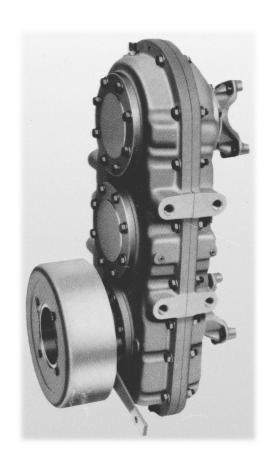


T-215 and T-2111 Series Transfer Cases



MERITOR PARTS. RIGHT FROM THE START.

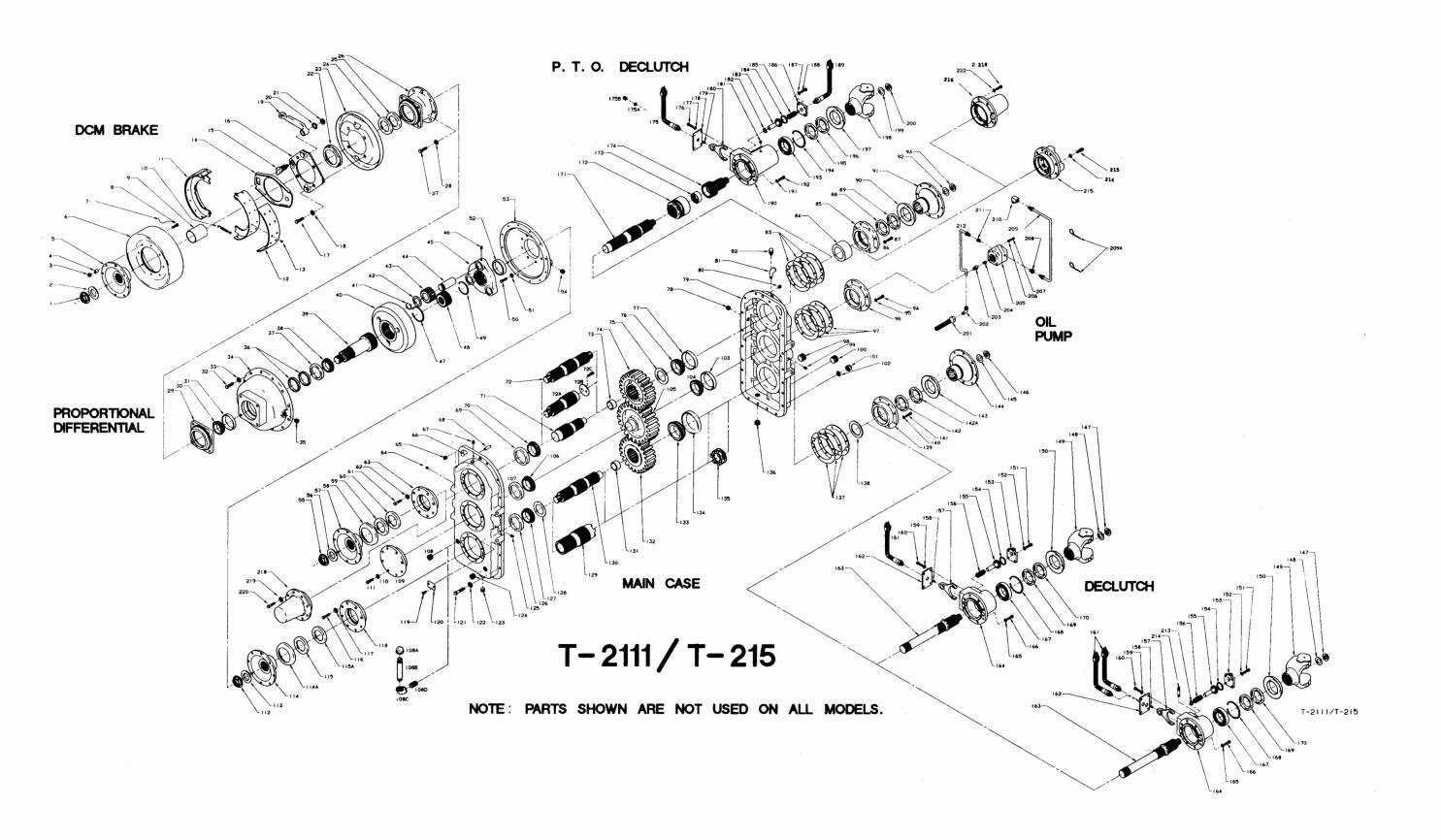


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T-215 SERIES SUPERSESSIONS

| | RELEASE | STATUS* | REPLACED | REPLACES |
|------------|---------|---------|------------|-----------|
| MODEL | DATE | | BY | |
| T-215-A | May-87 | FSO | | |
| T-215-A1 | Jul-90 | ACT | T-215-T100 | |
| T-215-A2 | Jan-90 | FSO | | |
| T-215-A5 | Jul-93 | ACT | | |
| T-215-A6 | Jan-93 | ACT | | |
| T-215-B | Feb-85 | FSO | T-215-B13 | |
| T-215-B1 | May-85 | FSO | T-215-B11 | |
| T-215-B2 | Jul-87 | FSO | T215-101 | |
| T-215-B3 | Dec-87 | FSO | T-215-B12 | |
| T-215-B4 | Apr-88 | FSO | | |
| T-215-B5 | Jun-88 | FSO | T-215-B11 | |
| T-215-B6 | May-89 | FSO | T-215-B9 | |
| T-215-B7 | Aug-89 | FSO | T-215-B10 | |
| T-215-B8 | Oct-89 | FSO | | |
| T-215-B9 | Oct-89 | FSO | T-215-102 | T-215-B6 |
| T-215-B10 | Oct-89 | FSO | | T-215-B7 |
| T-215-B11 | Nov-89 | FSO | T-215-B14 | T-215-B1 |
| | | | | T-215-B5 |
| T-215-B12 | Jan-90 | FSO | T-215-100 | T-215-B3 |
| T-215-B14 | Jan-92 | ACT | T-215-B15 | T-215-B11 |
| T-215-B15 | Jul-92 | ACT | | |
| T-215-B16 | Nov-92 | FSO | T-215-B11 | |
| T-215-101 | May-91 | ACT | | T-215-B2 |
| T-215-102 | Jun-91 | ACT | | T-215-B9 |
| T-215-103 | Jul-92 | ACT | | |
| T-215-T101 | Aug-93 | ACT | | |
| T-215-T102 | Nov-93 | ACT | | |

^{*}ACT= Active, bill is completely ready to be sold as is.

FSO= For service only, bill is not to be sold without engineering approval, but all items are serviceable.

T-2111 SERIES SUPERSESSIONS

| | RELEASE | STATUS* | REPLACED | REPLACES |
|--------------|---------|---------|--------------|--------------|
| MODEL | DATE | | BY | |
| T-2111-D100 | Nov-88 | FSO | T-2111-D104 | |
| T-2111-D101 | Mar-90 | OBS | T-2111-D103 | |
| T-2111-D102 | May-90 | FSO | T-2111-D105 | |
| T-2111-D103 | Apr-90 | ACT | | T-2111-D101 |
| T-2111-D105 | Mar-91 | ACT | | T-2111-D102 |
| T-2111-D106 | Mar-91 | ACT | | |
| T-2111-D107 | Dec-91 | ACT | | |
| T-2111-D108 | May-91 | ACT | | |
| T-2111-D109 | Sep-91 | ACT | | |
| T-2111-D110 | Feb-92 | ACT | | |
| T-2111-D111 | Jan-94 | ACT | | |
| T-2111-D112 | Sep-93 | ACT | | |
| T-2111-D113 | Jun-93 | ACT | | |
| T-2111-D116 | Jun-94 | ACT | | |
| T-2111-D117 | Aug-94 | ACT | | |
| T-2111-HP100 | Feb-94 | ACT | | |
| T-2111-PD100 | Oct-87 | FSO | | |
| T-2111-PD101 | Dec-88 | FSO | T-2111-PD104 | |
| T-2111-PD102 | Sep-89 | FSO | T-2111-PD103 | |
| T-2111-PD103 | Feb-91 | ACT | | T-2111-PD102 |
| T-2111-PD104 | Feb-91 | ACT | | T-2111-PD101 |
| T-2111-PD106 | Jan-94 | ACT | | |
| T-2111-T100 | Feb-90 | FSO | | |
| T-2111-T101 | Feb-90 | FSO | T-2111-T-102 | |
| T-2111-T102 | Apr-91 | ACT | | T-2111-T-101 |
| T-2111-T103 | Dec-91 | ACT | | |
| T-2111-T104 | Jan-92 | ACT | | |
| T-2111-T105 | Jan-93 | ACT | | |
| T-2111-T106 | Jun-94 | ACT | | |
| T-2111-T107 | Aug-93 | ACT | | |
| T-2111-T108 | Dec-93 | ACT | | |

^{*}ACT= Active, bill is completely ready to be sold as is.

FSO= For service only, bill is not to be sold without engineering approval, but all items are servicable.

OBS= Obsolete, bill is not to be sold for new orders. Check with Meritor's service department for availability of service parts.

T-215 SERIES OPTIONS

| | | | | | FLANGE/YOKE | | | |
|------------|-----------|----------|-------|------|-------------|-------|--------|--------|
| | DECLUTCH/ | DCM** | THRU | OIL | FRONT | REAR | FRONT | REAR |
| MODEL | P.T.O. | BRAKE | SHAFT | PUMP | INPUT | INPUT | OUTPUT | OUTPUT |
| T-215-A | Х | | Х | | Х | X | X | |
| T-215-A1 | X* | | | | Х | X | X | |
| T-215-A2 | | | X | | Х | | X | X |
| T-215-A3 | Х | | | | Х | | X | X |
| T-215-A5 | Х | | | | Х | | X | |
| T-215-A6 | Х | | | | Х | | X | |
| T-215-B | | 10" X 3" | | | X | | Х | |
| T-215-B1 | | 12" X 5" | | | Х | | X | |
| T-215-B2 | | | | | Х | | X | |
| T-215-B3 | | | | | | | | |
| T-215-B4 | | | | | Х | | X | |
| T-215-B5 | | 12" X 5" | | | Х | | X | |
| T-215-B6 | | | | | Х | | X | |
| T-215-B7 | | | | | | | Х | |
| T-215-B8 | | 12" X 5" | | | Х | | X | |
| T-215-B9 | | | | | X | | X | |
| T-215-B10 | | | | | | | X | |
| T-215-B11 | | 12" X 5" | | | X | | X | |
| T-215-B12 | | | | | | | | |
| T-215-B14 | | 12" X 5" | | | X | | X | |
| T-215-B15 | | 12" X 5" | | | X | | X | |
| T-215-B16 | | 12" X 5" | | | X | | Х | |
| T-215-101 | | | | | X | | X | |
| T-215-102 | | | | | X | | X | |
| T-215-103 | | | | | X | | X | |
| T-215-T101 | X | | | | Х | | X | |
| T-215-T102 | | | | | X | | X | |

^{*}T-215-A1 has two declutches.

^{**}Brake may be used as input/output attachment.

T-2111 SERIES OPTIONS

| | | | | PROP. | | | | E/YOKE | |
|--------------|-----------|----------|-------|----------|------|-------|-------|--------|--------|
| | DECLUTCH/ | DCM** | THRU | DIFF. W/ | OIL | FRONT | REAR | FRONT | REAR |
| MODEL | P.T.O. | BRAKE | SHAFT | LOCKUP | PUMP | INPUT | INPUT | OUTPUT | OUTPUT |
| T-2111-D100 | X | | | | | | X | X | X |
| T-2111-D101 | X* | | | | | X | X | X | |
| T-2111-D102 | X | | | | | Х | | Х | X |
| T-2111-D103 | X* | | | | Χ | X | Х | Х | |
| T-2111-D105 | Х | | | | | Х | | X | Х |
| T-2111-D106 | Х | | | | | Х | | X | Х |
| T-2111-D107 | X*** | | | | Χ | Х | | Х | X |
| T-2111-D108 | X*** | | | | Х | Х | | Х | Х |
| T-2111-D109 | Х | | | | | Х | | Х | X |
| T-2111-D110 | X* | | | | Χ | Х | | Х | Х |
| T-2111-D111 | X | | | | | X | | Х | Х |
| T-2111-D112 | Х | | | | | Х | | Х | |
| T-2111-D113 | X | | | | | Х | | | Х |
| T-2111-D116 | X | | | | | Х | | Х | |
| T-2111-D117 | Х | | | | | Х | | | Х |
| T-2111-HP100 | X | | | | Χ | Х | | X | |
| T-2111-PD100 | | 12" X 3" | | X | | | Х | X | Х |
| T-2111-PD101 | | | | X | | | Х | X | Х |
| T-2111-PD102 | | | | X | | Х | | Х | Х |
| T-2111-PD103 | | | | X | | Х | | Х | Х |
| T-2111-PD104 | | | | X | | | Х | | Х |
| T-2111-PD106 | X | | | | | X | | X | |
| T-2111-T100 | Х | | Х | | | Х | Х | X | |
| T-2111-T101 | Х | | Х | | | Х | Х | Х | |
| T-2111-T105 | Х | | | | | X | | Х | |
| T-2111-T106 | Х | | Х | | Χ | X | | Х | |
| T-2111-T107 | Х | | | | | Х | | Х | |
| T-2111-T108 | | | | | Х | Х | | Х | |

^{*}T-2111-D101, T-2111-D103 and D110 have two P.T.O. declutches.

^{**}Brake may be used as input/output attachment.

^{***}T-2111-D107 and T-2111-D108 have three declutch/PTO assy.

T-215 & T-2111 SERIES YOKE/FLANGE AND SHAFT REFERENCE

INSTRUCTIONS FOR USE- To match available Yoke/Flanges with a known shaft, find the shaft in the shaft spline guide in the upper left hand corner of this sheet. Note the yoke spline group and then use the yoke identification chart. If you already have the information then use the yoke identification chart.

SHAFT SPLINE GUIDE

| SHAFT | |
|---------------|---------|
| PART | SPLINE |
| NUMBER | CODE |
| 3297-N-1002 | Α |
| 3297-P-1004 | A, B, C |
| 3297-U-1035 | D |
| A-3297-W-1037 | D |
| 3297-B-1042 | D |
| 3297-F-1046 | D |
| 3297-J-1050 | D |
| 3297-K-1051 | D |
| 3297-Z-1144 | D |
| 3297-K-1155 | F |
| A-3297-R-1162 | E |
| 3297-W-1167 | E |
| 3297-A-1171 | D |
| A-3297-B-1172 | D |
| 3297-F-1202 | E |
| 3297-J-1206 | D |
| 3297-K-1207 | С |

YOKE IDENTIFICATION

| YOKE IDENTIFICATION | | | | | | |
|-------------------------------------|------------------|------------------|--------------------------------|---------------------------|--|--|
| SPLINE SIZE DIA-TEETH (GROUP) | SPLINE LENGTH | SERIES | PRODUCTION PART NUMBER | SERVICE PART NUMBER | | |
| 1.75"- 10 SPLINE | 2.25" | 148NYS | A-3280-U-2205 | 148NYS28A | | |
| (A) | | 155NYS | A-3280-J-2454 | | | |
| 2.00"-10 SPLINE (B) | 2.25" | 3WCS | 3280-Y-8267 | 3WCS22-79 (1) | | |
| 2.00"- 10 SPLINE | 3.00" | SPECIAL | 3260-X-1038 | | | |
| (C) | | 5WCS | 3897-N-1990 | 5WCS32-50 | | |
| | | 155TYS | A-3260-Z-1378 | 155TYS32-23A | | |
| | | 17 NYS | A-3260-Y-1039 | 17NYS32-63A | | |
| 2.13"- 41 SPLINE | 2.13" | 85WB | A-3260-A-79 | 85WBY34-4 | | |
| (D) | | 5WCS | 3260-R-1344 | 5WCS34-8 | | |
| | | 5WCS 17 NYS | 3280-U-7535 A-3260-T-1294 | 5WCS34-7 17NYS34-20A | | |
| | | 17 TYS | A-3260-C-1407 | 17TYS34-38A | | |
| | | 18 TYS 18 NYS | A-3260-D-1408 A-3260-S-1449 | 18TYS34-4A 18NYS34-4A | | |
| | | 155TYS | A-3260-X-1454 | 155TYS34-6A | | |
| | | 148TYS | 3260-G-1515 | 148TYS34-3 | | |
| 2.13"- 41 SPLINE | 2.50" | 5WCS | 3260-B-1458 | 5WCS33-3 | | |
| (E) | | 5WCS | 3260-C-1511 | 5WCS34-9 | | |
| | | 17 NYS | A-3260-D-1460 | 17NYS34-29A | | |
| | | 155TYS | 3260-B-1510 | 155TYS34-7 | | |
| | | 18 NYS | A-3260-D-1512 | 18NYS34-5A | | |
| 2.29"- 44 SPLINE | 2.80" | 17 TYS | A-3260-P-1420 | 17TYS36-59A | | |
| (F) | | 18 TYS | A-3260-Q-1421 | 18TYS36-17A | | |
| | | 72N | A-3260-U-1425 | 72NYS36-97A | | |
| | | 82N | A-3260-V-1426 | 82NYS36-124A | | |

(1) MUST USE 1244-S-1761 SPACER

T-215 SERIES SERVICE KIT REFERENCE

| | KIT | KIT | KIT | KIT | KIT |
|------------|----------|----------|--------|--------|--------|
| MODEL | T215-1 | T215-2 | T215-3 | T215-4 | T215-5 |
| T-215-A | | | X | X | X |
| T-215-A1 | | | X | X | X#1 |
| T-215-A2 | | | X | X | |
| T-215-A3 | | | X | X | X |
| T-215-A5 | | | X | X | X |
| T-215-A6 | | | X | X | X |
| T-215-B | 10" X 3" | | Х | X | |
| T-215-B1 | | 12" X 5" | Х | X | |
| T-215-B2 | | | Х | X | |
| T-215-B3 | | | X | Х | |
| T-215-B4 | | | Х | Х | |
| T-215-B5 | | 12" X 5" | Х | X | |
| T-215-B6 | | | Х | X | |
| T-215-B7 | | | X | X | |
| T-215-B8 | | 12" X 5" | Х | Х | |
| T-215-B9 | | | X | X | |
| T-215-B9 | | | X | X | |
| T-215-B10 | | | X | X | |
| T-215-B11 | | 12" X 5" | Х | Х | |
| T-215-B12 | | | X | Х | |
| T-215-B14 | | 12" X 5" | Х | Х | |
| T-215-B15 | | | | | |
| T-215-B16 | | 12" X 5" | X | Х | |
| T-215-101 | | | X | Х | |
| T-215-102 | | | X | Х | |
| T-215-103 | | | X | X | |
| T-215-T101 | | | X | Х | Х |
| T-215-T102 | | | X | Х | |

^{#1} Kit T-215-5 services one (1) declutch. Model T-215-A1 has two (2) declutches.

T-2111 SERIES SERVICE KIT REFERENCE

| | KIT | KIT | KIT | KIT | KIT |
|--------------|----------|----------|----------|----------|----------|
| MODEL | T2111-1 | T-2111-2 | T-2111-3 | T-2111-4 | T-2111-5 |
| T-2111-D100 | | | X | X | Х |
| T-2111-D101 | | | Х | X | X#1 |
| T-2111-D102 | | | X | X | Х |
| T-2111-D103 | | | Х | X | X#1 |
| T-2111-D105 | | | X | X | Х |
| T-2111-D106 | | | X | X | Х |
| T-2111-D107 | | | X | X | X#2 |
| T-2111-D108 | | | Х | X | X#2 |
| T-2111-D109 | | | X | Х | Х |
| T-2111-D110 | | | X | X | X#1 |
| T-2111-D111 | | | X | X | Х |
| T-2111-D112 | | | X | X | Х |
| T-2111-D113 | | | X | X | Х |
| T-2111-D116 | | | X | X | X |
| T-2111-D117 | | | X | X | X |
| T-2111-PD100 | 12" X 3" | Х | X | Х | X |
| T-2111-PD101 | | Х | Х | X | X |
| T-2111-PD102 | | Х | X | X | Х |
| T-2111-PD103 | | Х | Х | X | Х |
| T-2111-PD104 | | Х | X | X | X |
| T-2111-PD106 | | | X | X | Х |
| T-2111-T100 | | | Х | Х | Х |
| T-2111-T101 | | | X | X | Х |
| T-2111-T105 | | | X | Х | Х |
| T-2111-T106 | | | X | Х | Х |
| T-2111-T107 | | | Х | Х | Х |
| T-2111-T108 | | | X | X | |

#1 Kit T-2111-5 services one (1) P.T.O. declutch. Model T-2111-D101, D103 and D110 each have two (2) P.T.O. declutches.

#2 Kit T-2111-5 services one (1) P.T.O. declutch. Model T-2111-D107 and D108 each have three (3) P.T.O. declutches.

T-215 SERIES SERVICE KITS

KIT T-215-1

DCM 10" X 3" NON-ASBESTOS BRAKE KIT

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|---------------------------------|----------------|-----|------------------------------|
| Brake Shoe and Lining Assy.* | A2-3722-G-501 | 2 | 11 |
| Spring-brake shoe return | 2758-A-53 | 4 | 10 |
| Lockwire-brake drum to hub | LW-168 | 2 | 7 |
| Capscrew-brake drum to hub | S-166-D1 | 4 | 8 |
| Capscrew-brake to brg. cage | 3X-374 | 4 | 17 |
| Oil Seal-brake brg. cage | A-1805-P-536 | 1 | 24 |
| Capscrew-brake brg. cage | S-2710-2 | 8 | 27 |
| Washer-brake brg. cage capscrew | 1229-E-1513 | 8 | 28 |

^{*} Lining and rivets available separately in Kit 2000-J-1362.

KIT T-215-2

DCM 12" X 5" NON-ASBESTOS BRAKE KIT

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|---------------------------------|----------------|-----|------------------------------|
| Brake Shoe and Lining Assy.* | A2-3722-F-422 | 2 | 11 |
| Spring-brake shoe return | 2758-A-53 | 4 | 10 |
| Nut-brake drum to flange | N-16-1 | 8 | 3 |
| Washer-brake drum to flange | 1229-K-1597 | 8 | 4 |
| Bolt-brake drum to flange | 10X-507 | 8 | 8 |
| Capscrew-brake brg. cage | S-21012-2 | 4 | 17 |
| Oil Seal-brake brg. cage | A-1205-S-2281 | 1 | 24 |
| Capscrew-brake brg. cage | S-2710-2 | 8 | 27 |
| Washer-brake brg. cage capscrew | 1229-E-1513 | 8 | 28 |

^{*} Lining and rivets available separately in Kit 2000-A-1457.

KIT T-215-3

MAIN CASE FASTENERS

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|---|----------------|-----|--|
| Capscrew-rear input shaft brg. cage, front input shaft brg. cage, front idler gear brg. cage, rear idler gear brg. cage, rear output shaft brg. cage. | S-2710-2 | 48 | 61, 87, 94, 111, 116, 141 |
| Washer-rear input shaft brg. cage, front input shaft brg. cage, front idler gear brg. cage, rear idler gear brg. cage, rear output shaft brg. cage, transfer case capscrew | 1229-E-1513 | 88 | 62, 86, 95, 102, 110, 117, 122, 140 |
| Nut-transfer case capscrew lock | NL-27-1 | 20 | 101 |
| Capscrew-transfer case | S-2718-1 | 20 | 121 |
| Dowel-transfer case | 1846-Z-312 | 2 | 68 |

KIT T-215-4

MAIN CASE SHIMS

| | PART | | ITEM NUMBER |
|---|-------------|-----|------------------|
| PART NAME | NUMBER | QTY | ON EXPLODED VIEW |
| Shim-input shaft, idler shaft and output shaft (0.003") | 2203-F-8872 | 9 | 83, 97, 137 |
| Shim-input shaft, idler shaft and output shaft (0.005") | 2203-E-8871 | 9 | 83, 97, 137 |
| Shim-input shaft, idler shaft and output shaft (0.010") | 2203-D-8870 | 21 | 83, 97, 137 |

T-215 SERIES SERVICE KITS

KIT T-215-5*

DELCUTCH MISCELLANEOUS PARTS

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|---|----------------|-----|------------------------------|
| Capscrew-declutch shift cover | S-268-2 | 4 | 151 |
| Capscrew-declutch plate | S-269-1 | 4 | 160 |
| Washer-declutch shift cover, declutch plate | 1229-K-1597 | 8 | 152, 159 |
| Capscrew-declutch brg. cage | S-2710-2 | 8 | 166 |
| Washer-declutch cage capscrew | 1229-E-1513 | 8 | 165 |
| Bearing-declutch shaft ball | 1228-V-204 | 1 | 167 |
| Oil Seal Assydeclutch cage | A-1205-U-1529 | 1 | 169 |
| Oil Seal Assydeclutch cage | A-1205-A-2107 | 2 | 170 |

^{*} Kit T-215-5 services one (1) declutch. Some models have two (2) declutches.

T-2111 SERIES SERVICE KITS

KIT T-2111-1

DCM 12" X 3" NON-ASBESTOS BRAKE KIT

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|--------------------------------|----------------|-----|------------------------------|
| Brake Shoe and Lining Assy.* | A2-3722-D-420 | 2 | 11 |
| Spring-brake shoe return | 2758-A-53 | 4 | 10 |
| Nut-brake drum to flange | N-16-1 | 8 | 3 |
| Spacer-brake drum to flange | 1844-U-411 | 8 | 4 |
| Bolt-brake drum to hub | 10X-507 | 8 | 8 |
| Capscrew-cover adapter to cage | 10X-1438 | 4 | 17 |

^{*} Lining and rivets available separately in Kit 2000-P-1446.

KIT T-2111-2

PROPORTIONAL DIFF. MISC. PARTS

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|---|----------------|-----|------------------------------|
| Cone-proportional diff. cage shaft | 390 | 2 | 30, 38 |
| Cup-proportional diff. cage shaft | 394A | 2 | 31, 37 |
| Capscrew-diff. cage to gear case cover | S-2710-2 | 20 | 32, 50 |
| Washer-diff. cage to gear case cover | 1229-E-1513 | 20 | 33, 51 |
| Shim-proportional diff. cage brg. spacer (0.478") | 2203-W-9851 | 2 | 36 |
| Shim-proportional diff. cage brg. spacer (0.482") | 2203-X-9852 | 2 | 36 |
| Shim-proportional diff. cage brg. spacer (0.490") | 2203-Y-9853 | 2 | 36 |
| Shim-proportional diff. cage brg. spacer (0.498") | 2203-Z-9854 | 2 | 36 |
| Shim-proportional diff. cage brg. spacer (0.506") | 2203-A-9855 | 2 | 36 |
| Shim-proportional diff. cage brg. spacer (0.510") | 2203-B-9856 | 2 | 36 |
| Snap Ring-planet. pinion shaft | 1854-Z-182 | 3 | 41 |
| Washer-planet. pinion thrust | 1229-F-2814 | 3 | 42 |
| Setscrew-planet. pinion shaft | 26X-237 | 3 | 46 |
| Snap Ring-outer rear output shaft | 1854-S-149 | 2 | 47, 49 |

KIT T-2111-3

MAIN CASE FASTENERS

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|--|----------------|-----|------------------------------|
| Capscrew-rear input shaft brg. cage, front input shaft brg. cage, rear idler gear brg. cage, front output shaft brg. cage. | S-2710-2 | 32 | 61, 87, 94, 111 |
| Washer-brg. cage, transfer case capscrew | 1229-E-1513 | 72 | 62, 86, 95, 102, 110, 122 |
| Nut-transfer case capscrew lock | NL-27-1 | 20 | 101 |
| Capscrew-transfer case | S-2718-1 | 20 | 121 |
| Dowel-transfer case | 1846-Z-312 | 2 | 68 |

KIT T-2111-4

MAIN CASE SHIMS/BEARINGS

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|--|----------------|-----|---------------------------------|
| Shim-input shaft, idler shaft, output shaft (0.010") | 2203-D-8870 | 21 | 83, 97, 137 |
| Shim-input shaft, idler shaft, output shaft (0.005") | 2203-E-8871 | 9 | 83, 97, 137 |
| Shim-input shaft, idler shaft, output shaft (0.003") | 2203-F-8872 | 9 | 83, 97, 137 |
| Cup-front idler gear brg, rear idler gear brg. | 45220 | 4 | 69, 77, 103, 107 |
| Cone-front idler gear brg., rear idler gear brg. | 45290 | 4 | 70, 76, 104, 106 |
| Cone-output shaft front brg. | 45687 | 1 | 127 |
| Cup-output shaft front brg. | 42620 | 1 | 126 |

T-2111 SERIES SERVICE KITS

KIT T-2111-5*

DECLUTCH/ P.T.O. DECLUTCH FASTENERS

| PART NAME | PART NUMBER | QTY | ITEM NUMBER ON EXPLODED VIEW |
|---|----------------|-----|------------------------------|
| Capscrew-declutch shift cover | S-268-2 | 4 | 151 |
| Washer-shift cover capscrew, declutch plate | 1229-K-1597 | 8 | 152, 159 |
| capscrew | | | |
| Capscrew-declutch brg. cage | S-2710-2 | 8 | 166 |
| Washer-declutch cage capscrew | 1229-E-1513 | 8 | 165 |
| Capscrew-declutch plate | S-265-1 | 4 | 160 |
| Capscrew-declutch plate | S-266-1 | 4 | 176 |

^{*} Kit T-2111-5 services one (1) declutch. Some models have two (2) or three (3) declutches.

T-215 SERIES DCM BRAKES

| | | | | PART | |
|---------------|--|---|----------|--|--|
| ITEM | | MODEL D. D. D | QTY | | DESCRIPTION 1.25"- 18, 0.63" high, 1.63" across flats. |
| $\overline{}$ | Locknut-brake | B, B1, B5, B8, B11 | - | 1227-Z-936 | 2.56" O.D., 1.28" I.D., 0.19" thick. |
| | Washer-brake | B, B1, B5, B8, B11 B1, B5, B8, B11 | _ | 1229-K-2143 N-16-1 | 0.38"- 24, 0.56" across flats, grade 8. |
| - | Nut-brake drum to flange | B1, B5, B8, B11 | | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. |
| - | Washer-brake drum to flange Flange-brake drum | B 1, 65, 66, 611 | | 3280-Y-8267 | 3 WCS flange, 3897-Q-3007 forging, 10T |
| 3 | l lange-blake didili | | ' | 3200-1-0207 | internal spline with 1.82" minor diameter, |
| | | | | 25 C. L. L. B. E. | 4 holes 0.38"- 24 on 5.75" bolt circle |
| | | | | Empression Survey (F) | diameter, 4.34" end hub to flange |
| | | | | | mounting face. |
| | | B1, B5, B8, B11 | 1 | 3280-X-1038 | Flange, 3260-Q-1291 forging, 10T internal |
| | | B1, B0, B0, B11 | ' | 0200 X 1000 | spline with 1.82" minor diameter, 8 holes |
| | | | | Property Company of the Company of t | 0.38" diameter on 7.25" bolt circle |
| | | | | Participant of the second | diameter, 6.13" end hub to flange |
| | | | | 學學學學學和此樣 | mounting face. |
| 6 | Drum-brake | В | 1 | 3819-E-525 | 3719-S-227 stamping, 10.0" I.D., 4.75" |
| | | | | Mary State State | pilot diameter, 4 mounting holes 0.39" |
| | | | | Particular and the second | diameter on 5.75" bolt circle diameter. |
| | | B1, B5, B8, B11 | 1 | 3219-K-4743 | 3819-P-510 casting, 14.0" O.D., 5.81" wide, |
| | | | | | 1.44" long squealer band, 8 mounting |
| | | | | artinos de la companya del companya del companya de la companya de | holes on 7.25" bolt circle diameter. |
| 7 | Lockwire-brake drum to hub | В | 2 | LW-168 | 16 gage, 8.0" long. |
| | capscrew | | | Company of the | |
| 8 | Capscrew-brake drum to hub | В | 4 | S-166-D1 | 0.38"- 24, 0.75" long, 1 hole drilled in head, |
| | | | | | 0.56" across flats, grade 8. |
| | Bolt-brake drum to flange | B1, B5, B8, B11 | 8 | 10X-507C | 0.38"- 24, 1.75" long, 27 serations on bolt |
| | | | <u> </u> | | body, 0.56" across flats. |
| 9 | Spacer-brake hub | В | | 1244-S-1761 | 2.31" O.D., 2.07" I.D., 0.75" long. |
| | Spring-brake shoe return | B, B1, B5, B8, B11 | | 2758-A-53 | 11 coils, 0.75" in diameter, 2.75" long. |
| 11 | Brake Shoe and Lining Assy. | В | 2 | A2-3722-G-501 | 10" x 3", non-asbestos, replaces A1-3772- |
| | · | | | Settlemas P | G-501, asbestos, includes items 12 |
| | | D4 D5 D0 D11 | +- | A0 0700 F 400 | (J-1362) and 13 (RV-875). |
| | | B1, B5, B8, B11 | 4 | A2-3722-F-422 | · |
| | | | | Street of the St | F-422, asbestos, includes items 12 (N-5162) and 13 (RV-876). |
| 10 | l ining hypko | В | 12 | 2000-J-1362 | Included in item 11, lining and rivets |
| 12 | Lining-brake | B | - | 2000-3-1362 | (RV-875) available as kit only. |
| | | B1, B5, B8, B11 | 12 | 2240-N-5162 | Included in item 11, lining and rivets |
| | | 01, 00, 00, 011 | - | 2240110102 | (RV-876) sold separately or in |
| | | | | E E SIGNAS SERVE | Kit 2000-A-1457. |
| 13 | Rivet-lining to shoe | В | 28 | RV-875 | Included in item 11, lining and rivets sold |
| ' | The state of the s | | _ | | separately or in Kit 2000-J-1362. |
| | | B1, B5, B8, B11 | 26 | RV-876 | Included in item 11, lining and rivets sold |
| | | 2., 20, 20, 27 | -" | Carlotte Charles and State | separately or in Kit 2000-A-1457. |
| 14 | Strut Assy. | В | 1 | A-3787-Q-17 | 9.13" long, 4.88" diameter bore. |
| ' ' | | B1, B5, B8, B11 | | A-3787-N-14 | 10.75" long, 5.4" diameter bore. |
| | 1 | 1 2., 20, 20, 211 | | | 1 · · · · · · · · · · · · · · · · · · · |

T-215 SERIES DCM BRAKES

| | | | | PART | |
|------|--------------------------------|------------------|-----|--|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 15 | Camshaft | B, B1, B5, B8, | 1 | 2710-U-151 | 2710-X-154 forging, 3.17" long, 32 |
| | | B11, B14 | | | serrations 1 end, 0.56"-12 thread 1 end. |
| 16 | Backing Plate Assy. | В | 1 | A-3736-D-472 | 4.19" I.D., pilot, 4 holes 0.54" diameter, |
| | | | | | includes anchor pin 1759-G-59 (2 pieces). |
| | | B1, B5, B8, | | A-3736-K-375 | 5.50" I.D. pilot, 4 holes 0.67" diameter, |
| | | B11, B14 | | The second second second | includes anchor pin 1759-G-59 (2 pieces). |
| 17 | Capscrew-brake to bearing cage | В | 4 | S-289A-1 | 0.50"-13, 1.13" long with loctite patch. |
| | | B1, B5, B8, B11, | 4 | S-21012-2 | 0.63"-11, 1.50" long. 0.93" across flats, |
| | | B14, B15, B16 | | | grade 8, replaces 10X-803, |
| | | | | This is a second of the second | (0.63"-18. 2.00" long). |
| 18 | Washer-brake to bearing cage | - | 4 | 1229-U-1503 | Not used on T-215 models in this book. |
| 19 | Lever-brake | В | 1 | 372-X-206 | 372-W-205 cast, 5.25" dimension from |
| | | | | Production of the Control of the Con | 0.44" diameter cable hole to 1.00" bore. |
| | | B1, B5, B11, | 1 | 372-E-213 | 372-D-212 cast, 7.13" center bore to |
| | | B14 | | | 0.56" diameter cable hole. |
| | | B8 | 11 | 2247-M-1157 | 372-D-212 cast, 6.25" from center of 1.00" |
| | | | | | bore to 0.50" diameter cable hole, had 32 |
| | | | | Company of the Company | serations on bore I.D. |
| 20 | Washer-brake | B, B1, B5, B8, | 1 | WA-39 | 1.19" O.D.,0.59" I.D., 0.09" thick. |
| | Tracinor Draine | B11, B14 | ' | | , |
| 21 | Nut-lock | B, B1, B5, B8, | 4 | 1779-Z-260 | 0.56"-12, 1.00" across flats. |
| | Truck look | B11, B14 | 1 | | , , , , , , , , , , , , , , , , , , , |
| 22 | Deflector-brake adapter | - | 1 | 2297-C-627 | Not used on T-215 models in this book. |
| | Dust shield | - | _ | 3264-V-100 | Not used on T-215 models in this book. |
| 24 | Oil Seal-brake bearing cage | В | 1 | A-1805-P-536 | 3.50" O.D., 2.63" shaft, 0.50" wide, double |
| | on ood orang balang | _ | | | lip, double case with spring. |
| | | B1, B5, B8, B11 | 1 | A-1205-S-2281 | 3.55" O.D., 2.75" shaft, 0.47" wide, double |
| | | B14, B15, B16 | | | lip, double case with spring, replaces |
| | | 2.1,2.0,2.0 | | The state of the s | A-1805-D-212, (double lip, single case |
| | | | | | with spring). |
| 25 | Oil Seal-brake bearing cage | - | 1 | A-1205-A-2107 | Not used on T-215 models in this book. |
| | Cage Assybrake bearing | В | 1 1 | A-3226-F-1046 | |
| - | louge 7.53y. Brake bearing | | 1 ' | , COLLO 1 10 10 | 5.13" bolt circle diameter, 8 holes 0.47" |
| | | | 1 | | diameter on 6.00" bolt circle diameter, |
| | | | | and respect to the second | 4.13" overall length, includes item 69 (3720). |
| | | B1, B5 | 1 | 3226-H-1048 | 3226-G-1047 casting, 5.02" overall length, |
| | | 61, 65 | ' | 3220-11-1040 | 3.67" bore, 8 holes 0.47" diameter on 6.00" |
| | | | | Article Control | bolt circle diameter, 4 holes 0.63"-11 on |
| | | | | Professional and Contraction of the | 6.69" bolt circle diameter, with brake |
| | | | | | · · |
| | | D0 D11 D11 | +- | A 0000 F 4004 | adapter, includes item 69 (3720). |
| | | B8, B11, B14 | 1 | A-3226-E-1201 | Same as H-1048 except 4.12" bearing bore |
| | 0 | B16 | +_ | 0.0740.0 | includes item 69 (45220). |
| 27 | Capscrew-brake bearing cage | B, B1, B5, B8, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| - | <u> </u> | B11, B14, B16 | +_ | 4000 E 1515 | grade 8. |
| 28 | Washer-brake bearing cage | B, B1, B5, B8, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | capscrew | B11, B14, B15 | | The second | |
| 1 | | B16 | | | |

^{**}Note: T-215 has no proportional differential.

| F | | I | 1 | PART | Γ |
|------|--|---|-----|---------------------|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 55 | Nut-input shaft | A, A1, A3, B16, 101, 102 | 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | A2, B, B2, B3, B4, B6, B7, B9, B10, 12 | 1 | 1227-Z-936 | 1.25"-18, 0.63" high, 1.63" across flats. |
| 56 | Washer-input shaft | A, A1, A3, 101, 102 | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | A2, B, B2, B3, B4, B6, B7, B9, B10, B12 | 1 | 1229-K-2143 | 2.56" O.D., 1.28" I.D., 0.19" thick. |
| 57 | Flange/Yoke-input shaft | A, 101 | 1 | 17NYS34-20 | 17 NYS yoke, 2.13"-41T internal spline, 5.16" end hub to center cross assy. |
| | | A1, 102 T101 | 1 | A-3260-X-1454 | 155TYS yoke, 2.13"-41T spline, 4 holes 0.38" diameter in ears, 4.50" end hub to center cross assy, includes items 58 (K-6303). |
| | | A3 | 1 | 3260-X-1454 | 155TYS, 2.13"-41T spline, 4 holes 0.38" diameter in ears, 4.50" end hub to center cross assy. |
| | | В | 1 | A-3280-U-2205 | 148TYS yoke, 1.75"-10T spline, 4.31" long end hub to center cross assy, has 4 holes 0.46" diameter in ears, includes item 58 (C-627). |
| | | A2, B2, B16 | 1 | A-3260-Y-1039 | 17NYS yoke, 1.75"-10T spline, 4.81" end hub to center cross assy, includes item 58 (Z-312). |
| | | B4 | 1 | A2-3280-J-2454 | 148TYS yoke, 1.75"-10T spline, 4 holes 0.46" diameter in ears, 4.31" long end hub to center cross assy, includes item 58 (C-367). |
| | | B6, B9 | 1 | A-3260-Z-1378 | 155TYS yoke, 2.00"-10T spline, 4 holes 0.38" diameter in ears, includes item 58 (Z-312). |
| | | A6 | 1 | A-3260-U-1633 | 16TYS yoke, 2.13"-41T spline, 4 holes 0.38" diameter in ears, 2.94" end hub to center cross assy. |
| | | T102 | 1 | A-3260-A-79 | 85 WBYS yoke, 2.30"-41T spline, 4 holes 0.50" in ears, 2.90" end hub to center cross assy. |
| 58 | Deflector-input shaft | A1 | 1 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" wide, replaces 2297-C-627, (5.13" O.D.), included in item 57 (X-1454). |
| | | В | 1 | 2297-C-627 | 5.13" O.D., 0.69" wide, included in item 57 (U-2205). |
| | | B2, B6, B9 B16 | 1 | 2847- Z -312 | 4.81" O.D., 0.81" wide, included in item 57 (Y-1039 and Z-1378). |
| | | B4 | | 2847-C-367 | 4.75" O.D., 0.81" wide, included in item 57 (J-2454). |
| 59 | Oil Seal-input shaft brg. cage (Continued) | A, A1, A2, A3, A5, A6, B2, B3, B6, B9, B16, 101, 102, 103, T101, T102 | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, double lip, double case with spring, replaces A-1805-A-261, 2.75" I.D. |

| | | | | PART | |
|----------|--------------------------------|----------------------------------|----------|--|---|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 59 | Oil Seal-input shaft brg. cage | B, B4 | 1 | A-1805-A-261 | 4.00" O.D., 2.75" shaft, 0.45" wide, double lip, double case with spring. |
| | | B7, B10, B12 | 1 | A-1205-S-2281 | 3.55" O.D., 2.75" shaft. 0.47" wide, double |
| | | | | | lip, double case with spring, replaces |
| | | | | A lateral market | A-1805-D-212, (double lip, single |
| | | | | | case with spring). |
| 60 | Oil Seal-input shaft brg. cage | A3, A5, A6, | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" shaft, 0.25" side, single |
| | | 101, 102, 103, | | e le la granda de la companya de la | lip, full case. |
| | 0 | T101, T102 | _ | 0.0740.0 | 0.44".44.4.05".long. 0.60".govern floto |
| 61 | Capscrew-input shaft brg. cage | All | | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, grade 8. |
| | Washer-input shaft brg. cage | All | | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 63 | Cage Assyinput shaft bearing | A | 1 | A-3226-X-1142 | 3226-P-1238 casting, 8 holes 0.47" |
| | | | | Section and the second | diameter on 6.00" bolt circle, 4.12" bore, |
| | | | | | 1.79" overall length, includes item 69 |
| | | D D4 D0 D0 | _ | A 0000 K 4054 | (45220). |
| | | B, B1, B2, B3, | 1 | A-3226-K-1051 | 3226-J-1050 casting, 1.73" overall length, 8 holes 0.47" diameter on 6.00" bolt circle |
| | | B4, B5, B6, B7 | | | 3.67" bore, includes item 69 (3720). |
| | | A2, A5, A6, B8, | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" |
| | | B9, B10, B11, | ' | A-3220-1-1200 | diameter on 6.00" bolt circle, 4.12" bore, |
| | | B12, B16, 103, | | 罗维斯尼亚维维 | 1.73" overall length, includes |
| | | 103, T101, T102 | | State resta | item 69 (45220). |
| | | A3, A5, B15, B16, | 1 | A-3226-G-1255 | 3226-P-1238 casting. 2.12" overall |
| | | 101, 102, 103, | | Broke Strong College | length, 8 holes 0.47" diameter on |
| | | T102 | | | 6.00" bolt circle, includes |
| | | | | Triple of the second se | item 69 (45220). |
| 64 | Plug-transfer case | All | 1 | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. |
| <u> </u> | | | <u> </u> | | thread, 0.27" long, non-magnetic. |
| 65 | Plug-transfer case | 102, 103 | 1 | P-26 | Square socket, 0.38"-16 P.T.F. thread |
| | | | ! | | 0.41" long, non-magnetic. |
| | Case-transfer | All | _ | 3290-M-1001 | 26.50" long x 11.40" wide. |
| 67 | Plug-transfer case | All | ו | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. |
| 60 | Dowel-transfer case | All | 1 | 1846-Z-312 | thread, 0.27" long, non-magnetic. 0.38" diameter, 1.00" long. |
| | Cup-input shaft bearing | A, A2, A3, A5, | | 45220 | 4.13" O.D., included in item 63 (X-1142, |
| 03 | Cup-input shalt bearing | A6, B8, B9, B10, | ' | 40220 | F-1280, and G-1255) and item |
| | | B11, B12, B14, | | | 26 (E-1201). |
| | | B15, B16, 101, | | 25 FEE 253 | (= :==:/ |
| 1 | | 102, T101, T102 | | | |
| 1 | | A1, A5 | 1 | 42620 | 5.00" O.D. |
| | | B, B1, B2, B3, | 1 | 3720 | 3.67" O.D., included in item 63 (K-1051). |
| | | B4, B5, B6, B7 | <u> </u> | | |
| 70 | Cone-input shaft bearing | A, A3, A5, 101, | 1 | 45290 | 2.25" bore. |
| | | 102, T101, T102 | ļ | and the second second | |
| | · | A1, A5 | 1 | 42687 | 3.00" bore. |
| | | B, B1, B2, B3, B4, B5, B6, B7 | 1 | 3780 | 2.00" bore. |
| | | A2, B8, B9, | 1 | 45285 | 2.00"bore. |
| | | B10, B11, B12, | | | |
| | | B14, B16 | | | |

| | | | Т | PART | |
|------|--------------------------|--|-----|------------------------------|---|
| ITEM | PART NAME | MODEL | QTY | water to the Road of the St. | DESCRIPTION |
| 71 | Shaft-input | A1, A5, A6 | | A-3297-B-1172 | 1 spline 3.37"-26, 6T dog clutch one end, 1.25"-12 thread one end, includes item 73. |
| | | B, B4 | 1 | 3297-N-1002 | 7.88" long, 1 spline 1.75"-10T, 1 spline 2.50"-10T, 1.25"-18 thread 1 end. |
| | | A2, B1, B2, B3, B5, B6, B7, B8, B9, B10, B11 | | 3297-Z-1144 | 8.50" long, 1 spline 2.00"-10T, 1 spline 2.51"-10T, 1.25"-18 thread 1 end only. |
| | | A3, A5, A6, 101, 102, T102 | | 3297-J-1206 | 8.15" long, 1 spline 2.13"-41T, 2.38" long, 1 spline 2.65"-52T, 2.24" long and 1.25"-12 thread one end. |
| | | B14 | | 3297-K-1207 | 8.75" long, 1 spline 2.00"-10T, 3.00" long, 1 spline 2.65"-52T, 2.24" long and 1.25"-12 thread one end. |
| | | B15 | | 3297-K-1285 | 8.60" long, 1 spline 2.00" -10T, 1 spline 2.65"-52T, 2 holes 0.38"-16 on 1.06" on bolt circle. |
| | | B16 | | 3297-L-1286 | 8.35" long, 1 spline 2.00" -10T, 1 spline 2.50"-10T, 2 holes 0.38"-16 on 1.06" bolt circle. |
| 72 | Shaft-input | A, T101, T102 | 1 | 3297-B-1042 | 11.56" long, 2 splines 2.13"-41T, 1 spline 2.65"-52T, and 1.25"-12 thread on both sides. |
| 72A | Shaft-input | 103 | 1 | 3297-G-1281 | 8.00" long, 2 splines, 1 spline 2.13"-41T, 1 spline 2.65"-52T, and 1.25"-12 thread one end. |
| 72B | Washer-shaft input | B16, 103 | 1 | 1229-F-4582 | 2.62" O.D., 1.06" I.D., 2 holes 0.41" thru diameter, 0.16" thick. |
| 72C | Capscrew-shaft input | B16, 103 | 2 | S-268-1 | 0.38"-16, 1.00" long, 0.56" across flats, grade 8. |
| 73 | Bearing-input | A2, A5, A6, B1, B2, B3, B5, B6, B7, B8,B9, B10, B11 | 1 | 1228-A-53 | Needle roller bearing, 1.88" O.D., 1.25" wide included in item 71, (B-1172). |
| 74 | Gear-input shaft | A, A3, A5, A6, B14, B15, 101, 102, 103, T101, T102 | 1 | 3892-C-4995 | 3892-A-4837 forging, 31T, R.H. helical, 7.18" O.D., 2.56" major diameter-52T spline. |
| | | A1 | 1 | 3892-B-4994 | 3892-A-4837 forging, 31T, R.H. helical, 7.18" O.D., 3.13" major diameter- 26T, spline. |
| | | All others | 1 | 3892-B-4838 | 3892-A-4837 forging, 31T, R.H. helical, 7.18" O.D., 2.50" major diameter- 10T, spline. |
| 75 | Spacer-input shaft | - | 1 | 1244-U-1789 | Not used on T-215 models in this book. |
| 76 | Cone-input shaft bearing | A, A1, A3, A5, A6, 101, 102, 103, T101, T102 | 1 | 45290 | 2.25" bore. |
| | (Continued) | B, B1, B2, B3, B4, B5, B6, B7 | 1 | 3780 | 2.00" bore. |

| | | | | PART | |
|------|------------------------------|---|-----|---------------|---|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| | Cone-input shaft bearing | A2, B8, B9, B10, B11, B12 B14, B15, B16 | | 45285 | 2.00" bore. |
| 77 | Cup-input shaft bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, T101, T102 | | 45220 | 4.13" O.D., included in item 85 (X-1142, F-1280, E-1201, and H-1230). |
| | | B, B1, B2, B3, B4, B5, B6, B7 | | 3720 | 3.67" O.D., included in item 85 (Z-1040 and H-1048). |
| 78 | Plug-transfer case | All | 1 | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. thread, 0.27" long, non-magnetic. |
| 79 | Case-transfer | All | 1 | 3290-M-1001 | 26.5" long x 11.40" wide. |
| 80 | Plug-transfer case | 102, 103 | 1 | P-26 | Square socket, 0.38"-16 P.T.F. thread, 0.41" long, non-magnetic. |
| 81 | Elbow-oil breather | A1 | 1 | 1898-H-216 | Male end 1.00" long, female end 0.69" long, 0.13"-27 N.P.T.F. both ends. |
| 82 | Breather-transfer case | All | | A-1199-C-1043 | 1.06" long with 0.13"-27 N.P.S.F., replaces A-1199-J-166 (1.00" long). |
| 83 | Shim-input shaft | All | 3 | 2203-F-8872 | 0.003", use as required, 7.00" O.D., 5.06" I.D., 8 holes 0.47" diameter on 6.00" bolt diameter, 2 notches 0.80" wide on I.D., equal spaced. |
| | | | 3 | 2203-E-8871 | Same as F-8872 except thickness 0.005" use as required. |
| | | | 7 | 2203-D-8870 | Same as F-8872 except thickness 0.010" use as required. |
| 84 | Spacer-input shaft | A1, A5, A6 | 1 | 1244-N-2042 | 4.00" O.D., 2.31" I.D., 0.19" thick. |
| | | B, B4 | _ | 1244-R-1760 | 2.31" O.D., 1.81" I.D., 0.13" thick. |
| 85 | Cage Assyinput shaft bearing | A, A2, B9 | 1 | A-3226-X-1142 | 3226-P-1238 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.12" bore, 1.79" overall length, includes item 77 (45220). |
| | | A1, A5, A6 | 1 | A-3226-H-1230 | Same as X-1142 except 2.12" overall length, includes item 77 (45220). |
| | | B, B2, B3, B4, B6 | 1 | A-3266-Z-1040 | 3266-Y-1039 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 3.67" bore, without brake adapter, 1.73" overall length, includes item 77 (3720). |
| | | B1, B5, B7 | 1 | A-3226-H-1048 | |
| | | B8, B10, B11 | 1 | A-3226-E-1201 | Same as H-1048 except 4.12" bore, includes item 77 (45220). |
| | | A3, B14, B16, 101, 102 | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.12" bore 1.73" overall length, includes item 77 (45220). |

| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|------|-----------------------------------|--|-----|----------------|---|
| 86 | Washer-input shaft bearing cage | A, A1, A2, A3, A5, A6, B, B2, B3, B4, B6, B7, B9, B10, B12, B14, B15, B16, 101, 102, 103, T101, T102 | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 87 | Capscrew-input shaft bearing cage | A, A1, A2, A3, A5, A6, B, B2, B3, B4, B6, B7, B9, B10, B12, B14, B15, B16, 101, 102, 103, T101, T102 | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, grade 8. |
| 88 | Oil Seal-input shaft bearing cage | A, A1, A2, A5, A6, B2, B3, B6, B9, 103, T101, T102 | | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, double lip, double case with spring, replaces A-1805-A-261 (2.75" I.D.). |
| | | B7, B10, B12 B15 | | A-1205-S-2281 | 3.55" O.D., 2.75" shaft, 0.47" wide, double lip, double case with spring, replaces A-1805-D-212, (double lip, single case with spring). |
| 89 | Oil Seal-input shaft bearing cage | A1, A5, A6, B15, B16, 103, T101, T102 | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" I.D., 0.25" wide, single lip seal, full case. |
| 90 | Deflector-input flange/yoke | A1 | | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" wide, replaces 2297-C-627, (5.13" O.D.), included in item 91 (X-1454). |
| | | В | | 2297-C-627 | 5.13" O.D., 0.69" wide, included in item 91 (U-2205). |
| | | B2, B6, B9 | | 2847-Z-312 | 4.81" O.D., 0.81" wide, included in item 91 (17NYS and 155TYS). |
| | | B4 | | 2847-C-367 | 4.75" O.D., 0.81" wide, included in item 91 (J-2454). |
| 91 | Flange/Yoke-input shaft | A, B15 | 1 | 3260-T-1294 | 17 NYS yoke, 2.13"-41T spline, 5.16" end hub to center cross assy. |
| | | A1, 103 | 1 | A-3260-X-1454 | 155 TYS, 2.13"-41T spline, 4 holes 0.38" diameter in ears, 4.50" end hub to center cross assy. includes item 90 (K-6303). |
| | | В | 1 | 3280-U-2205 | 148 TYS yoke, 1.75"-10T spline, 4.31" long end hub to center cross assy. has 4 holes 0.46" diameter in ears, includes item 90 (C-627). |
| | | A2, B2 | 1 | 17NYS32-63A | 17 NYS yoke, 2.00"-10T spline, 4.81" end hub to center cross assy. includes item 90 (Z-312). |
| | | B4 | 1 | | 148 TYS yoke, 1.75"-10T spline, 4 holes 0.46" diameter in ears, 4.31" long end hub to center cross assy., includes item 90 (C-367). |
| | | B6, B9 | 1 | 155TYS32-23A | 155 TYS yoke, 2.00"-10T spline, 4 holes 0.38" diameter in ears, includes item 90 (Z-312). |

| | | | | PART | |
|------|----------------------------------|---|----------|---------------|---|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 92 | Washer-input shaft | A, A1, B15, B16, 103 | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | A2, B, B2, B3, B4, B6, B7, B9, B10, B12 | 1 | 1229-K-2412 | 2.56" O.D., 1.28" I.D., 0.19" thick. |
| 93 | Nut-input shaft | A, A1, B15, 103 | 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | A2, B, B2, B3, B4, B6, B7, B9, B10, B12 | 1 | 1227-Z-936 | 1.25"-18, 0.63" high, 1.63" across flats. |
| 94 | Capscrew-idler gear bearing cage | All | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, grade 8. |
| 95 | Washer-idler gear bearing cage | All | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 96 | Cage Assyidler gear bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, 103, T102 | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.12" bore, 1.73" overall length, includes item 103 (45220). |
| | · | B, B1, B2, B3, B4, B5, B6, B7 | 1 | A-3226-K-1051 | 3226-J-1050 casting, 1.73" overall length, 8 holes 0.47" diameter on 6.00" bolt circle 3.67" bore, includes item 103 (3720). |
| 97 | Shim-idler gear | All | 3 | 2203-F-8872 | 0.003", use as required, 7.00" O.D., 5.06" I.D., 8 holes 0.47" diameter on 6.00" bolt circle, 2 notches 0.80" wide in I.D. equal spaced. |
| | | | 3 | 2203-E-8871 | Same as F-8872 except thickness 0.005", use as required. |
| | | | 7 | 2203-D-8870 | Same as F-8872 except thickness 0.010", use as required. |
| 98 | Plug-oil suction | - | _ | P-212 | Not used on T-215 models in this book. |
| 99 | Plug-transfer case | All | 1 | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. thread, 0.27" long, non-magnetic. |
| 100 | Plug-oil level | A, B16 | 1 | 1850-T-150 | Female, square head, magnetic, 0.62" long, 0.75"-14 N.P.T.F. |
| | Plug-oil fill | All others | 1 | P-212 | Female, square socket, non-magnetic, 0.75"-14 N.P.T.F., 0.55" long. |
| 101 | Locknut-transfer case capscrew | All | 20 | NL-27-1 | 0.44"-14, 0.38" high, 0.68" across flats, grade 8. |
| 102 | Washer-transfer case capscrew | All | 20 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 103 | Cup-idler gear bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, 103, T102 | 1 | 45220 | 4.13" O.D., included in item 96 (V-1140). |
| | | B, B1, B2, B3, B4, B5, B6, B7 | 1 | 3720 | 3.67" O.D., included in item 96 (K-1051). |
| 104 | Cone-idler gear bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, 103, | 1 | 45285 | 2.00" bore. |
| | (Continued) | T102 | <u>L</u> | | |

| | | LIOOLIII | | | |
|------|----------------------------------|---|-------------|----------------|---|
| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
| 104 | Cone-idler gear bearing | B, B1, B2, B3, B4, B5, B6, B7 | 1 | 3780 | 2.00" bore. |
| 105 | Gear-idler | All | 1 | 3892-D-4840 | 3892-C-4839 forging, 39T, L.H. helical, 8.89" O.D. |
| 106 | Cone-idler gear bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, 103, T102 | 1 | 45285 | 2.00" bore. |
| | | B, B1, B2, B3, B4, B5, B6, B7 | 1 | 3780 | 2.00" bore. |
| 107 | Cup-idler gear bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, 103, T102 | 1 | 45220 | 4.13" O.D., included in item 109 (V-1140). |
| | | B, B1, B2, B3, B4, B5, B6, B7 | 1 | 3720 | 3.67" O.D., included in item 109 (K-1051). |
| 108 | Plug-oil level | А | 1 | 1850-T-150 | Female, square head, magnetic, 0.75"-14 N.P.T.F., 0.62" long. |
| | Plug-oil fill | All others | 1 | P-212 | Female. square socket, non-magnetic, 0.75"-14 N.P.T.F., 0.55" long. |
| 109 | Cage Assyidler gear bearing | A, A1, A2, A3, A5, A6, B8, B9, B10, B11, B12, B14, B15, B16, 101, 102, 103 | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.12" bore 1.73" overall length, includes item 107 (45220). |
| | | B, B1, B2, B3, B4, B5, B6, B7 | 1 | A-3266-K-1051 | 3226-J-1050 casting, 1.73" overall length, 8 holes 0.47" diameter on 6.00" bolt circle 3.67" bore, includes item 107 (3720). |
| 110 | Washer-bearing cage capscrew | All | 8 | 1229-E-1513 | 0.81" O.D., 1.28" I.D., 0.23" thick. |
| | Capscrew-idler gear bearing cage | All | _ | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, grade 8. |
| 112 | Nut-output shaft | A2, A3, B14, 101, 102 | 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | B, B1, B2, B3, B4, B5, B6, B7, B8, B9, B10, B11, B12 | 1 | 1227-Z-936 | 1.25"-18, 0.63" high, 1.63" across flats. |
| 113 | Washer-output shaft | A2, A3, B14, 101, 102 | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | B, B1, B2, B3, B4, B5, B6, B7, B8, B9, B10, B11, B12 | 1 | 1229-K-2143 | 2.56" O.D., 1.28" I.D., 0.19" thick. |
| 114 | Flange/Yoke-output shaft | A2, 101 | 1 | 17NYS34-20 | 17 NYS yoke, 2.13"- 41T spline, 5.16" end hub to center cross assembly. |
| | (Continued) | B14, 102 103 | 1 | A-3260-T-1294 | |

| | | | Π | PART | |
|---------|-------------------------------|-----------------|----------------|--|--|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 114 | Flange/Yoke-output shaft | A3 | 1 | 3260-G-1515 | 148TYS yoke, 1.75"-10T spline, |
| | | | | The Control of Control | 4.75" end hub to center cross |
| | | | | | assy. |
| 1 | | В | 1 | A-3280-U-2205 | 148TYS yoke, 1.75"-10T spline, |
| | | | | | 4.31" long end hub to center |
| | | | | | cross assy., has 4 holes 0.46" |
| | | | | A Section Control | diameter in ears, includes item |
| | | | | 796 2664 | 114A (C-627). |
| | | B1, B2, B5, B6, | 1 | A-3260-Y-1039 | 17NYS yoke, 2.00"-10T spline, |
| | | B7, B8, B9, | | The state of the s | 4.81" end hub to center cross |
| | | B10, B11 | | | assy., includes item 114A (Z-312). |
| | | B4 | 1 | A-3280-J-2454 | 148TYS yoke, 1.75"-10T spline, |
| | | | | | 4 holes 0.46" diameter in ears, |
| | | | | | 4.31" long end hub to center |
| | | | | Carlotte St. 13 | cross assy., includes item 114A (C-367). |
| | | A6 | 1 | A-3260-U-1633 | 16TYS yoke, 2.13"-41T spline, |
| | | 710 | ' | 7.0200 0 1000 | 4 holes 0.38" diameter in ears, 2.94" |
| | | | | 医医性性病 化多点 | end hub to center cross assy. |
| | | T102 | 1 | A-3260-A-79 | 85WBYS yoke, 2.13"-41T internal |
| | | 1102 | ' | 7 0200 7 70 | spline, 4 holes 0.50" diameter in ears, |
| | | | | Commence of the second | 2.94" end hub to center cross assy. |
| 1144 | Deflector-output flange/yoke | В | 1 | 2297-C-627 | 5.13" O.D., 0.69" wide, included |
| ' ' + ^ | Defiector-output flarige/yoke | D | ' | 2231-0-021 | in item 114 (U-2205). |
| | | B1, B2, B5, B6, | 1 | 2847-Z-312 | 4.81" O.D., 0.69" wide, included |
| | | | ' | 2047-2-312 | in item 114 (Y-1039). |
| | | B7, B8, B9, | | | |
| | | B10, B11 B4 | 1 | 2847-C-367 | 4.75" O.D., 0.69" wide, included |
| | | D4 | | 2047-0-307 | |
| | | D14 100 | +- | 0007 K 6000 | in item 114 (J-2454). |
| | | B14, 102 | 1 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" wide, replaces 2297-C-627, (5.13" O.D.), |
| | | | | | • |
| 445 | Oil Ocal as to take the | 40 40 D4 D0 | +_ | A 4005 H 4500 | included in item 114 (Y-1294). |
| 115 | Oil Seal-output shaft | A2, A3, B1, B2, | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, |
| | | B3, B5, B6, B7, | | | double lip, double case with spring, |
| | | B8, B9, B10, | | | replaces A-1805-A-261, 2.75" I.D. |
| | | B11, B14, 101 | | | |
| | | 102, T102 | +_ | A 4005 A 503 | 4 000 O D 0 750 shaft 0 450 115 |
| | | B, B4 | 1 | A-1805-A-261 | 4.00" O.D., 2.75" shaft, 0.45" wide, |
| 1150 | | 10 011 101 | _ | 1 1005 1 0105 | double lip, double case with spring. |
| 115A | Oil Seal-output shaft | A3, B14, 101 | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" shaft, 0.25" side, |
| | | 102, T102 | <u> </u> | = -= | single lip. full case. |
| 116 | Capscrew-output shaft bearing | A2, A3, B, B1, | 8 | S-2710-2 | 0.44"- 14, 1.25" long, 0.62" across flats, |
| | cage | B2, B3, B4, B5, | 1 | | grade 8. |
| | | B6, B7, B8, B9, | 1 | | |
| 1 | | B10, B11, B12, | 1 | Philipped Line | |
| | | B14, 101, 102 | | many the beauty | |
| | | T102 | 1 | | |
| 117 | Washer-bearing cage capscrew | A2, A3, B, B1, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | | B2, B3, B4, B5, | 1 | | |
| | | B6, B7, B8, B9, | 1 | | |
| | | B10, B11, B12, | | | |
| | | B14, B16, 101, | 1 | | |
| | | 102, T102 | <u> </u> | | |

| | | | I | PART | |
|-------------|-------------------------------|-----------------------------|---------------|-----------------------|--|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 118 | Cage Assyoutput shaft bearing | A, A1 | 1 | 3266-L-1104 | 3266-K-1103 casting, no fitted bearing, |
| | | T101 | | | 1.08" high, 8 holes 0.47" diameter on |
| | | | | 1 4 4 4 4 4 5 4 4 2 Z | 6.00" bolt circle. |
| | | A2 | 1 | A-3226-X-1142 | 3226-P-1238 casting, 8 holes 0.47" |
| | | | i | | diameter on 6.00" bolt circle, 4.12" bore, |
| | | | | | 1.79" overall length, includes item 126 |
| | | | ļ | CARACTER STATE | (45220). |
| - | | A3 | 1 | A-3226-H-1230 | Same as X-1142 except 2.12" overall length, includes item 126 (45220). |
| | | В | 1 | A-3226-Z-1040 | 3266-Y-1039 casting, 8 holes 0.47" |
| | | Ь | ' | A-3220 2 1040 | diameter on 6.00" bolt circler, |
| | | | | | 3.67" bore without brake adapter, |
| | | | | | 1.73" overall length, includes item |
| | | | | | 126 (3720). |
| | | B1, B2, B3, B4, | 1 | A-3226-K-1051 | 3226-J-1050 casting, 1.73" overall length, |
| | | B5, B6, B7 | ' | A OZZO IC 1031 | 8 holes 0.47" diameter on 6.00" bolt circle |
| | | B0, B0, B1 | | | 3.67" bore, includes item 126 |
| | | | | | (3720). |
| | | B8, B9, B10, | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" |
| | | B11, B12, B15, | ' | | diameter on 6.00" bolt circle, 4.12" |
| | | 103, T101 | 1 | | bore, 1.73" overall length, includes |
| | | | | | item 126 (45220). |
| | | A5, A6, B14, | 1 1 | A-3226-G-1255 | 4 |
| | | B15, 101, 102, | | | length, 8 holes 0.47" diameter on |
| | | 103, T101, | | | 6.00" bolt circle, includes |
| | | T102 | | | item 126 (45220). |
| 119 | Screw-name plate | All | 2 | 9X-16 | 1.25" long, 0.14" diameter. |
| | Name plate | All | 1 | 2297-Y-4835 | 3.00" long, 1.25" high, 2 holes |
| | · | | | | 0.15" diameter. |
| 121 | Capscrew-transfer case | All | 20 | S-2718-1 | 0.44"-14, 2.25" long, 0.62" across flats, |
| | | | | | grade 8. |
| 122 | Washer-transfer case capscrew | All | 20 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 123 | Plug-oil drain | All | 1 | 1850-T-150 | Female, square head, magnetic, 0.62" |
| | | | | | long 0.75"-14 N.P.T.F. |
| | Plug-oil suction | - | $\overline{}$ | P-212 | Not used on T-215 models in this book. |
| 125 | Plug-transfer case | All | 1 | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. |
| | | | + | | thread, 0.27" long, non-magnetic. |
| 126 | Cup-output shaft bearing | A, A1, T101 | 1 | 42620 | 5.00" O.D. |
| | | B, B1, B2, B3, | 1 | 3720 | 3.67" O.D., included in item 118 (K-1051). |
| | | B4, B5, B6, B7 | +- | 45000 | 4.40% O.D. in all all in its as 440 /F 4000 |
| | | A2, B8, B9, | 1 | 45220 | 4.13" O.D., included in item 118 (F-1280 |
| | | B10, B11, B12 | | | and X-1142). |
| | | B14, B15, B16, | | | |
| | | 101, 102, 103, | | | |
| 107 | Cons output shoft has size | T101, T102 | 1 | 42687 | 2.13" bore. |
| 12/ | Cone-output shaft bearing | A, A1, T101 A2, A3, B14, | 1 1 | 45290 | 2.13 bore. 2.25" bore. |
| | | 101, 102, 103 | ' | 73230 | L.EU DUIG. |
| | | B, B1, B2, B3, | 1 | 3780 | 2.00" bore. |
| | | B4,B5, B6, B7 | ' | 0700 | 2.00 0016. |
| | | B8, B9, B10, | 1 | 45285 | 2.00" bore. |
| | | B11, B12, B16 | ' | | 30.0. |
| | Bushing-output shaft | | 1 | 1244-V-1790 | Not used on T-215 models in this book. |

| ITEM | DART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|----------|---------------------------|-------------------|---------|---|--|
| | PART NAME Shaft-output | MODEL A | | A-3297-A-1041 | 5.31" long, 1 spline 3.37"-26T |
| 129 | Shan-output | ^ | ' | A-3237-A-1041 | with 6T dog clutch one end, 1.69" bore |
| | | | | ASSESSED BY | - |
| | | | +_ | A 0007 7 4470 | 2.06" deep, includes item 131 (P-1160). |
| | | A1 | 1 | A-3297-Z-1170 | Same as A-1041 except bore 1.88", |
| | | | +- | 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - | includes item 138 (A-53). |
| | | A3 | 1 | A-3297-B-1172 | 8.86" long, 1spline 2.13"-41T, |
| | | | | | 1 spline 3.37"-26T dog clutch one |
| | | | 1 | | end, 1.25"-12 thread one end, |
| | | | | | includes item 131 (N-1242). |
| 130 | Shaft-output | В | 1 | 3297-P-1004 | 11.68" long, 1 spline 1.75"-10T |
| | | | | | 1 spline 2.50"- 10T, 1 spline |
| | | | | | 1.00"- 10T, 1.25"-18 thread |
| | | | | | both ends. |
| | | B1, B2, B3, B5, | 1 | 3297-Z-1144 | 8.5" long, 1 spline 2.00"-10T, 1 spline |
| | | B6, B7, B8, B9, | | | 2.51"-10T, 1.25"-18 thread 1 end |
| | | B10, B11, B12 | | | only. |
| | | A2, T101, T102 | 1 | 3297-B-1042 | 11.56" long, 2 splines 2.10"-41T, |
| | | /,, | ' | | 1 spline 2.65"-52T, |
| | | | | | 1.25"-12 thread both ends. |
| | | B14, 101, 102 | + - | 3297-J-1206 | 8.15" long, 1 spline 2.10"-41T, |
| | | D14, 101, 102 | 1 ' | 3237-0-1200 | 2.38" long, 1 spline 2.65"-52T |
| | | | | 网络斯拉斯斯 基斯 | and 1.25"-12 thread both ends. |
| | | D4 | +- | 0007 N 1000 | |
| | | B4 | 1 | 3297-N-1002 | 7.88" long, 1 spline 1.75"-10T, |
| | | | | | 1 spline 2.50"-10T and 1.25"-18 |
| <u> </u> | | | +- | | thread 1 end only. |
| 131 | Bushing-output | A | 1 | 1225-P-1160 | 1.68" O.D., 1.50" I.D., 1.25" long with split, |
| | | | | | included in item 130 (A-1041). |
| | Bearing-output shaft | A1 | 1 | 1228-A-53 | Needle roller bearing, 1.88" O.D., 1.25" |
| | | | | er father and father | wide included in item 130 (Z-1170). |
| 132 | Gear-output shaft | A, A1, A3, A5, | 1 | 3892-B-4994 | 31T, R.H. helical, 7.18" O.D., 3.13"- 26T |
| | | A6, T101 | | | spline. |
| | | A2, B14, 101 | 1 | 3892-C-4995 | 3892-A-4837 forging, 31T, R.H. helical, |
| ' | | 102, 103 | | 世界是多种的图象 | 7.18" O.D., 3.13" major diameter- 26T |
| | | | | | spline. |
| | | All others | 1 | 3892-B-4838 | 3892-A-4837 forging, 31T, R.H. helical, |
| | | 1 2 | 1 | | 7.18" O.D., 2.50" major diameter- 10T |
| Į | | | | | spline. |
| 133 | Cone-output shaft bearing | A, A1, A3, A6, | 1 | 42687 | 2.13" bore. |
| 133 | Cone-output shall bearing | T101 | 1 ' | | 2.70 5070. |
| | | A2, A6, B14, | 1 | 45290 | 2.25" bore. |
| | | | ' | 43230 | 2.23 bore. |
| | | 101, 102, 103 | +- | 0700 | 0.00" have |
| | | B, B1, B2, B3, | 1 | 3780 | 2.00" bore. |
| 1 | | B4, B5, B6, B7 | +. | 45005 | 0.000 have |
| | | B8, B9, B10, B11, | 1 | 45285 | 2.00" bore. |
| <u></u> | | B12,B16, T101 | _ | | |
| 134 | Cup-output shaft bearing | A, A1, A3, | 1 | 42620 | 5.00" O.D. |
| | | A6, T101 | | | |
| | | B, B1, B2, B3, | 1 | 3720 | 3.67" O.D., included in item 139 (Z-1040). |
| | | B4, B5, B6, B7 | \perp | | |
| | | A2, B8, B9, | 1 | 45220 | 4.13" O.D., included in item 139 (X-1142). |
| | | B10, B11, B12, | | | |
| | | B14, B15, B16, | 1 | | |
| | | 101, 102, 103 | | | |
| Щ | | 1 101, 102, 103 | | | |

| | | | | PART | |
|-------|-------------------------------|---------------------------------------|----------|--|---|
| ITEM | PART NAME | MODEL | QTY | FOR PRODUCE AND DESIGNATION OF | DESCRIPTION |
| 135 | Collar-output shaft | A, A3 | 1 | 3107-G-1099 | 6 jaw teeth, 3.25" O.D., 1.56" long with shift |
| | | | | | groove, 1.91"-39Tspline. |
| | | A1 | 2 | | 2 |
| | | A6, T101 | 1 | 3107-B-1120 | 6 jaw teeth, 3.25" O.D., 1.56" long with |
| 100 | Division all desire | AII | - | 40F0 T 4F0 | shift groove, 1.91"-39T spline. |
| 136 | Plug-oil drain | All | ' | 1850-T-150 | Female, square head, magnetic, 0.62" long, 0.75"-14 N.P.T.F. |
| 127 | Shim-output shaft | All | 3 | 2203-F-8872 | 0.003", use as required, 7.00" O.D., |
| 137 | Silini-output silait | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | ٦ | 22001 0072 | 5.06" I.D., 8 holes 0.47" diameter on |
| | | | | | 6.00" bolt circle 2 notches 0.80" wide |
| | | | | | on I.D. equal spaced. |
| | | | 3 | 2203-E-8871 | Same as F-8872 except thickness 0.005", |
| | | | | | use as required. |
| | | | 7 | 2203-D-8870 | Same as F-8872 except thickness 0.010", |
| | | | | Menter in the land. | use as required. |
| 138 | Spacer-output shaft | B, B4 | 1 | 1244-R-1760 | 2.31" O.D., 1.81" I.D., 0.13" thick. |
| 139 | Cage Assyoutput shaft bearing | B, B1, B2, B3, | 1 | A-3226-Z-1040 | 3266-Y-1039 casting, 8 holes 0.47" |
| | | B4, B5, B6, B7 | | State of the Control of | diameter on 6.00" bolt circle, 3.67" bore, |
| | | | | 是有限。 第二章 | without brake adapter, 1.73" overall length, |
| | | | | The special particular | includes item 134 (3720). |
| | | A2, B8, B9, | 1 | A-3266-X-1142 | 3226-P-1238 casting, 8 holes 0.47" |
| | | B10, B11, B12 | | | diameter on 6.00" bolt circle, 4.12" bore, |
| | | | | | 1.79" overall length, includes item 134 |
| | | | <u> </u> | | (45220). |
| | | A, A1 | 1 | 3266-L-1104 | 3266-K-1103 casting, no fitted bearing, |
| | | | | Consuming the August States | 1.08" high, 8 holes 0.47" diameter |
| | | D14 104 100 | - | A-3226-F-1280 | on 6.00" bolt circle. 3266-U-1139 casting, 8 holes 0.47" |
| | | B14, 101, 102 | ' | A-3220-F-1200 | diameter on 6.00" bolt circle, |
| | | | | CORPORATION PROPERTY. | 4.12" bore, 1.73" overall length, |
| | | | | | includes item 134 (45220). |
| | | A6 | 1 | 3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" |
| | | 1.0 | ' | | diameter on 6.00" bolt circle, |
| | | | | | 4.12" bore, 1.73" overall length, |
| 140 | Washer-bearing cage capscrew | A, A1, A2, A5, A6, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | | B1, B2, B3, B4, | | EUCHEOM BAREARD AND AND AND AND AND AND AND AND AND AN | |
| | | B5, B6, B7, B8, | | PERMIT HER WASHINGTON | |
| | | B9, B10, B11, | | | |
| | | B12, B14, B15, | | | |
| | | 101,102, 103 | | Personal Control | |
| 141 | Capscrew-output shaft bearing | A, A1, A2, A5, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| | cage | A6, B1, B2, B3, | | STEEL SEEDS SEED | grade 8. |
| | | B4, B5, B6, B7, | | | |
| | | B8, B9, B10, B11, | | | |
| | | B12, B14, B15, | | | |
| 4 4 5 | | 101, 102, 103 | 1 | A 400F A 004 | 4 001 O D 0 751 abot 0 451 wide double |
| 142 | Oil Seal-output shaft | B, B4 | 1 | A-1805-A-261 | 4.00" O.D., 2.75" shaft, 0.45" wide, double |
| | | AO AE DI DO DO | 1 | A 100E II 1500 | lip, double case with spring. 4.00" O.D., 2.94" shaft, 0.45" wide, double |
| | | A2, A5, B1, B2, B3, | 1 | A-1205-U-1529 | |
| | | B5, B6, B7, B8, | | | lip, double case with spring, replaces |
| | | B9, B10, B11, 103 | 1 | Production Confidences | A-1805-A-261, (2.75 I.D.). |

| | | | T | PART | |
|------|------------------------------|---------------------|-----|--------------------------|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 143 | Deflector-output flange/yoke | В | 1 | 2297-C-627 | 5.13" O.D., 0.69" wide, included in item 144 |
| | , | | | The security was | (U-2205). |
| | | B1, B2, B5, B6, B7, | 1 | 2847-Z-312 | 4.81" O.D., 0.81" wide, included in item 144 |
| | | B8, B9, B10, B11 | | The Section | (Y-1039). |
| | | B4 | 1 | 2847-C-367 | 4.75" O.D., 0.69" wide, included in item 144 |
| | | | | | (J-2454). |
| 144 | Flange/Yoke-output shaft | A2 | 2 | 17NYS34-20 | 17 NYS yoke, 2.13"-41T spline, |
| | | | | | 5.16" end hub to center cross |
| | | | | | assembly. |
| | | В | 1 | A-3280-U-2205 | 148 TYS yoke, 1.75"-10T spline, |
| | | | | | 4.31" long end hub to center cross |
| | | | | The state of the same of | assy., has 4 holes 0.46" diameter in |
| | | | | | ears, includes item 143 (C-627). |
| | | B1, B2, B5, B6, B7, | 1 | 17NYS32-63A | 17 NYS yoke, 2.00"-10T spline, |
| | | B8, B9, B10, B11 | | 56-544-044 | 4.81" end hub to center cross assy., |
| | | | | | includes item 143 (Z-312). |
| | | B4 | 1 | A-3280-J-2454 | 148 TYS yoke, 1.75"-10T spline, |
| | | | | "大块有关条件" | 4 holes 0.46" diameter in ears, |
| | | | | | 4.31" long end hub to center cross |
| | | | | | assy., includes item 143 (C-367). |
| | | T102 | 1 | A-3260-A-79 | 85WBYS yoke, 2.13"-41Tspline, |
| | | | | | 4 holes 0.50" diameter in ears, |
| | | | | | 2.90" end hub to center cross assy. |
| 145 | Washer-output shaft | A2 | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | · | B, B1, B2, B3, B4, | 1 | 1229-K-2143 | 2.56" O.D., 1.28" I.D., 0.19" thick. |
| | | B5, B6, B7, B8, | | | |
| | | B9, B10, B11, B12 | | San Laboratory | |
| 146 | Nut-output shaft | A2 | 2 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | B, B1, B2, B3, B4, | 1 | 1227-Z-936 | 1.25"-18, 0.63" high, 1.63" across flats. |
| | | B5, B6, B7, B8, | | | |
| | | B9, B10, B11, B12 | | | |
| - | Silicone Gasket- 3 oz. tube | All | 2 | 2297-Z-6656 | Use as required. |

T-215 SERIES 5450 LB-FT DECLUTCH / P.T.O.

| | | LO 0400 L | | PART | |
|----------|-----------------------------------|--------------|---------------|---------------|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 147 | Nut-declutch shaft | A | | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | A1, A5 | 2 | | |
| 148 | Washer-declutch shaft | Α | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | A, A5 | 2 | | |
| 149 | Flange/Yoke-declutch | Α | 1 | 3260-T-1294 | 17 NYS yoke, 2.13"-41T spline, |
| | | | | | 5.16" end hub to center cross |
| | | | | | assembly. |
| | Γ | A1 | 2 | 3260-X-1454 | 155 TYS, 2.13"-41T spline, |
| | | | | | 4 holes 0.38" diameter in ears, |
| | | | | | 4.50" end hub to center cross assy. |
| | Ī | A3 | 1 | 3260-G-1515 | 148TYS yoke, 2.13"-41T spline, |
| | | | | 27274523 | 4.75" end hub to center cross |
| | | | | | assembly. |
| 150 | Deflector-output flange/yoke | _ | 1 | 2297-K-6303 | Not used on T-215 models in this book. |
| | Capscrew-declutch shift cover | A, A3, A5, | | S-268-2 | 0.38"- 16, 1.00" long, 0.56" across flats, |
| ' ' | Capsciew deciden shirt cover | A6, T101 | | O ZOO Z | grade 8. |
| | | A1 | 8 | | grade o. |
| 152 | Washer-declutch shift cover | A, A3, A5, | 4 | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. |
| 132 | | | 4 | 1223-N-1331 | 0.73 O.D., 0.41 I.D., 0.09 IIIICK. |
| | capscrew | A6, T101 | + | | |
| 150 | | A1 | 8 | 0000 N 4400 | 0000 M 4405 |
| 153 | Cover-declutch cage | A, A3, A5, | 1 | 3266-N-1106 | 3266-M-1105 casting, 2.57" long, 2.57" wide, |
| | ļ | A6, T101 | +_ | | 0.38" thick, 4 holes 0.41" diameter and one |
| L | | A1 | 2 | | 0.44"-20 threaded hole. |
| 154 | Quad ring-declutch piston | A, A3, A5, | 1 | 1205-N-924 | 1.76" O.D., 1.49" I.D., 0.14" thick. |
| | <u> </u> | A6, T101 | | | |
| | | A1 | 2 | | |
| 155 | Piston-declutch | A, A3, A5, | 1 | 2230-W-1063 | 3.13" long, 0.78" main body diameter. |
| | | A6, T101 | | | |
| | | A1 | 2 | | |
| 156 | Spring-declutch piston return | A, A3, A5, | 1 | 2258-R-1136 | 1.01" O.D., 0.81" I.D., 2.00" free length. |
| | | A6, T101 | | | |
| | | A 1 | 2 | | |
| 156A | Quad ring-declutch | A 6 | 1 | 5X-1137 | 1.00" O.D., 0.73" I.D., 0.14" thick. |
| | Fork-declutch | A, A5, A6, | 1 | 3296-P-1186 | 3296-Y-1143 casting, 2.56" between jaws, |
| | | T101 | 1 | | 0.75" diameter shaft hole, 0.38"-24 |
| | | A1 | 2 | | UNF, harden pads 2 places, total |
| | | | | | thickness 0.53". |
| 157A | Nipple-pipe | A6 | 1 | 1199-Y-3067 | 2.31" long, 0.25"-18 N.P.T.F. both ends. |
| | Setscrew-declutch fork | A, A3, A5, | 1 | 26X-1008 | 0.38"-24, 0.72" long with 0.14" diameter |
| | | A6, T101 | | | nylon pellet, female shaft hole. |
| | | A1 | 2 | | · · · · · · · · · · · · · · · · · · · |
| 159 | Washer-declutch plate capscrew | A, A3, A5, | 1 4 | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. |
| '00 | TVasilor decidion plate dapositow | A6, T101 | 1 | 1220 17 1001 | 0.76 6.5., 6.77 1.5., 6.66 1.116.11 |
| | | A0, 1101 | 8 | | |
| 160 | Capscrew-declutch plate | A, A3, A5, | $\frac{3}{4}$ | S-266-1 | 0.38"-16, 0.75" long, 0.56" across flats, |
| 100 | Capscrew-decidion plate | | 4 | 3-200-1 | grade 8, replaces S-265-1, 0.62" long. |
| | | A6, T101 | 8 | | grade o, replaces 3-200-1, 0.02 long. |
| 101 | Curitale Apply destricts | A1 | | A 2207 A 4044 | 0 56" 19 throad 12 27" averall langth |
| 161 | Switch Assydeclutch | A, A3, A5, | 1 | A-3297-A-1041 | 0.56"-18 thread, 13.27" overall length. |
| | | T101 | +- | | |
| <u> </u> | | A1, A6 | 2 | | 1 |
| 162 | Plate-declutch | Α | 1 | 2205-T-1008 | Same as Y-1039 except less 1 hole |
| | | | | | 0.56"-18. |
| | | A1, A5, T101 | 2 | 2205-Y-1039 | 4.25" long, 2.63" wide, 0.19" thick, 4 holes |
| 1 | | A 3 | 1 | | 0.41" diameter and 1 hole 0.56"-18. |

T-215 SERIES 5450 LB-FT DECLUTCH / P.T.O.

| | | | | PART | |
|------|-------------------------------|--------------|-----|---------------|--|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 163 | Shaft-declutch | Α | 1 | 3297-U-1035 | 8.44" long, 1 spline 2.00"-39T, 1 spline |
| | | | | | 2.13"- 41T, 1.25"-12 thread 1 end, |
| | | | | | 1.50" diameter other end, (use with |
| | | | | | bushing). |
| | | A1, A5, A6, | 2 | 3297-A-1171 | 8.44" long, 1 spline 2.13"-41T, 1 spline |
| | | T101 | | | 2.00"-39T, 1.50" long, 1.25"-12 thread |
| | | A 3 | 1 | | 1 end, 1.50" diameter other end, |
| | | | | | (use with bearing). |
| 164 | Cage-declutch bearing | A, A3 | 1 | 3226-Z-1144 | 3266-Y-1143 casting, 8 holes 0.47" |
| | | | | | diameter on 6.00" bolt circle, 4.58" long, |
| | | A1, A5, T101 | 2 | | 4.12" I.D., 4 holes 0.38"-16, 1 hole |
| | | | | | 1.75" diameter, 1.00" deep. |
| | | A6 | 1 | 3226-V-1218 | 3226-U-1217 cast, 8 holes 0.47" diameter |
| 1 | | | | | on 6.00" bolt circle, 7.40" long, one hole |
| | | | | | 0.25"-14 N.F.S.F. 0.50" deep. |
| 165 | Washer-declutch cage capscrew | A, A3, A5, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | | T101 | | | |
| | | A1 | 16 | | |
| 166 | Capscrew-declutch brg. cage | A, A3, A5, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| | | T101 | | | grade 8. |
| | | A1 | 16 | | |
| 167 | Bearing-declutch shaft ball | A, A3, A5, | 1 | 1228-V-204 | Ball bearing, 3.94" O.D., 2.17" bore, |
| | | A6, T101 | | | 0.82" wide. |
| | | A1 | 2 | | |
| 168 | Snap Ring-retaining | A, A3, A5, | 1 | 1854-C-315 | Fits 4.06" diameter groove, 0.22" wide, |
| | | A6, T101 | | | 0.09" thick. |
| | | A1 | 2 | | |
| 169 | Oil Seal Assydeclutch cage | A, A3, A5, | 1 | A-1205-U-1529 | |
| | | A6, T101 | | | double lip, double case with spring, |
| | | A1 | 2 | | replaces A-1805-A-261, (2.75" I.D.). |
| 170 | Oil Seal Assydeclutch cage | A3 | 1 | A-1205-A-2107 | , |
| | | A1, A5, A6, | | | full case. |
| | | T101 | | | |
| - | Silastic- 3 oz. tube | All | 1 | 2297-Z-6656 | Use as required. |

T-2111 SERIES DCM BRAKES

| | | | | PART | |
|------|------------------------------|---------------|----------|---|--|
| ITEM | PART NAME | | QTY | | DESCRIPTION |
| 1 | Locknut-brake | PD100, PD101, | 1 | 1227-K-1051 | 1.25"- 12, 0.63" high, 1.63" across flats. |
| | | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 2 | Washer-brake | PD100, PD101, | 1 | 1229-T-1450 | 2.58" O.D., 1.28" I.D., 0.23" thick. |
| | | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 3 | Nut-brake drum to flange | PD100 | | N-16-1 | 0.38"-24, 0.56" across flats, grade 8. |
| 4 | Spacer-brake drum to flange | PD100 | _ | 1844-U-411 | Split spacer, 0.39" I.D., 0.50" long. |
| 5 | Flange/Yoke-brake drum | PD100, PD101, | 1 | 3280-U-7535 | 5 WCS flange, 2.13"- 41T spline, 8 holes |
| | | PD104 | | | 0.44" diameter on 7.25" bolt circle, 3.00" |
| | | | | 类别的人类类 | end hub to end flange mounting face. |
| | | PD102 | 1 | 17NYS34-20 | 17 NYS yoke, 2.13"- 41T |
| | | | | | spline, 5.16" end hub to center |
| | | | | | cross assy. |
| | | PD103 | 1 | 3260-D-1460 | 17 NYS yoke, 2.13"-41T |
| | | | | | spline, 2.50" spline length. |
| 6 | Drum-brake | PD100 | 1 | 3219-H-4064 | 3219-G-4063 rough stamping, 8 holes 0.38" |
| | | | | | diameter on 7.25" bolt circle, 5.88" |
| | | | | | I.D., 12.75" O.D., 0.31" thick. |
| 7 | Lockwire-brake drum to hub | - | 2 | LW-168 | Not used on T-2111 models in this book. |
| | capscrew | | | | |
| 8 | Bolt-brake drum to hub | PD100 | 8 | 10X-507 | 0.38"-24, 1.75" long, 27 serrations on bolt |
| | | | | 3. 北非公民的的 | body. |
| 9 | Spacer-brake to hub | - | 1 | 1244-S-1761 | Not used on T-2111 models in this book. |
| 10 | Spring-brake shoe return | PD100 | 4 | 2758-A-53 | 11 coils, 0.75" O.D., 2.75" long. |
| 11 | Brake Shoe and Lining Assy. | PD100 | 2 | A3-3722-D-420 | 12" x 3", non-asbestos, includes items 12 |
| | , | | | | and 13, (replaces asbsetos A1-3722-D-420). |
| 12 | Lining-brake | PD100 | 2 | 2240-Y-5381 | Included in item 11, lining and rivets sold |
| | Rivet-Lining to shoe | PD100 | 28 | RV-876 | separately or in Kit 2000-P-1446. |
| 14 | Strut Assy. | PD100 | 1 | A-3787-N-14 | 10.75" long, 5.40" diameter bore. |
| 15 | Camshaft | PD100 | 1 | 2710-U-151 | 2710-X-154 forging, 3.17" long, 32 serrations |
| | | | | | 1 end, 0.56"-12 thread 1 end. |
| 16 | Backing Plate Assy. | PD100 | 1 | A-3736-K-375 | 5.50" I.D. pilot, 4 holes 0.67" diameter, |
| | | | | | includes anchor pin 1759-Y-51 (2 pieces). |
| 17 | Capscrew-cover adapter cage | PD100 | 4 | 10X-1438 | 0.63"-11, 1.88" long, grade 8, 0.94" across |
| | | | | | flats with locitite patch. |
| 18 | Washer-cover adapter to cage | - | 4 | 1229-U-1503 | Not used on T-2111 models in this book. |
| 19 | Lever-brake | PD100 | 1 | 302-Z-676 | 302-Y-675 casting, 4.12" from 1.00" diameter |
| | | | | | hole to 0.56" diameter hole, 32 serrations |
| | | | | | on bore I.D. |
| 20 | Washer-brake | PD100 | 1 | WA-39 | 1.19" O.D., 0.59" I.D., 0.09" thick. |
| 21 | Nut-lock | PD100 | 1 | 1779-Z-260 | 0.56"-12, 1.00" across flats. |
| 22 | Deflector-brake adapter | PD100 | 1 | 3264-W-101 | 5.00" O.D., 3.38" I.D., 2 step profile. |
| | ' | PD101 | 1 | 2297-C-627 | 5.13" O.D., 0.68" wide. |
| 23 | Dust shield | PD100 | 1 | 3264-V-100 | 13.24" O.D., 5.51" I.D., 0.06" thick, 4 holes |
| | | | | | 0.66" diameter on 6.69" bolt circle. |
| 24 | Oil Seal-brake bearing cage | PD101 | 1 | A-1205-T-2152 | Triple lip seal, 3.89" O.D., 2.88" I.D., 0.59" |
| | 1 3 3 | | | e propositi della propositi della suomena della suomena della suomena della suomena della suomena della suomen La compania della suomena d | wide, included in item 29 (V-1426). |
| | | PD102, PD103, | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, double lip, |
| | | PD104 | | | double case with spring, included in item 29 |
| | | | | | (Y-1481), replaces A-1805-A-261, (2.75" I.D.). |
| L | L | | <u> </u> | | 1(), replaced / |

T-2111 SERIES DCM BRAKES

| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|------|-----------------------------|---------------|-----|----------------|--|
| 25 | Oil Seal-brake bearing cage | PD103, PD104 | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" I.D., 0.25" wide, single lip |
| | | | | | seal full case, included in item 29, (Y-1481). |
| 26 | Cage Assybrake bearing | - | 1 | A-3226-F-1046 | Not used on T-2111 models in this book. |
| 27 | Capscrew-brake bearing cage | PD101, PD102, | 4 | S-21014-1 | 0.63"-11, 1.75" long, 0.93" across flats, |
| | | PD103, PD104 | | | grade 8. |
| 28 | Washer-brake bearing cage | PD101, PD102, | 4 | 1229-U-1503 | 1.06" O.D., 0.66" I.D., 0.09" thick. |
| | capscrew | PD103, PD104 | | | |

T-2111 SERIES PROPORTIONAL DIFFERENTIAL

| | | | | PART | |
|------|------------------------------------|---------------|----|--------------------|--|
| ITEM | PART NAME | MODEL | QT | | DESCRIPTION |
| 29 | Adapter-brake assy. | PD100 | 1 | 3268-P-1394 | Same as V-1426 except add one 0.19" |
| | | | | | diameter oil lube hole. |
| | | PD101 | 1 | A-3268-V-1426 | 3268-N-1392 casting, 3.88" main bore, 1.31" |
| | | | | | overall height, includes item 24 (T-2152). |
| | | PD102, PD103, | 1 | A-3268-Y-1481 | 3268-N-1392 casting, 4.00" main bore, |
| | | PD104, PD106 | | | includes item 24 (U-1529) and 25. |
| 30 | Cone-proportional diff. cage shaft | PD100, PD101, | 1 | 390 | 2.25" bore. |
| | | PD102, PD103, | | | |
| | | PD104, PD106 | | And Allengar | |
| 31 | Cup-proportional diff. cage shaft | PD100, PD101, | 1 | 394A | 4.33" O.D. |
| | | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 32 | Capscrew-diff. cage to gear case | PD100, PD101, | 12 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| | cover | PD102, PD103, | | All lands who | grade 8. |
| | | PD104, PD106 | | | |
| 33 | Washer-diff. cage to gear case | PD100, PD101, | 12 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | cover | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 34 | Cage-proportional diff. | PD100, PD101, | 1 | A-3238-T-1008 | 3238-S-1007 casting, 5.86" overall length, |
| | | PD102, PD103, | | | 14.00" O.D., 12 holes 0.47" diameter on |
| | | PD104, PD106 | | | 13.00" bolt circle, 4 holes 0.63"-11 on |
| | | | | | small flange. |
| 35 | Plug-oil drain | PD100, PD101, | 1 | 1850-T-150 | Female, square head, magnetic, 0.62" long, |
| | | PD102, PD103, | | 274 EPLE | 0.75"- 14 N.P.T.F. |
| | | PD104, PD106 | | | |
| 36 | Shim-proportional diff. cage | PD100, PD101, | 2 | 2203-W-9851 | 0.48" use as required, 2.88" O.D., 2.31" I.D. |
| | bearing spacer | PD102, PD103, | 2 | 2203-X-9852 | Same as W-9851 except thickness 0.482", |
| | | PD104, PD106 | | of spilling | use as required. |
| | | | 2 | 2203-Y-9853 | Same as W-9851 except thickness 0.490", |
| | | | | 建新星外域 | use as required. |
| | | | 2 | 2203-Z-9854 | Same as W-9851 except thickness 0.498", |
| | | | | | use as required. |
| | | | 2 | 2203-A-9855 | Same as W-9851 except thickness 0.506", |
| | | | | The second second | use as rerquired. |
| | | | 2 | 2203-B-9856 | Same as W-9851 except thickness 0.510", |
| | | | | | use as required. |
| 37 | Cup-proportional diff. cage shaft | PD100, PD101, | 1 | 394A | 4.33" O.D. |
| | | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 38 | Cone-proportional diff. cage shaft | PD100, PD101, | 1 | 390 | 2.25" bore. |
| | - | PD102, PD103, | | See the law | |
| | | PD104, PD106 | | | |
| 39 | Shaft-output outer | PD100, PD101, | 1 | 3297-K-1051 | 7.75" long, 1 spline 2.13"- 41T, 1 spline |
| | | PD102, PD103, | | | 3.10"-30T, 1.46" long, 1.25"-12 |
| | | PD104, PD106 | | Charles the State | thread 1 end. |
| 40 | Gear-proportional diff. ring | PD100, PD101, | 1 | 3297-Q-4827 | 3892-E-3515 forging, 46T internal spur with |
| | | PD102, PD103, | | Charles Comp. Com. | 8.94" gear I.D., 10.47" hub O.D., 2.90" overall |
| | | PD104 PD106 | | | width, 2.88" major diameter 30T spline. |
| 41 | Snap Ring-planet, pinion shaft | PD100, PD101, | 3 | 1854-Z-182 | 0.16" wide, 0.09" thick, fits into 1.41" groove. |
| | | PD102, PD103, | | | g. 5376. |
| | | | | | |

T-2111 SERIES PROPORTIONAL DIFFERENTIAL

| | | | Ϊ | PART | |
|------|------------------------------------|---------------|-----|-------------------------------|---|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 42 | Washer-planet, pinion thrust | PD100, PD101, | | 1229-F-2814 | 2.12" O.D., 1.51" I.D., 0.12" thick. |
| | ' ' | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 43 | Pinion-Planet. Spider | PD100, PD101, | 3 | 3891-Q-1629 | 13T spur, 2.90" O.D., 1.50" I.D. |
| | ' | PD102, PD103, | | | , , , , , , , |
| | | PD104, PD106 | | | |
| 44 | Shaft-planet. pinion | PD100, PD101, | | 3198-D-30 | 3.22" long, 1.50" diameter has 0.13" wide |
| | | PD102, PD103, | | | snap ring groove 1 end nylon applied |
| 1 | | PD104, PD106 | | | to one end. |
| 45 | Spider Assyplanet. gear | PD100, PD101, | 1 | A1-3298-H-1048 | Base planetary spider less planetary pinion |
| | · | PD102, PD103, | | | shafts and setscrews, 2.86"-58T spline, |
| | | PD104, PD106 | | | includes items 41, 42 43, 44, and 46. |
| 46 | Setscrew-planet. pinion shaft | PD100, PD101, | 3 | 26X-237 | 0.38"-16, 0.50" long, male hex head, 0.19" |
| | | PD102, PD103, | | | across flats. |
| | | PD104, PD106 | | | |
| 47 | Snap Ring-outer output shaft | PD100, PD101, | 1 | 1854-S-149 | 0.19" wide, 0.09" thick, fits into 2.84" diameter |
| | | PD102, PD103, | | | groove. |
| | | PD10, PD106 | | Section of the Control of the | |
| 48 | Gear-planet. sun | PD100, PD101, | 1 | 3892-Z-3588 | 20T spur, 4.28" O.D., 1.68" major |
| | | PD102, PD103, | | | diameter, 19T spline. |
| | | PD104, PD106 | | | |
| 49 | Snap Ring-inner output shaft | PD100, PD101, | 1 | 1854-S-149 | 0.19" wide, 0.09" thick, fits into 2.84" diameter |
| | | PD102, PD103, | | | groove. |
| | | PD104, PD106 | | | |
| 50 | Capscrew-output shaft cage | PD100, PD101, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| 1 | | PD102, PD103, | | | grade 8. |
| | | PD104, | | | |
| 51 | Washer-output shaft cage | PD100, PD101, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | capscrew | PD102, PD103, | | | |
| | | PD104, PD106 | | | |
| 52 | Spacer-output shaft planet. spider | PD100, PD101, | 1 | 1244-S-1813 | 3.50" O.D., 3.00" I.D., 0.71" thick. |
| | | PD102 | | | |
| 53 | Cover-proportional diff. gear case | PD100, PD101, | 1 | 3266-A-1119 | 3266-Z-1118 casting, 3.08" overall length, |
| | | PD102, PD103, | | | 14.00" O.D., 12 holes 0.44"-14, 13.00" bolt |
| | | PD104, PD106 | | | circle, 8 holes 0.47" diameter on |
| | | | ļ | | 6.00" bolt circle. |
| 54 | Plug-oil fill hole | PD100, PD101, | 1 | P-212 | Female, square socket, non-magnetic |
| | | PD102, PD103, | | | 0.75" 14 N.P.T.F., (0.55" long). |
| | | PD104, PD106 | | | |

| | | | | PART | |
|------|--------------------------|---------------|----------|-----------------|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| | Nut-input shaft lock | D101, D102, | | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | D103, D105, | | (本) 全文学学(| |
| | | D106, D107, | | | |
| | | D108, D109, | | | |
| | | D111, D112, | | 经保护基本的基础 | |
| | | D113, D116, | | | |
| | | HP100, PD102, | | 的表现的表现是是 | |
| | | PD103, PD106, | | 国家大学的专家 | |
| | | | | 建设在企业发展的 | |
| | | T105, T106 | 4 | 1007 1040 | 1 FO!! 10 0 70!! birth 1 04!! coroon flots |
| | | T100, T101, | 1 | 1227-J-946 | 1.50"-12, 0.73" high, 1.84" across flats. |
| | | T102, T103, | | A445.5513 | |
| | | T104, T105, | | | |
| | | T106, T107 | | | |
| | | T108 | 2 | | |
| 56 | Washer-input shaft | D101, D102, | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | D103, D105, | | | |
| | | D106, D107, | | | |
| | | D108, D109, | | | |
| | | D111, D112, | | | |
| | | D113, D116, | | | |
| | | HP100, PD102, | | | |
| | | PD103, PD106 | | | |
| | | T106 | | | |
| | | T100, T101 | 1 | 1229-R-1734 | 2.88" O.D., 1.53" I.D., 0.22" thick. |
| | | T102, T103, | | | , , , , , , , , , , , , , , , , , , , |
| | | T104, T105, | | | |
| | | T106, T107 | | | |
| ŀ | | T108 | 2 | | |
| 57 | Flange/Yoke-input shaft | D101, D106 | | 17NYS34-20 | 17NYS yoke, 2.13"-41T spline, |
| " | l lange, rene input onan | 2101, 2100 | · | | 5.16" end hub to center cross assy. |
| | | D103, D108 | 1 | A-3260-D-1460 | 17NYS yoke, 2.13"-44T spline, |
| | | D111, D112 | | | 2.50" spline length, includes |
| | | D117, PD103, | | | item 58. |
| | | T105, T106 | | 医疗医学 医骨结合 | 11.011 00. |
| | | D102 | 1 | A-3260-S-1449 | 18NYS yoke, 2.13"-41T spline, |
| | | D102 | ' | 7 0200 0 1440 | 5.75" end hub to center cross |
| | | | | | assy., includes item 58 (K-6303). |
| | | D105, D109 | 1 | 3260-D-1512 | 18NYS yoke, 2.13"-41T spline, |
| | | 1 0103, 0109 | | 0200 D-1312 | 5.94" long end hub to center |
| | | | | | |
| | | D107, D111, | 4 | A-3260-D-1512 | cross assy. Same as 3260-D-1512 except |
| | | i . | 1 | A-320U-U-1312 | • |
| | | D112 | - | A 2000 T 4004 | includes item 58. |
| | | PD102 | 1 | A-3260-T-1294 | Same as 17NYS34-20 except |
| | | T100 | - | A 0000 O 1101 | includes item 58 (K-6303). |
| | | T100 | 1 | A-3260-Q-1421 | 18TYS yoke, 2.29"-44T spline, |
| | | | | | 5.75" end hub to center cross |
| | | | | | assy., 4 holes 0.50"-20 in ears, |
| | | | <u> </u> | | includes item 58. |
| | | T101 | 1 | A-3260-P-1420 | 17TYS yoke, 2.29"-44T spline, |
| | | | | | 5.66" end hub to center cross |
| | | | | | assy., 4 holes 0.50"-20 in ears, |
| 1 | | | | | includes item 58. |
| 1 | (Continued) | T102, T107 | 1 | 3260-P-1420 | Same as A-3260-P-1420 less item 58. |

| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|------|-----------------------------------|---------------|----------|--|--|
| 57 | Flange/Yoke-input shaft | PD106 | 1 | A-3260-C-1407 | 17TYS yoke, 2.13"-41T spline, 3.50" end |
| | | | | 100000000000000000000000000000000000000 | hub to center cross assy., 4 holes |
| | | | | | 0.50"-20 in ears, available as assy. only. |
| | | T103, T104 | 1 | 3260-Q-1421 | Same as A-3260-Q-1421 less item 58. |
| | | D116 | 1 | 3260-C-1511 | 5WCS flange, 2.13"-41T spline, |
| | | | | | 12 holes 0.48" in diameter on |
| | | | | market and the last | 7.25" bolt circle, 3.19" long end hub to |
| | | | | To the united States | flange mounting face. |
| 58 | Deflector-input shaft | D102, D103, | 1 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" wide, replaces |
| | • | D107, D108, | | | 2297-C-627, (5.13" O.D.) included in item 57. |
| | | D111, D112, | | | |
| | | D117, PD102, | | | |
| | | T100, T101, | | A Section by the second | |
| | | T106, T107 | | | |
| 59 | Oil Seal-input shaft bearing cage | D100, D101, | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, double lip, |
| - | | D102, D103, | | San Indiana da Alaina | double case with spring, replaces |
| | | D105, D106, | | STATE OF STREET, SALE | A-1805-A-261, (2.75" I.D.). |
| 1 | | D107, D108, | | | , |
| - | | D109, D111, | | Commence of the Commence of th | |
| | | D112, D113, | | | |
| | | D117, HP100, | | | |
| | | PD102, PD103, | | | |
| | | PD106, T100, | l | | |
| | | T101, T102, | | | |
| | | T103, T104, | | | |
| 1 | | T105, T104, | | | |
| | | T108 | | | |
| 60 | Oil Seal-input shaft bearing cage | D100, D101, | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" shaft. 0.25" wide, single lip, |
| " | Cir Geal-Input shart bearing cage | D102, D103, | ' | 71 1200 71 2107 | full case. |
| | | D102, D103, | | | luii casc. |
| | | D107, D108, | | 111144 | |
| | | D109, D111, | | | |
| | | D112, D113, | | Control Services | |
| | | D117, HP100, | | | |
| | | PD102, PD103, | | | |
| | | PD106, T100, | | And the second section of the section of the second section of the section of the second section of the section of th | |
| | | T101, T102, | | | |
| 1 | | 1 | | | |
| | | T103, T104, | | | |
| | | T105, T106, | | | |
| 61 | Concerny input shoft bearing | T108 | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| 61 | Capscrew-input shaft bearing | " | 0 | 3-2/10-2 | grade 8. |
| 62 | Cage Washer-bearing cage capscrew | All | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 63 | Cage Assyinput shaft bearing | D101 | _ | A-3268-J-1492 | 3268-C-1381 casting, 5.00" long, 1 end has 8 |
| 03 | Cage Assyinput shall bearing | 1 0101 | | A-3200-J-1492 | holes 0.47" diameter on 6.00" bolt circle |
| | | | 1 | | 1 end has 4 holes 0.63"-11, 4.00" bore |
| | | | | | |
| | | | 1 | | 1 end for seal installation, with item 69 |
| | (O a mt/m = = 1) | | | Control provinces | (42620), item 59 (U-1529) and item 60 |
| | (Continued) | J | <u> </u> | | (A-2107) installed. |

| | | | | PART | |
|------|------------------------------|---------------------------------------|----------|--|--|
| ITEM | PART NAME | | QTY | | DESCRIPTION |
| 63 | Cage Assyinput shaft bearing | D102, D110, | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter |
| | | D111, D112, | | The service of the se | on 6.00" bolt circle, 4.12" bore 1.73" |
| | | D113, D116, | | | overall length, includes item 69 (45220). |
| | | HP100, PD100, | | | |
| | | PD101, PD102, | | | |
| | | PD104, PD106, | | | |
| | | T106, T107 | | | |
| | | D100, T100, | 1 | A-3226-X-1142 | 3226-P-1238 casting, 8 holes 0.47" diameter |
| | | T101 | | Proposition and an artist of the control of the con | on 6.00" bolt circle, 4.12" bore, 1.79" |
| | | | | Continued a large | overall length, includes item 69 (45220). |
| | | D103, D105, | 1 | A-3226-G-1255 | 3226-P-1238 casting, 2.12" overall length, |
| | | D106, D107, | | | 8 holes 0.47" diameter on 6.00" bolt circle |
| | | D108, D109, | | Santa de la companya | includes item 69 (45220). |
| | | D113, D117, | | The Company | |
| | | PD103, T102, | | | |
| | | T103, T104, | | | |
| | | T105, T106, | | | |
| | | T108 | | | |
| 64 | Plug-transfer case | All | 1 | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. thread, |
| 07 | l lug-transier case | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | i ' | and the second second | 0.27" long, non-magnetic. |
| 65 | Plug-transfer case | D103, D105, | 1 | P-26 | Square socket, 0.38"-16 N.P.T.F. thread, |
| 03 | riug-transier case | D106, D107, | ' | -20 | 0.41" long, non-magnetic. |
| | | D108, D109, | | grant and a second and a second | 0.41 long, non-magnetic. |
| | | | | | |
| | | D110, D111, | | 经营营营产品 | |
| | | D112, D113, | | the property of the last of the | |
| | | D117, HP100, | | | |
| | | PD106, T102, | | | |
| | | T103, T104, | | A PROPERTY | |
| | | T105, T106, | | | |
| | | T107, T108 | | | |
| 66 | Case-transfer | D100, D101, | | 3290-F-1020 | 3290-E-1019 casting, 28.88" high x |
| | | PD100, PD101, | | | 13.00" wide. |
| | | PD102, PD103, | | San Company | |
| | | PD104, T100, | | | |
| | | T101 | | | |
| | | D102, D103 | 1 | 3290-N-1054 | Same as F-1020 except 1 drilled hole |
| | | D105, D106, | | T544501 | 0.75"-14 on bottom right face of case body |
| | | D107, D108, | | | and 1 drilled hole 0.38"-18 in top case |
| | | D109, D110, | 1 | | mounting flange. |
| | | T102, T103, | | | |
| | | T104 | | Colonial Section 1 | |
| 67 | Plug-transfer case | All | 1 | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. |
| " | | ' | ' | | thread, 0.27" long, non-magnetic. |
| 68 | Dowel-transfer case | All | 2 | 1846-Z-312 | 0.28" diameter, 1.00" long. |
| 1 00 | שטייטו וומווטוטו טמטכ | 1 4 | 1 ~ | 1.510 2 012 | J.LO SIGINOTO, 1.00 ISING. |

| | | | T | PART | |
|--------------|--------------------------|----------------------------|----------------|-----------------------|---|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 69 | Cup-input shaft bearing | D100, D102, | 1 | 45220 | 4.13" O.D., included in item 63 (J-1492). |
| | | D103, D105, | | | (X-1142, F-1280, and G-1255). |
| | | D106, D107, | İ | obsidele in | |
| | | D108, D109, | | | |
| | | D110, D111, | | | |
| | | D112, D113, | | | |
| | | D117, PD100, | | | |
| | | PD101, PD102, | | | |
| | | PD103, PD104, | | | |
| | | · · | | 全性信息的变性 的 | |
| | | PD106, T100, | | | |
| | | T101, T102, | ĺ | The Sales Sal | |
| | | T103, T104, | | - 国际各种的基本系统 | |
| | | T105, T106, | İ | | |
| | | T107, T108 | | | |
| | | D101 | | 42620 | 5.00" O.D., included in item 63 (J-1492). |
| 70 | Cone-input shaft bearing | D100, D102, | 1 | 45290 | 2.25" bore. |
| | | D103, D105, | | | |
| | | D106, D107, | | 12.5688.368 | |
| | | D108, D109, | | 多多为独立的 | |
| İ | | D110, D111, | | 中央公司委员会会会 | |
| • | | D112, D113, | | REAL REPORT | |
| 1 | | PD100, PD101, | | 在图片的图影 自由 | |
| İ | | PD102, PD103, | ĺ | | |
| 1 | | PD104, PD106, | | 是在是要是是是 | |
| 1 | | T100, T101, | | | |
| İ | | T102, T103, | 8 | 4.6个个的基本工作员 | |
| | | T102, T105, | | 发生更多的复数形式 | |
| | | | | | |
| İ | | T106, T107, | 1 | | |
| | | T108 | _ | 40007 | 0.0011 h |
| - | Ob at least | D101 | | 42687 | 3.00" bore. |
| 71 | Shaft-input | D100, D102, | i . | 3297-F-1046 | 8.65" long, 1 spline 2.65"-52T, |
| | | PD100, PD101, | | | 1 spline 2.13"-41T, 1.25"-12 |
| | | PD102 | ↓ | | thread 1 end. |
| İ | | D105, D106, | 1 | 3297-F-1202 | 8.84" long, 1 spline 2.13"-52T, |
| | | D109, D111, | | | 1 spline 2.13"- 41T, 1 end has |
| | | D112, D116, | l | | 1.25"- 12 thread. |
| | | PD103, PD106 | ł | | |
| | | T108 | L | | |
| 72 | Shaft-input | D101 | 1 | A-3297-W-1037 | 12.69" long, 1 spline 2.13"-41T, |
| | | | | | 1 spline 3.38"-26T, 6 dog clutch |
| | | | 1 | | teeth 1 end, 1.69" bore same end |
| | | | 1 | | 1.50" deep, 1.25"-12 thread 1 end, |
| | | | | | includes item 73. |
| | | D103, D107, | 1 | 3297-W-1167 | 14.15" long, 1 spline 2.13"-41T, |
| | | D108, D110, | ' | | 1 spline 2.65"- 52T, 1 spline |
| | | D100, D110, | ł | | 2.20"- 43T, 1.25"-12 thread 1 end. |
| | | D111, D112, D116, D117, | | Late delicated balls | L.EU TOT, T.EU TE HITERUT GIU. |
| | | | 1 | | |
| | | HP100 | - | 00071/4455 | 10.07% long. 0.onlines 0.05% 44T |
| | | T100, T101 | 1 | 3297-K-1155 | 13.07" long, 2 splines 2.25"-44T, |
| | | T102, T103, | 1 | | 1 spline 2.65"-52T, 1.50"-12 |
| | | T104, T105, | | | thread both ends. |
| | | T106, T107, | | and the second second | |
| | | T108 | | | |

| TEM | long with split '). elical, R.H., pline, |
|--|---|
| Total Cone-input shaft | '). elical, R.H., pline, |
| D103, D105, D106, D107, D108, D109, D110, D111, D112, D113, D116, D107, T108 D101, PD102, T103, T104, T105, T108 T5 Spacer-input shaft D100, D101, D101, D102, D102, D105, D106, D109, D111, D112, D113, D116, D117, H110, D102 T6 Cone-input shaft bearing D101, PD102, PD103, D104, D101, D112, D113, D116, D117, H110, PD100, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | pline, |
| D106, D107, D108, D109, D110, D111, D112, D113, D102 76 Cone-input shaft D100, D102, D105, D106, D109, D100, PD101, PD102, PD10 | • |
| D108, D109, D110, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD103, PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 | 92-L-5004, |
| D110, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD103, PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 75 Spacer-input shaft D100, D101, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD100, PD101, PD100, PD101, PD100, PD101, PD100, PD101, PD100, PD101, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| D112, D113, D116, D117, HP100, PD100, PD101, PD103, PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 75 Spacer-input shaft D100, D101, D102, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, T100, T101, T100, T101, D102, D103, PD104, T100, T101, D1102, PD103, PD104, T100, T101, D1102, PD103, PD104, T100, T101, D1103, D1104, T100, T101, D1104, D104, T100, T101, D104, T100, T101, D105, D106, D109, D104, T100, T101, D104, T100, T101, D104, T100, T101, D105, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D102, PD103, PD104, T100, T101, D104, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D106, D109, D104, T100, T101, D106, D109, D106, D109, D104, T100, T101, D106, D109, D104, T100, T101, D106, D109, D109, | |
| D116, D117, HP100, PD100, PD101, PD103, PD101, PD103, PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 1 3892-R-5218 | |
| HP100, PD100, PD101, PD103, PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 1 3892-R-5218 22T, helical, R.H., 3.40" maj spline, gear face width 2.55' 3892-G-4999, (gear face wide 2.13"). 75 Spacer-input shaft D100, D101, D102 T6 Cone-input shaft bearing D100, D101, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | |
| PD101, PD103, PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 1 3892-R-5218 22T, helical, R.H., 3.40" maj spline, gear face width 2.55' 3892-G-4999, (gear face wide 2.13"). 75 Spacer-input shaft D100, D101, D102 T6 Cone-input shaft bearing D100, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD101, PD102, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | |
| PD104, PD106, T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 | |
| T100, T101, T102, T103, T104, T105, T106, T107, T108 D101, PD102 | |
| T102, T103, T104, T105, T106, T107, T108 D101, PD102 1 3892-R-5218 22T, helical, R.H., 3.40" maj spline, gear face width 2.55' 3892-G-4999, (gear face wide 2.13"). 75 Spacer-input shaft D100, D101, D102 T6 Cone-input shaft bearing D100, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | |
| T104, T105, T106, T107, T108 D101, PD102 1 3892-R-5218 22T, helical, R.H., 3.40" maj spline, gear face width 2.55' 3892-G-4999, (gear face wid 2.13"). 75 Spacer-input shaft D100, D101, D102 D102 76 Cone-input shaft bearing D100, D102, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | |
| T106, T107, T108 D101, PD102 1 3892-R-5218 22T, helical, R.H., 3.40" maj spline, gear face width 2.55' 3892-G-4999, (gear face wid 2.13"). 75 Spacer-input shaft D100, D101, D102 D102 76 Cone-input shaft bearing D100, D102, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | |
| T108 D101, PD102 D101, PD102 D100, D101, D102 D100, D101, D102 D100, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, D100 D101, PD102, PD103, PD104, T100, T101, D101, PD102, PD103, PD104, T100, T101, D101, PD102, PD104, D107, PD104, D108, PD104, D109, PD101, D109, PD104, D109, PD101 | |
| D101, PD102 1 3892-R-5218 22T, helical, R.H., 3.40" maj spline, gear face width 2.55' 3892-G-4999, (gear face wide 2.13"). 75 Spacer-input shaft D100, D101, D102 76 Cone-input shaft bearing D100, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD101, PD102, PD103, PD104, T100, T101, | |
| Spline, gear face width 2.55' 3892-G-4999, (gear face width 2.55' 3892-G-4999, (gear face widen 2.13"). | ior diameter- 26T |
| 3892-G-4999, (gear face wide 2.13"). 75 Spacer-input shaft D100, D101, D102 76 Cone-input shaft bearing D100, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| 75 Spacer-input shaft D100, D101, D102 76 Cone-input shaft bearing D100, D102, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | - |
| D102 76 Cone-input shaft bearing D100, D102, D106, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| 76 Cone-input shaft bearing D100, D102, D106, D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | long. |
| D105, D106, D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| D109, D111, D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| D112, D113, D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| D116, D117, HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| HP100, PD100, PD101, PD102, PD103, PD104, T100, T101, | |
| PD101, PD102, PD103, PD104, T100, T101, | |
| PD103, PD104, T100, T101, | , |
| T100, T101, | |
| | |
| 1 110/ 1103 1 1 | |
| T104, T105, | |
| T104, T108, | |
| D101 1 45291 2.25" bore. | |
| D103, D107, | |
| D108, D110, | |
| D111, D112, 1 | |
| D113, D116, | |
| D117, HP100, | |
| T107 | |
| 77 Cup-input shaft bearing D107, D108, 1 39520 4.44" O.D. | |
| D110, D117 | |
| All others 1 45220 4.13" O.D., included in item 78 Plug-transfer case All 1 P-42 Hex socket-female, 0.13"-27 | 95 |
| 76 Flug-transfer case All F-42 Flex socket-lentale, 0.13-27 ong, non-magnetic. | |
| 79 Case-transfer PD103, PD104 1 3290-F-1020 3290-E-1019 cast, 28.88" hi | |
| D113, D117, | 7 N.P.T.F. thread |
| HP100 circle 3 places, tap drill 1.00 | 7 N.P.T.F. thread igh x 13.00" wide. |
| 0.44"-14 UNC 0.81" deep 8 | 7 N.P.T.F. thread igh x 13.00" wide. 2.88", 6.00" bolt |
| (Continued) available as assembly only. | 7 N.P.T.F. thread igh x 13.00" wide. 2.88", 6.00" bolt " deep, |

| | | | | _O MAII | U/\U_ |
|------|------------------------------|--|-----|----------------|--|
| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
| 79 | Case-transfer | D111, D112, D113, D116, D117, HP100, PD106, T105, T106, T107, T108 | 1 | 3290-J-1076 | Same as A-3290-J-1076 except not assembled. |
| | | All others | | 3290-N-1054 | Same as F-1020 except 1 drilled hole 0.75"-14 on bottom right face of case body and 1 drilled hole 0.38"-18 in top case mounting flange. |
| 80 | Plug-transfer case | D103, D105, D106, D107, D108, D109, D110, D111, D112, D113, HP100, PD106, T102, T103, T104, T105, T107 | 1 | P-26 | Square socket, 0.38"-16 N.P.T.F. thread, 0.41" long, non-magnetic. |
| 81 | Elbow-oil breather | - | 1 | 1898-H-216 | Not used on T-2111 models in this book. |
| 82 | Breather-transfer case | All | 1 | A-1199-C-1043 | 1.06" long with 0.13"-27 N.P.S.F., replaces A-1199-J-166 (1.00" long). |
| 83 | Shim-input shaft | All | 3 | 2203-F-8872 | 0.003", use as required, 7.00" O.D., 5.06" I.D., 8 holes 0.47" diameter on 6.00" bolt circle 2 notches 0.80" wide on I.D. equal spaced. |
| | | | | 2203-E-8871 | Same as F-8872 except thickness, 0.005", use as required. |
| | | | | 2203-D-8870 | Same as F-8872 except thickness, 0.010", use as required. |
| 84 | Spacer-input shaft | D100, D101, D102 | | 1244-V-1790 | 4.00" O.D., 2.31" I.D., 0.50" thick. |
| 85 | Cage Assyinput shaft bearing | D102, PD100, PD101, PD102, T100, T101 | 1 | A-3226-X-1142 | 3226-P-1238 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.12" bore, 1.79" overall length, includes item 77. |
| | | D100, D109, D111, D112, D113, D116, PD103, PD106, T105, T106, T107, T108 | 1 | A-3226-F-1280 | 3266-Y-1039 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 3.67" bore, without brake adapter, 1.73" overall length, includes item 77. |
| | | D111, D112, D113, D116, HP100, PD104, PD106, T102, T103, T104, T105, T106, T107, T108 | | A-3226-G-1255 | 3226-P-1238 casting, 2.12" overall length, 8 holes 0.47" diameter on 6.00" bolt circle, includes item 77. |
| | | D105, D106 | 1 | A-3226-H-1230 | Same as X-1142 except 2.12" overall length, includes item 77 (45220). |

| F | | | | PART | |
|---------|--|----------------------------|----------------|--|---|
| ITEM | DADT NAME | MODEL | QTY | Charles Aug Land Control | DESCRIPTION |
| 86 | PART NAME Washer-bearing cage capscrew | D100, D102, | | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 60 | washer-bearing cage capscrew | D100, D102, D105, D106, | 0 | 1225-L-1313 | 10.01 O.D., 0.47 I.D., 0.09 IIIICK. |
| | | | | Control of the Contro | |
| | | D109, D111, | | | |
| | | D112, D113, | İ | | |
| | | D116, D117, | | | |
| | | HP100, PD101, | | | |
| ŀ | | PD103, PD104, | | | |
| | | PD106, T100, | | | |
| | | T101, T102, | | | |
| | | T103, T104, | | 1117555 | |
| | | T105, T106, | | | |
| | | T107, T108 | | | |
| 87 | Capscrew-input shaft bearing | D100, D102, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| | cage | D105, D106, | | | grade 8. |
| | 3 | D109, D117, | | | ľ |
| | | PD100, PD101, | | | |
| | | PD102, PD103, | | The fact of the | |
| | | PD104, T100, | | | |
| | | T101, T102, | | | |
| | | T101, T102, | | | |
| | | T106 | | | |
| - | Oil Cool input shoft haaring aggs | D100, PD100, | 1 | A-1205-S-2151 | 4.00" O.D., 2.94" shaft, 0.59" wide, triple lip |
| 88 | Oil Seal-input shaft bearing cage | | ' | A-1205-5-2151 | · · |
| 1 | | PD101 | _ | A 4005 II 4500 | seal 2.88" I.D. |
| | | D105, D106, | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.59" wide, |
| | | D111, D112, | 1 | | double lip, double case with spring, |
| | | D113, D116, | | | replaces A-1805-A-261, |
| | | D117, HP100, | | | (2.75" I.D.). |
| | | PD104, PD106, | | | |
| 1 | | T100, T101, | | | |
| | | T102, T103, | l | | |
| | | T104, T105, | | municipal de la constante | |
| | | T106, T107, | | | |
| 1 | | T108 | l | Printele beliefeld. | |
| 89 | Oil Seal-input shaft bearing cage | D105, D106, | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" shaft, 0.25" wide, |
| | | D111, D112, | | | single lip, full case. |
| | | D113, D116, | | Maria Carlo | |
| | | D117, HP100, | | | |
| | | PD104, PD106, | | · · · · · · · · · · · · · · · · · · · | |
| | | T100, T101, | | | |
| | | | 1 | And the second of | |
| | | T102, T103, | | | |
| | | T104, T105, | | Berling and College State of | |
| | | T106, T107, | | The second second | |
| <u></u> | | T108 | <u> </u> | 0007:125-3 | 5 00H O D 0 05H I D 0 50H I I I |
| 90 | Deflector-input flange/yoke | D102, D111, | 1 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" high, replaces |
| | | D112, PD102, | | | 2297-C-627, (5.13" O.D.). |
| | | T100, T101, | | | |
| | | T107 | | | |
| | | PD100, PD101 | 1 | 2297-C-627 | 5.13" O.D., 0.69" long, included in item 91 (U-7535). |
| 91 | Flange/Yoke-input shaft | D100 | 1 | 3260-R-1344 | 5 WCS flange, 2.13"-41T spline, |
| " | l ango, rono imparonan | 2.00 | | The state of the same | 12 holes 0.44" diameter on 7.25" bolt |
| | | | | | circle, 3.00" end hub to center cross |
| | (Continued) | | | Control of the second | assembly. |
| Ц | (Continued) | L | | | Laccombiy. |

| | | | Γ | DART | |
|-------|------------------------------|---------------|----------|--|--|
| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
| | Flange/Yoke-input shaft | D102 | | A-3260-S-1449 | 18 NYS yoke, 2.13"-41T spline, |
| • | riange, rene input enant | 5,02 | Ι΄. | 71 0200 0 1770 | 5.75" end hub to center cross |
| | | : | | | |
| | | DD100 DD101 | - | A 0000 II 7505 | assy., includes item 90 (K-6303). |
| | | PD100, PD101 | l ' | A-3280-U-7535 | 5 WCS flange, 2.13"-41T spline, |
| | | · | | | 8 holes 0.44" diameter on |
| | | | | Proposition of the San | 7.25" bolt circle, 3.00" end hub to |
| | | | | | end flange mounting face, includes |
| | | | | | item 90 (C-627). |
| | | PD102 | 1 | A-3260-T-1294 | 17 NYS yoke, 2.13"-41T spline, |
| | | | | | 5.16" end hub to center cross |
| | | | | | assy., includes item 90 (K-6303). |
| | | T100 | 1 | A-3260-Q-1421 | 18 TYS yoke, 2.29"-44T spline, |
| | | | | | 5.75" end hub to center cross assy., |
| | | | | | 4 holes 0.50"-20 in ears, includes |
| | | | | | item 90 (K-6303). |
| | | T101 | 1 | A-3260-P-1420 | 17 TYS yoke, 2.29"-44T spline, |
| | | ''0' | ' | A-0200-F-1420 | 5.66" end hub to center cross assy., |
| | | | | | • |
| | | | | | 4 holes 0.50"-20 in ears, includes |
| | | | <u> </u> | | item 90 (K-6303). |
| | | D116, PD104 | 1 | 3260-C-1511 | 5WCS flange, 2.13"-41T spline, |
| | | | | | 12 holes 0.48" in diameter on |
| | | | | | 7.25" bolt circle, 3.19" long end hub to |
| | | | | 44444553 | flange mounting face, includes item |
| | | | | | 90 (C-627). |
| | | T102, T107 | 1 | 3260-P-1420 | Same as A-3260-P-1420 less item 90. |
| | | PD106 | 1 | A-3260-C-1407 | 17TYS yoke, 2.13"-41T spline, |
| | | | | | 3.50" end hub to center cross assy., 4 holes |
| | | | | \$6686655 | 0.50"- 20 in ears, available as assembly only. |
| | | HP100 | 1 | 3260-V-1686 | 5WCS flange, 2.13"-41T spline, 8 holes |
| | | | | | 0.38" diameter on 7.25" bolt circle, |
| | | | | | 3.47" end hub to flange mounting face. |
| | | T103, T104 | 1 | 3260-Q-1421 | Same as A-3260-Q-1421 less item 90. |
| 92 | Washer-input shaft | D100, D111, | | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | ' | D112, D113, | | | |
| | | D116, HP100, | | | |
| | | PD101, PD104, | | | |
| | | PD106, T100, | | 5233323 | |
| | | T101, T106 | | | |
| | | | 1 | 1229-R-1734 | 2.88" O.D., 1.53" I.D., 0.22" thick. |
| | | T102, T103, | 1 | 1229-N-1734 | 2.00 U.D., 1.33 I.D., U.ZZ IIIICK. |
| | | T105, T106, | | | |
| | | T107 | <u> </u> | 图 医拉拉斯氏试验 | |
| | | T108 | 2 | 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 TO 100 T | 1 250 10 2 200 11 1 1 2 2 2 |
| 93 | Nut-input shaft | D100, D102, | 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | D111, D112, | | | |
| | | D113, D116, | | | |
| | | HP100, PD100, | | | |
| | | PD101, PD104, | | 305 J. J. M. M. M. | |
| | | PD106, T100, | | | |
| | | T101, T106 | | | |
| | | T102, T103, | 1 | 1227-J-946 | 1.50"-12, 0.73" high, 1.84" across flats. |
| | | T104, T106 | <u> </u> | | |
| 94 | Capscrew-idler gear bearing | All | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| | cage | / 111 | ۱ | | grade 8. |
| 95 | Washer-bearing cage capscrew | All | ٥ | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| _ 30_ | washer-bearing cage capscrew | | L°. | 1223-E-1010 | 10.01 O.D., 0.47 I.D., 0.08 IIIICK. |

| | | | Ι | PART | |
|------|--------------------------------|--|-----|---------------|--|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 96 | Cage Assyidler gear bearing | D103, D107, D108, D110, D117, HP100, T103, T106, T108 | 1 | A-3226-J-1206 | 3226-H-1024 casting, 1.73" overall length, 8 holes 0.47" diameter on 6.00" bolt circle 4 holes 0.31"-18, includes item 103. |
| | | All others | 1 | A-3266-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.12" bore, 1.73" overall length, includes item 103. |
| 97 | Shim-idler gear | All | | 2203-F-8872 | 0.003", use as required, 7.00" O.D., 5.06" I.D., 8 holes 0.47" diameter on 6.00 bolt circle 2 notches 0.80" wide on I.D.equal spaced. |
| | | | 3 | 2203-E-8871 | Same as F-8872 except thickness, 0.005", use as required. |
| | | | 7 | 2203-D-8870 | Same as F-8872 except thickness, 0.010", use as required. |
| 98 | Plug-oil suction | D102, D105, D106, D111, D112, D113, D116, HP100, PD106, T102, T105, T106, T107, T108 | | P-212 | Female, square socket, non-magnetic, 0.75"-14 N.P.T.F., 0.55" long. |
| 99 | Plug-transfer case | All | | P-42 | Hex socket-female, 0.13"-27 N.P.T.F. thread, 0.27" long, non-magnetic. |
| | Plug-oil fill | All | | P-212 | Female, square socket, non-magnetic, 0.75"-14 N.P.T.F., 0.55" long. |
| 101 | Locknut-transfer case capscrew | All | | NL-27-1 | 0.44"-14, 0.38" high, 0.68" across flats, grade 8. |
| 102 | Washer-transfer case capscrew | All | 20 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 103 | Cup-idler gear bearing | All | 1 | 45220 | 4.13" O.D., included in item 96. |
| 104 | Cone-idler gear bearing | All | 1 | 45290 | 2.25" bore. |
| 105 | Gear-idler | D102, D105, D112, D113, D116, HP100, PD106, T105, T106, T107 | 1 | 3892-Z-5226 | Same as Q-5217 except with 0.55" diameter hole on idler shaft end, 1 side only. |
| | | D103, D106, D107, D108, D109, D110, D111, D113, D116, HP100, T103, T104, T106 | 1 | A-3892-Z-5226 | Same as 3892-Z-5226 except includes item 203. |
| | | D117 | | A-3892-V-5352 | Same as Q-5217 except assembled with 2297-A-6423 drive button. |
| | | D117 | 1 | 3892-V-5352 | Same as A-3892-V-5352 except no drive button assembled. |
| | | All others | 1 | 3892-Q-5217 | 3892-P-5216 forging, 25T, helical, L.H., 9.25" O.D., 2.75" face width, replaces 3892-J-5002, (2.50" face width). |
| | Cone-idler gear bearing | All | 1 | 45290 | 2.25" bore. |
| 107 | Cup-idler gear bearing | All | 1 | 45220 | 4.13" O.D., included in item 109 (V-1140). |

| | | | Ι | PART | |
|-------|----------------------------------|---------------|----------------|--|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| | Plug-oil drain | D111, D112, | | 1850-T-150 | 0.75"-14 P.T.F. external taper pipe thread, |
| .00 | riag on aram | D113, D116, | l ' | 1000 1 100 | free fit on 0.50" square 0.31" deep. |
| | | HP100, T105, | | | The on one of a contract of the contract of th |
| | | T106, T107 | | | |
| | | | - | | |
| | | D117, T108 | 2 | D 040 | Formula and a solution of the |
| | | All others | 1 | P-212 | Female, square socket, non-magnetic, |
| | | | | | 0.75"-14 N.P.T.F., 0.55" long. |
| 108A | Cap-filler plug | D116, D117, | 1 | 1199-J-894 | 0.75" Std. pipe thd. |
| | | T106 | | | |
| 108B | Pipe-nipple oil level | D113, PD106 | 1 | 2296-W-1063 | 2.50" overall length, 0.75"-14 N.P.T.F. |
| | | T106 | | | 1.05" diameter, 5 pint capacity. |
| | | D117 | 1 | 1898-A-261 | 3.75" long, 0.75"-14 N.P.T.F., |
| | | | | | 6 pint capacity. |
| 108C | Elbow | D113, D117, | 1 | 1898-C-835 | 0.75"-14 N.P.T.F. thread, 90 degree. |
| '000 | 2.50** | PD106, T106 | l . | 1000 0 000 | on on the time aa, or as give. |
| | | 1 5100, 1100 | 1 | 1898-S-201 | Used on 3 and 4 pint capacity, |
| | | _ | l ' | 1090-3-201 | 0.75"-14 N.P.T.F. |
| 100= | NP1- | D444 B110 | - | 1000 D 000 | |
| 1080 | Nipple | D111, D112, | 1 | 1898-D-836 | 0.75" Std. pipe thread, 0.50" long, |
| | | D113, D116, | | | 0.82" I.D., 1.05" O.D. |
| | | D117, PD106, | | | |
| | | T105, T106, | | | |
| | | T107, T108 | | | |
| 109 | Cage Assyidler gear bearing | All | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter |
| | | | l | | on 6.00" bolt circle, 4.12" bore |
| | | | | | 1.73" overall length, includes |
| | | | | | item 107 (45220). |
| 110 | Washer-bearing cage capscrew | All | R | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | | All | | S-2710-1 | 0.44"- 14, 1.25" long, 0.62" across flats, |
| 111 | Capscrew-idler gear bearing | All | l ° | 3-2710-1 | |
| 110 | cage | D440 D444 | _ | 100716 1051 | grade 8. 1.25"- 12, 0.63" high, 1.63" across flats. |
| 1112 | Nut-output shaft | D110, D111, | ' | 1227-K-1051 | 1.25 - 12, 0.63 high, 1.63 across hats. |
| | | D112, D113, | 1 | | |
| | | D116, HP100, | | Section Control | |
| ł | | PD102, PD103, | | 建筑等等的企业 | |
| | | PD104, PD106 | | | |
| 113 | Washer-output shaft | D110, D111, | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | D112, D113, | | | |
| 1 | | D116, HP100, | | | |
| | | PD102, PD103, | | | |
| 1 | | PD104, PD106 | 1 | The second | |
| 11/ | Flange/Yoke-output shaft | PD103 | | 17NYS34-20 | 17 NYS yoke, 2.13"- 41T spline, |
| ' ' 4 | ir lange/ i oke-output shalt | 10103 | | 17141004-20 | 5.16" end hub to center |
| | | | | | |
| | | 5445 | <u> </u> | 0000 0 4544 | cross assy. |
| | | D110 | 1 | 3260-C-1511 | 5WCS flange, 2.13"-41T spline, |
| | | | | | 12 holes 0.48" diameter on |
| | | | | | 7.25" bolt circle, 3.19" long end hub |
| 1 | | | | | to flange mounting face. |
| | | PD102 | 1 | A-3260-T-1294 | 17NYS yoke, 2.13"-41T spline, |
| | | 1 | | relative to the second and | 5.16" end hub to center cross |
| | | | | | assy., includes item 114A. |
| 1 | | PD104 | 1 | 3280-U-7535 | 5WCS flange, 2.13"-41T spline, |
| | | 15104 | ' | 0200 0 7303 | 8 holes 0.44" diameter on |
| 1 | | | | and the second | |
| | | | | The book of the bo | 7.25" bolt circle, 3.00" end hub |
| | | | 1 | | to flange mounting face. |
| | | T106, T108 | 1 | 3260-C-1537 | 18NYS yoke, 2.44"-44T spline, |
| 1 | | | 1 | Professional State of the State | 2.94" end hub to flange mounting face. |

| TITEM | | - | | | | |
|---|------|-------------------------------|------------|----------|------------------------|---|
| Teplaces 2297-C-627, (5.13" O.D.). Teplaces 2297-C-627, (5.13" O.D.). | ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
| 115 | 114A | Deflector-output flange/yoke | D112, | 1 | 2297-K-6303 | • |
| D112, D113, D116, HP100, PD102, PD103, PD104, PD106, T105, T106, T105, T106, T105, T106, T105, T106, T107, T108 116 Capscrew-output shaft bearing cape D110 8 \$-2710-2 0.44"-14, 1.25"-long, 0.62" across flats, grade 8. 117 Washer-bearing cage capscrew D110, D117 8 1229-E-1513 3226-P-1238 casting, 2.12" overall length, 8 holes 0.47" clameter on 6.00" bott circle, includes item 12.0" obt circle, includes item 12.0" (45220). 119 Screw-name plate Ail 2 9X-16 1.25" long, 0.14" diameter. 120 Name plate Ail 2 29X-18-2 0.44"-1.25" long, 0.12" diameter. 121 Capscrew-transfer case Ail 20 \$229-E-1513 3.00" long, 1.25" high, 0.02" wide, 2 holes 0.15" diameter. 122 Washer-transfer case capscrew Ail 20 \$229-E-1513 0.81" O.D., 0.47" l.D., 0.09" thick. 123 Plug-oil drain D102, D103 D105, D106, D107, D108, D109, D110, D111, D112, D116, HP100, PD106, T102, T103, T104, T105, T105, T107, T108 124 Plug-oil suction D102, D103 D105, D106, D107, D108, D109, D111, D112, D116, HP100, PD106, T100, T103, T104, T105, T105, T105, T107, T108 D103, D107, D108, D109, D111, D112, D116, D117, HP100, T103, T104, T105, T106, D106, PD100, D101, D102, D107, D108, D109, D111, D112, D116, D117, HP100, T103, T104, T105, T106, T100, PD100, PD100, PD100, PD101, PD102, PD103, PD104, PD106, FD100, PD1 | 115 | Oil Seal-output shaft | D110 D111 | 1 | A-1205-11-1529 | |
| D116, HP100, PD102, PD103, PD104, PD106, T105, T106, T106, | | on Joan Julput Small | | ' | 71 1200 0 1020 | |
| PD102_PD106, PD106, PD106, PD104_PD106, T105, T106, T105, T106, T105, T106, T105, T106, T107, T108 D110 | | | | | | |
| PD104_PD106, T105, T106, T105, T106, T107, T108 PD106_PD106, T107, T108 PD106_PD106, T107, T108 PD106_PD106, T107, T108 PD106_PD106, T102, T108 PD106_PD106, T102, T108 PD106_PD106, T102, T108, D110, D117, D110, D111, D112, D113, D116, D111, D112, D113, D116, D116, D116, D117, D108, D108, D109, D111, D112, D113, D116, D116, D116, D116, D116, D116, D116, D116, D116, D117, D108, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D111, D112, D13, D106, D107, D108, D109, D110, D103, D107, D108, D109, D111, D112, D13, D106, D100, D102, D108, D109, D111, D112, D13, D106, D100, D102, D108, D109, D110, D103, D107, D108, D109, D110, D103, D107, D108, D109, D1010, D103, D107, D108, D109, D1010, D103, D106, D1000, D101, D105, D106, D1000, D101, D105, D106, D1000, D101, D102, D104, PD106, PD100, PD100, PD100, PD100, PD100, PD100, PD100, PD100, PD100, PD100, PD100, PD100, PD100, D100 | | | | | | 1 1000A 201, (2.70 1.b.). |
| T105, T106, T107, T108 T107, T108, T107, T108 T107, T108, T107, T107, T108, T107, T108, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T107, T108, T107, T108, T107, T107, T108, T107, T107, T108, T107, T107, T108, T107, T | | | 1 | | | |
| T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108 T107, T108, T107, T108 T107, T108, | | | 1 | | | |
| 116 Capscrew-output shaft bearing cage Capscrew D110 D117 B 1229-E-1513 O.81" O.D., 0.47" I.D., 0.09" thick. | | | | | | |
| Cage | 116 | Capscrew-output shaft bearing | | 8 | S-2710-2 | 0.44"-14, 1.25"- long, 0.62" across flats. |
| 117 Washer-bearing cage capscrew D110, D117 8 1229-E-1513 0.81" O.D., 0.47" I.D., 0.09" thick. | | i | | | | , · · · · · · · · · · · · · · · · · · · |
| 118 Cage Assyoutput shaft bearing D110 1 A-3226-G-1255 3226-P-1238 casting, 2.12" overall length, 8 holes 0.47" diameter on 6.00" bolt circle, includes item 126 (45220). 119 Screw-name plate All 2 9X-16 1.25" long, 0.14" diameter. 120 Name plate All 1 2297-Y-4835 3.00" long, 1.25" high, 0.02" wide, 2 holes 0.15" diameter. 121 Capscrew-transfer case All 20 S-2718-2 0.44"-14, 2.25" long, 0.62" across flats, grade 8. 122 Washer-transfer case capscrew All 20 1229-E-1513 0.81" O.D., 0.47"-1.D., 0.09" thick. 123 Plug-oil drain All 1 1 1 1 1 1 1 1 1 | 117 | | D110, D117 | 8 | 1229-E-1513 | |
| length, 8 holes 0.47" diameter on 6.00" bott circle, includes item 126 (45220). | | | | | | |
| 119 Screw-name plate All 2 9X-16 1.25" long, 0.14" diameter. | | | | | | _ |
| 19 Screw-name plate All 2 9X-16 1.25° long, 0.14" diameter. | | • | | | | |
| 120 Name plate | | | | | | |
| 121 Capscrew-transfer case All 20 S-2718-2 0.44*-1.4 2.25* long, 0.62* across flats, grade 8 122 Washer-transfer case capscrew All 20 1229-E-1513 0.81** O.D., 0.47** I.D., 0.09** thick. | 119 | Screw-name plate | All | 2 | 9X-16 | |
| 121 Capscrew-transfer case | 120 | Name plate | All | 1 | 2297-Y-4835 | 3.00" long, 1.25" high, 0.02" wide, 2 holes |
| 122 Washer-transfer case capscrew All 20 1229 E-1513 0.81" O.D., 0.47" I.D., 0.09" thick. 123 Plug-oil drain All 1 1850-T-150 Female, square head, magnetic, 0.62" long, 0.75"-14 N.P.T.F. 124 Plug-oil suction D102, D103 D105, D106, D107, D108, D109, D110, D111, D112, D113, D116, HP100, PD106, T102, T103, T104, T105, T107, T108 D109, D109, D110, D111, D112, D113, D116, D117, HP100, D109 D109, D109 D109, D110, D109 D109, D109 D109, D109 D109, D109 D109, D109 D109, D109 D109, D109 D109, D109 D109, D | | | | | | 0.15" diameter. |
| 122 Washer-transfer case capscrew All 20 1229-E-1513 0.81" O.D., 0.47" I.D., 0.09" thick. | 121 | Capscrew-transfer case | All | 20 | S-2718-2 | 0.44"-14, 2.25" long, 0.62" across flats, |
| 123 Plug-oil drain | | | | | | |
| 124 Plug-oil suction D102, D103 D105, D106, D107, D108, D109, D110, D111, D112, D113, D116, HP100, PD106, T102, T108 125 Plug-transfer case All D100, D102 D110 D103, D107, D108, D109, D111, D112, D113, D116, D113, D116, D117, HP100, T103, T104, T105, T106, T106, T106, T106, T106, T106, PD100, PD100, D101, PD102, D101, PD102, PD103, PD104, PD106, T100, T100, T100, T100, PD101, PD102, PD103, PD104, PD106, T100, T100, T100, T100, T100, T100, T100, T100, T100, T100, PD101, PD102, PD103, PD104, PD106, T100, T100, T100, T100, T100, T100, T100, T100, T100, T100, T100, T100, PD101, PD102, PD106, T100, T10 | 122 | Washer-transfer case capscrew | All | 20 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| Plug-oil suction | 123 | Plug-oil drain | All | 1 | 1850-T-150 | |
| D105, D106, D107, D108, D109, D110, D111, D112, D113, D116, HP100, PD106, T102, T103, T104, T105, T107, T108 125 Plug-transfer case All 1 P-42 Hex socket-female, 0.13"-27 N.P.T.F. thread, 0.27" long, non-magnetic. Cup-output shaft bearing D100, D102 D110 D103, D107, D108, D109, D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD101, PD102, PD103, PD104, PD106, T100, | | | | | | |
| D107, D108, D109, D110, D111, D112, D113, D116, HP100, PD106, T102, T103, T104, T105, T107, T108 125 Plug-transfer case All D100, D102 D110 D103, D107, D108, D109, D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD101, PD102, PD101, PD102, PD103, PD104, PD106, T100, T100, T100, T100, T100, T100, PD101, PD102, PD103, PD104, PD106, T100, | 124 | Plug-oil suction | | 1 | P-212 | |
| D109, D110, D111, D112, D113, D116, HP100, PD106, T102, T103, T104, T108 | | | | | | 0.75"-14 N.P.T.F., 0.55" long. |
| D111, D112, D113, D116, HP100, PD106, T102, T103, T104, T105, T107, T108 125 Plug-transfer case | | | 1 | | | |
| D113, D116, HP100, PD106, T102, T103, T104, T105, T107, T108 125 Plug-transfer case All 1 P-42 Hex socket-female, 0.13"-27 N.P.T.F. thread, 0.27" long, non-magnetic. 126 Cup-output shaft bearing D100, D102 | | | | | | |
| HP100, PD106, T102, T103, T104, T105, T107, T108 | | | 1 | | | |
| T102, T103, T104, T105, T107, T108 Plug-transfer case All D100, D102 D110 D103, D107, D108, D109, D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD101, PD102, PD103, PD104, PD106, T100, | | | 1 | | | |
| T104, T105, T107, T108 125 Plug-transfer case All D100, D102 D110 D103, D107, D108, D109, D111, D112, D113, D116, D17, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD101, PD102, PD103, PD104, PD106, T100, | | | | | | |
| T107, T108 Plug-transfer case All 1 P-42 Hex socket-female, 0.13"-27 N.P.T.F. thread, 0.27" long, non-magnetic. | | | | | | |
| Plug-transfer case | | | | | | |
| thread, 0.27" long, non-magnetic. Cup-output shaft bearing | | | | <u> </u> | | |
| D100, D102 | 125 | Plug-transfer case | All | 1 | P-42 | |
| D110 D103, D107, D108, D109, D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, T100, T100, T100, T100, T100, T100, T100, T100, PD106, PD106, P | 126 | Cup output shoft booring | D100 D100 | - | 4E220 | |
| D103, D107, D108, D109, D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | 120 | Cup-output shart bearing | 1 | ' | 45220 | 4.13 O.D. |
| D108, D109, D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | - | 20520 | 4 44" O D |
| D111, D112, D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | ' | 39320 | 4.44 O.D. |
| D113, D116, D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | 1 | | | |
| D117, HP100, T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | 1 | | | |
| T103, T104, T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | | | |
| T105, T106, T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | | | |
| T107 D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | | Salar Salar Washington | |
| D101, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | | | |
| D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, | | | | 1 | 42620 | 5 00" O D |
| PD101, PD102, PD103, PD104, PD106, T100, | | | | | | 1.55 5.5. |
| PD103, PD104, PD106, T100, | | | | | Principal Colonia | |
| PD106, T100, | | | | | | |
| | | | • | | | |
| | | | 1 | | | |

| | | <u> </u> | 111 | PART | T |
|------|-----------------------------|---------------|----------|--------------------------|---|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| 127 | Cone-output shaft bearing | D100, D102 | | 45291 | 2.25" bore. |
| | oons culput shart soaning | D103, D107, | | 39580 | 2.25" bore. |
| | | D108, D111, | ' | | 2.25 5616. |
| | | D112, D113, | | | |
| | | D116, HP100, | | | |
| | | T105, T107 | | | |
| | | D101, D105, | 1 | 10007 | 2.13" bore. |
| | | | 1 | 42687 | 2.13 bore. |
| | | D106, PD100, | | | |
| | | PD101, PD102, | | | |
| | | PD103, PD104, | | | |
| | | PD106, T100, | | | |
| | | T101, T102 | | | |
| 128 | Spacer-output shaft bearing | D100, D101, | 1 | 1244-V-1790 | 4.00" O.D., 2.31" I.D., 0.50" thick. |
| | to gear | D102 | | | |
| | | D105, D106 | 1 | 1244-N-2042 | 4.00" O.D., 2.13" I.D., 0.19" thick. |
| 129 | Shaft-output | D100, D102 | 1 | A-3297-W-1037 | 12.69" long, 1 spline 2.13"-41T, |
| | | | | | 1 spline 3.38"-26T, 6 dog clutch teeth |
| | | | | | 1 end, 1.69" bore same end 1.50" deep, |
| | | | | | 1.25"-12 thread 1 end, includes item |
| | | | | | 131 (1228-P-1160). |
| | | D105, D106 | 1 | A-3297-E-1201 | 9.52" long, 1 spline 3.38"-26T, |
| | | , | | 6.53566565 | 2.74" long, 1 spline 2.13"-41T, 2.28" long, |
| | | | | 32345401 | 1 end has 1.25"-12 threads, other |
| | | | | | end has 6 dog teeth, includes |
| | | | | | item 131 (1228-A-53). |
| | | PD100, PD101, | 1 | 3297-H-1048 | 9.00" long with 6 clutch teeth, 1 end, |
| | | PD102, PD103, | ' | 0201111010 | 1 spline 3.37"-26T, 2.74" long. |
| | | PD104, PD106 | | | 1 Spilite 6.67 261, 2.74 long. |
| | | T100, T101 | 1 | A-3297-H-1152 | 5.80" long with 6 clutch teeth 1 end, |
| | | D101 | 2 | A-3237-11-1132 | 1 spline 3.37"-26T, 2.74" long, includes |
| | | 1 0101 | - | | |
| 120 | Chaft autnut | D107 D100 | - | 2207 A 4202 | item 131 (1225-P-1160). |
| 130 | Shaft-output | D107, D108 | 1 | 3297-A-1223 | 15.86" long, 1 spline 2.65"-52T, |
| | | D117 | <u> </u> | 0007 W 4407 | 2.74" long, 2 splines 2.20"-43T. |
| | | D109 | 1 | 3297-W-1167 | 14.15" long, 1 spline 2.13"-41T, |
| | | | | | 1 spline 2.65"-52T, 1 spline 2.20"-43T, |
| | | | | | 1.25"-12 thread 1 end. |
| | | D110, D113, | 1 | 3297-X-1168 | 10.60" long 1 spline 2.20"-43T, |
| | | T103, T105 | | | 3.50" long, 1 spline 2.65"-52T, 2.74" long. |
| | | T106 | | | |
| | | T102 | 1 | A-3297-H-1204 | 5.80" long 1 spline 3.38"-26T, |
| | | | | and a factor and the San | 2.74" long, 1 end has 6 dog teeth, |
| | | | | | includes item 131 (1228-A-53). |
| | | T104 | 1 | 3297-B-1276 | 10.40" long 1 spline 2.20"-43T, |
| | | | | | 3.50" long, 1 spline 2.65"-52T, 2.74" |
| | | | | | long, 2 holes 0.38"- 16 tapped in |
| | | | | | 1 end of the shaft. |
| | | HP100 | 1 | 3297-M-1365 | 12.05" long, 1 spline 2.20"-43T, 1 spline |
| | | | | | *** |

| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|------|---------------------------|----------------------------|-----|-----------------------|--|
| 131 | Bushing-output | D100, D102 | 1 | 1225-P-1160 | 1.68" O.D., 1.50" I.D., 1.25" long with split, |
| | 3 4 | T100, T101 | | | included in item 129 (W-1037 and |
| | | D101 | 2 | | H-1152). |
| | Bearing-output shaft | D105, D106, | | 1228-A-53 | Needle roller bearing, 1.88" O.D., |
| | bearing output shart | T102 | ' | 1220 77 00 | 1.25" wide, included in item 129 (E-1201), |
| | | 1102 | | | and item 130 (H-1204). |
| 132 | Gear-output shaft | D100, D101, | 1 | 3892-R-5218 | 22T, helical, R.H., 3.40" major diameter-26T |
| 132 | Gear-output shart | D100, D101, D102, D105, | ' | 3032-11-3210 | spline, gear face width 2.55", |
| | | | | | |
| | | D106, PD100, | | | replaces 3892-G-4999, (gear face |
| | | PD101, PD103, | | | width 2.13"). |
| | | PD104, PD106, | | | |
| | | T100, T101 | | | |
| | | T102 | | 25-25-25-25-3-25-3 | |
| | | D103, D107, | 1 | 3892-T-5220 | 3892-S-5219 forging, 22T helical, R.H., |
| | | D108, D109, | | | 2.08" major diameter- 52T spline, |
| | | D110, D111, | | | face width 2.55", replaces 3892-L-5004, |
| | | D112, D116, | | | (gear face 2.38" wide). |
| | | D117, HP100, | | Charles Care E. T. F. | |
| | | PD102, T103, | | | |
| | | T104, T105, | | | |
| | | T106, T107, | | | |
| | | T108 | | 使为在安全多个的 | |
| 133 | Cone-output shaft bearing | D103, D106, | 1 | 45290 | 2.25" bore. |
| | | D111, D112, | , | | |
| | | D113, D117, | | | |
| | | HP100, T105, | | | |
| | | T106, T107, | | | |
| | | T108 | | GAGILLE LEAD | |
| | | D107, D108, | 1 | 39580 | 2.25" bore. |
| | | D109, D110, | ١. | 30000 | 2.20 5010. |
| | | D117, T103, | | | |
| | | T104, T106 | | | |
| | | All others | 1 | 42687 | 2.13" bore. |
| 134 | Cup-output shaft bearing | D103, D105, | | 45220 | 4.13" O.D. |
| ' | | D106, D111, | | | |
| | | D112, D113, | | | |
| | | HP100, T103, | | | |
| | | T104, T105, | | | |
| | | T104, T105, | | | |
| | | T108, 1107, | | | |
| | | D107, D108, | 1 | 39520 | 4.44" O.D. |
| | | | ' | 39320 | 4.44 O.D. |
| | | D110, D117 All others | 1 | 42620 | 5.00" O.D. |
| 135 | Collar-clutch | D100, D102, | | 3107-B-1120 | 6 jaw teeth, 3.25" O.D., 1.56" long with shift |
| 133 | Conar-ciulon | | | 3107-0-1120 | groove, 39T, 1.91" minor diameter internal |
| | | D105, D106, | | | |
| | | PD100, PD101, | | | gear. |
| | | PD102, PD103, | | | |
| | | PD104, PD106, | | | |
| | | T100, T101 | _ | | |
| | | D101 | 2 | | |
| 136 | Plug-oil drain | All | 1 | 1850-T-150 | Female, square head, magnetic, 0.62" long, |
| | | | | Full of Montage Land | 0.75"-14 N.P.T.F. |

| | | | Г | PART | |
|------|-------------------------------|--------------|--------------|--------------------------------------|--|
| ITEM | PART NAME | MODEL | QTY | | DESCRIPTION |
| | Shim-output shaft | All | | 2203-F-8872 | 0.003", use as required, 7.00" O.D., 5.06" I.D., |
| 137 | Shiri-output shart | All | ١٩ | 2203-1-0012 | 8 holes 0.47" diameter on 6.00" bolt circle |
| | | | | The second second second second | |
| | | | | 272727335 | 2 notches 0.80" wide on I.D. equal |
| | | | | | spaced. |
| | | | 3 | 2203-E-8871 | Same as F-8872 except thickness 0.005", |
| | | | | | use as required. |
| | | | 7 | 2203-D-8870 | Same as F-8872 except thickness 0.010", |
| | | | | | use as required. |
| 138 | Spacer-output shaft | D100, D102 | 1 | 1244-U-1789 | 2.75" O.D., 2.25" I.D., 3.00" long. |
| | Cage Assyoutput shaft bearing | D100, D102 | | | Same as J-1492 except has 3.88" bore for |
| 139 | Cage Assyoutput shall bearing | D100 | ' | A1-3200-D-1302 | |
| | | | | | seal installation 1 end and different complete |
| | | | | | assembly. |
| | | D102 | 1 | A-3268-J-1492 | 3268-C-1381 casting, 5.00" long, 1 end has |
| | | | | | 8 holes 0.47" diameter on 6.00" bolt circle |
| | | | | | 1 end has 4 holes 0.63"-11, 4.00" bore |
| | | | | | 1 end for seal installation with item 134 |
| | | | | | (45220), item 169 (U-1529), and item |
| | | | | | 142 (A-2152) installed. |
| | | D100 D105 | +- | A-3226-F-1280 | |
| | | D103, D105, | 1 | A-3226-F-1280 | 3266-U-1139 casting, 8 holes 0.47" diameter |
| | | D106, D111, | | | on 6.00" bolt circle, 4.12" bore 1.73" |
| | | D112, D113, | | | overall length, includes item 134 (42620). |
| | | D116, HP100, | | | |
| | | PD106, T103, | | | |
| | | T104, T105, | | | |
| | | T107, T108 | | | |
| | | D101, T100 | 1 | 3266-L-1104 | 3266-K-1103 casting, no fitted bearing, 1.08" |
| | | | ' | 3200-L-1104 | overall length, 8 holes 0.47" diameter on |
| | | T101, T102 | | | |
| | | | - | | 6.00" bolt circle. |
| | | D109 | 1 | A-3226-G-1255 | 3226-P-1238 casting, 2.12" overall |
| | | | | | length, 8 holes 0.47" diameter on |
| | | | | 22.225.65 | 6.00" bolt circle, includes item 134 |
| | | | | | (45220). |
| 140 | Washer-bearing cage capscrew | D100, D101, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| | β | D102, D103, | | Exist. | , , |
| | | D105, D106, | | Professional Company | |
| | | D109, D111, | | 意思性性 计多分析 | |
| | | | | | |
| | | D112, D113, | | Para Comment of San Comment | |
| | | D116, HP100, | 1 | Althor successions | |
| | | T100, T101, | 1 | Professional and processing a second | |
| | | T102, T103, | | | |
| | | T104, T105, | | | |
| | | T106, T107, | 1 | | |
| | | T108 | | | |
| 141 | Capscrew-output shaft bearing | D100, D101, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, |
| '*' | , , , | | " | 0-2710-2 | - |
| | cage | D102, D103, | | | grade 8. |
| | | D105, D106, | 1 | and the second | |
| | | D109, D111, | 1 | | |
| | | D112, D113, | | | |
| 1 | | D116, HP100, | 1 | Problems Company | |
| | | T100, T101, | | | |
| | | T102, T103, | | The state of the state of the | |
| | | | | | |
| | <u>'</u> | T104, T105, | 1 | | |
| | | T106, T107, | 1 | of the let of the course | |
| | | T108 | <u> </u> | 120112 Toleran (1981) | |

| | | | | PART | |
|------|------------------------------|--------------|-----|----------------|---|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 142 | Oil Seal-output shaft | D100 | 1 | A-1205-T-2152 | 3.89" O.D., 2.94" shaft , 0.58" wide, triple lip. |
| | | D109 | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft. 0.45" wide, |
| | | | | | double lip, double case with spring, |
| | | | | | replaces A-1805-A-261, (2.75" I.D.). |
| 142A | Oil Seal-output shaft | D109, HP100 | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" shaft, 0.25" wide, |
| | | | | | single lip, full case. |
| 143 | Deflector-output flange/yoke | D102, D111, | 1 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" high, replaces |
| | | D112, HP100 | | | 2297-C-627, (5.13" O.D.), included in |
| | | | | | item 144 (S-1449). |
| 144 | Flange/Yoke-output shaft | D100 | 1 | 3260-R-1344 | 5 WCS flange, 2.13"-41T spline, 12 holes |
| | | | | | 0.44" diameter on 7.25" bolt circle, |
| | | | | | 3.00" end hub to end flange mounting face. |
| | | D102 | 1 | A-3260-S-1449 | 18 NYS yoke, 2.13"-41T spline, |
| | | | | | 5.75" end hub to center cross |
| | | D105, D109 | 1 | 3260-D-1512 | 18NYS, 2.13"-41T spline, 5.94" long |
| | | | | | end hub to center cross assy. |
| | | D106 | 1 | 17NYS34-20 | 17NYS yoke, 2.13"-41T spline, |
| | | | | | 5.16" end hub to center |
| | | | | | cross assembly |
| | | HP100 | 1 | 3260-B-1458 | 5WCS flange, 2.10"-41T spline, |
| | | | | | 12 holes 0.45" diameter on |
| | | | | | 7.25" bolt circle. |
| 145 | Washer-output shaft | D100, D102 | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | D105, D106, | Ì | 255343 | |
| | | D109, D111, | | | |
| | | D112, D113, | | | |
| | | D116, HP100, | | | |
| | | PD106 | | | |
| 146 | Nut-output shaft | D100, D102 | 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | D105, D106, | | Andrew College | |
| | | D109, D111, | | | |
| | | D112, D113, | | | |
| | | D116, HP100, | | | |
| | | PD106 | | | |
| - | Silicone Gasket- 3 oz. tube | - | 2 | 2297-Z-6656 | Use as required. |

| | 1-2111 JLI | | _ | 7 | | |
|------|------------------------------|---------------|----------|--|--|--|
| ITEM | DARTNAME | MODEL | QTY | PART NUMBER | DESCRIPTION | |
| ITEM | PART NAME | | | | | |
| 147 | Nut-declutch shaft | D100, D102, | 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. | |
| | | D105, D106, | | | | |
| | | D111, D112, | | | | |
| | | D113, D116, | | | | |
| | | HP100, PD100, | | 学生的主义主义 | | |
| | | PD101, PD102, | ł | 医学生学学系多数 | | |
| | | PD103, PD104, | | 00 54 52 2 | | |
| | | PD106, T100, | | | | |
| | | T101, T102 | | The State of the S | | |
| | | D101 | 2 | | | |
| 148 | Washer-declutch shaft | D100, D102, | 1 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. | |
| | Tradition addition and | D105, D106, | · . | | | |
| | | D111, D112, | | | | |
| | | D113, D116, | | | | |
| | | HP100, PD100, | | | | |
| | | 1 | | 文学是主要手机 | | |
| | | PD101, PD102, | | | | |
| | | PD103, PD104, | | The state of the state of the | | |
| | | PD106, T100, | | The Company of the Company | | |
| | | T101, T102, | | | | |
| | | T107 | <u> </u> | Physical State of the Control of the | | |
| | | D101 | 2 | Particular Sales | | |
| 149 | Flange/Yoke-declutch | D100, PD100, | 1 | 17NYS34-20 | 17 NYS yoke, 2.13"-41T spline, | |
| | | PD101, PD102, | | Production and Color | 5.16" end hub to center | |
| | | PD103, PD104 | | | cross assembly. | |
| | | D101 | 2 | 22223048 | | |
| | | D102, D105 | 1 | 3260-S-1449 | 18 NYS yoke, 2.13"-41T spline, | |
| | | | 1 | | 5.75" end hub to center | |
| | | | 1 | | cross assembly. | |
| | | D106 | 1 | A-3260-T-1294 | 17 NYS yoke, 2.13"-41T spline, | |
| | | | ' | | 5.16" end hub to center cross | |
| | | | | references to the first | assy., includes item 150. | |
| | | T100 | 1 | 3260-D-1408 | 18 TYS yoke, 2.13"-41T spline, | |
| | | 1100 | ' | 0200 D 1400 | 5.75" end hub to center cross | |
| | | | | | assy., 4 holes 0.50"-20 in ears. | |
| | | T404 T400 | - | 0000 0 4407 | | |
| | | T101, T102 | 1 | 3260-C-1407 | 17 TYS yoke, 2.13"-41T spline, | |
| | | | | | 5.16" end hub to center cross | |
| | | | <u> </u> | | assy., 4 holes 0.50"-20 in ears. | |
| | | PD106 | 1 | A-3260-C-1407 | 17 TYS yoke, 2.13"-41T spline, | |
| | | | | | 5.16" end hub to center cross | |
| | | | | | assy., 4 holes 0.50"-20 in ears, available | |
| | | | | | as assembly only. | |
| 150 | Deflector-output flange/yoke | D106, D111, | 1 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" high, replaces | |
| | | D112, T107 | | | 2297-C-627, (5.13" O.D.), included in | |
| | | <u> </u> | | | item 149 (T-1294). | |
| | | | | | *** | |

| | | | | PART | |
|------|-------------------------------|---------------|-----|--|--|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 151 | Capscrew-declutch shift cover | D100, D102, | 4 | S-268-2 | 0.38"-16, 1.00" long, 0.56" across flats, |
| | | D105, D106, | | The Property | grade 8. |
| | | D111, D112, | | | |
| | | D113, D116, | | | |
| | | D117, HP100, | | | |
| | | PD100, PD101, | | | |
| | | PD102, PD103, | | | |
| | | PD104, T100, | | | |
| | | T101, T102, | | The party and passed | |
| | | T106 | | The State Control | |
| | | D101 | 8 | | |
| 152 | Washer-shift cover capscrew | D100, D102, | 4 | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. |
| | · | D105, D106, | | | |
| | | D111, D112, | | | |
| | | D113, D117, | | 图图 计分子多点点 | |
| | | HP100. PD100, | | | |
| | | PD101, PD102, | | | |
| | | PD103, PD104, | | | |
| | | T100, T101, | | | |
| | | T102 | | | |
| | | D101 | 8 | PERMIT | |
| 153 | Cover-declutch cage | D100, D102, | | 3266-N-1106 | 3266-M-1105 casting, 2.57" long, 2.57" wide, |
| | | D105, D106, | | 医复数分子 多数 | 0.38" thick, 4 holes 0.41" diameter and one |
| | | PD100, PD101, | | | 0.44"-20 threaded hole. |
| | | PD102, PD103, | | Particular State Control of the Cont | |
| | | PD104, PD106, | | | |
| | | T100, T101, | | | |
| | | T102 | | | |
| | | D101 | 2 | Charles of the San San San San San San San San San San | |
| 154 | Quad Ring-declutch piston | All | | 1205-N-924 | 1.76" O.D., 1.49" I.D., 0.14" thick. |
| | Piston-declutch | D100, D102, | 1 | 2230-W-1063 | 3.13" long, 0.78" main body diameter. |
| | | D105, D106, | | FOR ALLEGATION | - |
| | | PD100, PD101, | | | |
| | | PD102, PD106, | | The subman was | |
| | | T100, T101, | | | |
| | | T102 | | | |
| | | D101 | 2 | | |
| 156 | Spring-declutch piston return | D100, D102, | 1 | 2258-R-1136 | 1.01" O.D., 0.81" I.D., 2.00" free length. |
| | | D105, D106, | | | |
| | | PD100, PD101, | | | |
| | | PD102, PD103, | | | +: |
| | | PD104, PD106, | | | |
| 1 | | T100, T101, | | | |
| | | T102 | | | |
| | | D101 | 2 | The second second second | |
| 157 | Fork-declutch | D100, D102, | 1 | 3296-P-1186 | 3296-Y-1143 casting, 2.56" between jaws, |
| | | D105, D106, | | Mark Mark Transfer | 0.75" diameter shaft hole, replaces |
| | | PD100, PD101, | | | 3296-E-1097, (3296-D-1096 forging). |
| | | PD102, PD103, | | A Carlo Granding | 8 holes 0.47" diameter on 6.00" |
| | | PD104, PD106, | | | bolt circle, 7.40" long. |
| | | T100, T101, | | | |
| | | T102 | | Barto de Carrella de Carrella de Carrella de Carrella de Carrella de Carrella de Carrella de Carrella de Carre Carrella de Carrella | |
| | | D101 | 2 | | |
| L | L | 1 5101 | | | |

| | • | | PART | | | |
|------|--------------------------------|--|------|------------------|--|--|
| ITEM | PART NAME | | QTY | NUMBER | DESCRIPTION | |
| 158 | Setscrew-declutch fork | All | 1 | 26X-1008 | 0.38"-24, 0.72" long with 0.14" diameter nylon pellet, female hex head. | |
| 159 | Washer-declutch plate capscrew | D100, D102, D105, D106, D117, HP100, PD100, PD101, PD102, PD103, PD104, PD106, | 4 | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. | |
| | | T100, T101, T102 D101 | 8 | | | |
| 160 | Canagrayy daglytah plata | PD100, | | S-265-1 | 0.38"-16, 0.62" long, 0.56" across flats, | |
| 160 | Capscrew-declutch plate | PD101, PD102, PD103, PD104, | 4 | 3-203-1 | grade 8. | |
| | | T100, T101 D101 | 8 | alconomic to the | | |
| | | D102, D105, D106, D113, HP100, PD106, T101, T102 T105 | | S-266-1 | 0.38"-16, 0.75" long, 0.56" across flats, grade 8. | |
| 161 | Switch Assydeclutch shift | D102, D105, | 1 | A-3237-A-1041 | 0.56"-18 thread, 13.27" overall length. | |
| | Switch Assy. decidion shift | D106, D113, D117, PD106, T101, T102, T105, T106, T107 | • | | o.so To tillead, 16.27 overall length. | |
| 162 | Plate-declutch | D100, D102, | 1 | 2205-T-1008 | 4.25" long, 2.63" wide, 0.19" thick, 4 holes | |
| | | PD101, PD102, PD103, PD104, T100, T101 | | | 0.41" diameter. | |
| | | D101 | 2 | | · | |
| | | D102, D105, D106, PD106, T102 | | 2205-Y-1039 | Same as T-1008 except add 1 hole 0.56"- 18. | |
| 163 | Shaft-declutch | D100, D102 T100, T101 | 1 | 3297-U-1035 | 8.44" long, 1 spline 2.00"-39T, 1 spline 2.10"-41T, 1.25"-12 thread 1 end, | |
| | | D101 | 2 | | 1.50" diameter other end, (use with bushing). | |
| | | PD100, PD101, PD102, PD103, PD104, PD106 | | 3297-J-1050 | 16.75" long, 1 spline 2.13"-41T, 1 spline 2.00"-39T, 1 spline 1.77"-19T, 1.25"-12 thread one end. | |
| | | D105, D106, T102 | | 3297-A-1171 | 8.44" long, 1 spline 2.00"-39T, 1.43" long, 1 spline 2.13"-41T, 2.13" long, 1 end with 1.25"- 12 thread. | |
| 164 | Cage-declutch bearing | D100, D102, D105, D106, PD100, PD101, PD102, PD103, PD104, PD106, T100, T101, T102 | | 3226-Z-1144 | 3266-Y-1143 casting, 8 holes 0.47" diameter on 6.00" bolt circle, 4.58" long, 4.12" I.D., 4 holes 0.38"-16, 1 hole 1.75" diameter, 1.00" deep. | |
| | | D101 | 2 | | | |

| | | | | PART | | |
|----------|--------------------------------|---------------|----------|-------------------------|--|--|
| ITEM | PART NAME | MODEL | QTY | 663233333 | DESCRIPTION | |
| 165 | Washer-declutch cage capscrew | D100, D102, | 8 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. | |
| | | D105, D106, | | | | |
| | | D111, D112, | | | | |
| | | D113, D116, | | | | |
| | | PD100, PD101, | | 1000年基本的 | | |
| | | PD102, PD103, | | | | |
| | | PD104, T100, | | 一种企业企业企业 | | |
| | | T101, T102, | | | | |
| | | T106, T107 | | | | |
| | | D101 | 16 | | | |
| 166 | Capscrew-declutch bearing cage | D100, D102, | 8 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, | |
| | , | D105, D106, | | Carbon Barre | grade 8. | |
| | | PD100, PD101, | | | ľ | |
| | | PD102, PD103, | | Anthony out the | | |
| | | PD104, T100, | | er folkerer service be- | | |
| | | T101, T102, | l | | | |
| | | T106 | | | | |
| | | D101 | 16 | Salahari Kal | | |
| 167 | Bearing-declutch shaft ball | D100, D102, | 1 | 1228-V-204 | Ball bearing, 3.94" O.D., 2.17" bore, 0.82" | |
| ļ | | D105, D106, | | Erica Madembra | wide. | |
| | | PD100, PD101, | | | | |
| | | PD102, PD103, | | | | |
| | | PD104, PD106, | | | | |
| | | T100, T101, | | | | |
| İ | | T102 | | | | |
| | | D101 | 2 | | | |
| 168 | Snap Ring-declutch bearing | D100, D102, | | 1854-C-315 | Fits 4.06" diameter groove, 0.22" wide, | |
| | | D105, D106, | | Salas Aug. | 0.09" thick. | |
| 1 | | D112, D113, | | | | |
| | | D116, D117, | | | | |
| | | HP100, PD100, | | | | |
| | | PD101, PD102, | | | | |
| | | PD103, PD104, | | | | |
| | | PD106, T100, | | | | |
| | | T101, T102 | | | | |
| | | D101 | 2 | | | |
| 169 | Oil Seal Assydeclutch cage | D100, PD100, | | A-1205-S-2151 | 4.00" O.D., 2.94" shaft, 0.59" wide, triple | |
| | , | PD101 | <u> </u> | | lip seal. | |
| | | D101, D102, | 1 | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, double lip, | |
| | | D117, PD102, | | | double case with spring. | |
| | | PD103, PD104, | | | | |
| | | T100, T101 | | | | |
| 170 | Oil Seal Assydeclutch cage | D101, D102, | 1 | A-1205-A-2107 | 4.00" O.D., 3.00" I.D., 0.25" wide, single lip, | |
| | | D105, D106, | <u> </u> | | Ifull case. | |
| | | D111, D112, | | | · | |
| | | D113, D116, | | | | |
| | | D117, HP100, | | | | |
| | | PD102, PD103, | | | | |
| | | PD104, PD106, | 1 | | | |
| | | T100, T101, | | | | |
| | | T100, T101, | | | | |
| | | T107 | | | | |
| <u> </u> | Silicone Gasket- 3 oz. tube | All | 1 | 2297-Z-6656 | Use as required. | |
| | Joincome Gasker- 3 Uz. lube | L AII | <u> </u> | 2231-2-0000 | Jose as required. | |

| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|------|--------------------------------|--------------|----------|--|--|
| 171 | Shaft-declutch | D103 | 2 | 3297-X-1168 | 10.60" long, 1 spline 2.65"-52T, 1 spline 2.20"- 43T. |
| | | D107, D108 | 3 | A-3297-R-1162 | 6.19" long, 1 spline 3.12"-24T, 1 spline |
| | | D109, D111, | 1 | | 2.13"-41T, 1.25"-12 thread 1 end, 2.19" bore |
| | | D112, D113, | | | 1.12" deep 1 end, includes item 173. |
| | | D116, D117, | ļ | 李安东东东 | |
| | | T103, T104, | | | |
| | | T105, T106, | | | |
| | | T107 | | PERSONAL PROPERTY. | |
| | | D110 | 2 | | |
| 172 | Collar-clutch | D103, D110 | 2 | 3107-J-1102 | 3.35" long, 3.88" diameter, 1 end 2.21"-43T |
| | | D107, D108 | 3 | Exception of the second | spline, other end 3.16"-24T spline |
| | | D109, D117, | 1 | | with shift fork groove on O.D. |
| | | HP100, T103, | | | |
| | | T104, T106 | | | |
| 173 | Needle Bearing-declutch shaft | D103, D110 | 2 | 1228-Z-1222 | 2.25" O.D., 1.88" I.D., 1.00" wide, included in |
| | | D107, D108 | 3 | Printega des games. | item 174. |
| | | D109, D117, | 1 | A Company of the Company | |
| | | T103, T104, | | Problem of the party | |
| | | T106 | | | |
| 174 | Shaft Assydeclutch | D103, D117 | 2 | A-3297-R-1162 | 6.19" long, 1 spline 3.12"-24T, 1 spline |
| | | | | Participant of the participant | 2.13"-41T, 1.25"-12 thread 1 end, |
| | | | | State Control | 2.19" bore 1.12" deep 1 end, |
| | | | | | includes item 173. |
| | | D117, HP100 | 1 | 3297-R-1162 | 6.19" long, 1 spline 3.12"-24T, 1 spline |
| | | | | | 2.13"-41T, 2.19" bore 1.20" deep 1 end. |
| 175 | Switch Assydecutch plate | D103 | | A-3237-A-1041 | 0.56"-18 thread. 13.27" overall length. |
| | | D107, D108 | 3 | Principle State | |
| | | D109, D110, | 1 | | |
| | | D117, HP100, | 1 | Contract of the State of the | |
| | | T103 | <u> </u> | | |
| 175A | Washer | D110, D112, | 1 | 1229-X-1558 | 1.03" O.D., 0.59" I.D., 0.12" thick. |
| | | D113, D117, | | | |
| | | HP100, T104, | | | |
| | | T107 | ┿. | | 0.7011 |
| 175B | Plug | D110, D113, | 1 | 1250-A-495 | 0.73" long, 0.69" across hex flats |
| | | D117, HP100, | İ | | with 0.56"- 18 external thread. |
| 170 | | T104 | +_ | 0.000.4 | 0.000.40.0.750.1 0.500 |
| 176 | Capscew-declutch plate | D103 | + | S-266-1 | 0.38"-16, 0.75" long, 0.56" across flats, |
| | | D107, D108 | 12 | Control of the Control | grade 8, replaces S-265-1, (0.62" long). |
| | | D109, D117, | 4 | 3645666 | |
| 1== | | T103, T104 | + | 1000 1/ 1507 | 0.7511.0.D. 0.4411.I.D. 0.0011.4bic.l. |
| 177 | Washer-declutch plate capscrew | D103, D110 | 8 | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. |
| | | D107, D108 | 12 | The Phallips | |
| 1 | | D109, D117, | 4 | | |
| 170 | Distance | T103, T104 | +~ | 000E D 1040 | 4.50" long 2.50" wide 0.20" thick 4 holes |
| 178 | Plate-declutch | D103, D110 | 2 | 2205-B-1042 | 4.50" long, 3.50" wide, 0.30" thick, 4 holes |
| | | D107, D108 | 3 | The second second second | 0.41" diameter, 1 hole 0.56"- 18. |
| | | D109, D117, | 1 | er hand farter the ballocation to a factor of a factor of | |
| | | HP100, T103, | | | |
| | | T104, T105, | | | |
| | <u> </u> | T107 | | | |

| | | | | PART | |
|------|-------------------------------|--------------|--|-----------------------------------|--|
| ITEM | PART NAME | MODEL D110 | QTY | | DESCRIPTION |
| 179 | Setscrew-declutch fork | D103, D110 | _ | 26X-1008 | 0.38"-24, 0.72" long, 0.14" diameter nylon |
| | | D107, D108 | 1 | | pellet, female hex head, 0.19" across flats. |
| | | D109, D117, | ' | | |
| | | T103, T104, | | | |
| 100 | Pauli da distali | T106 | | 0000 D 4440 | 0000 0 4447 (|
| 180 | Fork-declutch | D103, D110 | 2 | 3296-D-1148 | 3296-C-1147 forging, 2.89" between jaws, |
| | | D107, D108 | 3 | | 0.75" diameter shaft hole. |
| | | D109, D117, | 1 | | |
| | | T103, T104, | | | |
| 101 | Diver de alutaba a e e | T106 | 1 | P-24 | O OF" 10 N.D.T.E. famale, aguero applicat |
| 181 | Plug-declutch cage | D103, D110 | 2 | P-24 | 0.25"-18 N.P.T.F., female, square socket, |
| | | D107, D108 | 3 | | 0.41" long, non-magnetic. |
| | | D109, D117, | 1 | | |
| | | T103, T104, | | | |
| 100 | O and Birms about the sints | T106 | _ | 4005 N 004 | 4 700 O D 4 400 I D 0 4 40 II I |
| 182 | Quad Ring-declutch piston | D103, D110 | _ | 1205-N-924 | 1.76" O.D., 1.49" I.D., 0.14" thick. |
| | | D107, D108 | + | 5X-1137 | 1.00" O.D., 0.73" I.D., 0.14" thick. |
| | | D109, D111, | 1 | | |
| | | D112, D113, | | | |
| | | D116, D117, | | | |
| | | HP100, T103, | | | |
| | | T105, T106, | | Compared a subsection of the con- | |
| | | T107 | ļ_ | | |
| 183 | Piston-declutch | D103, D110 | 2 | 2230-K-1155 | 2230-J-1154 forging, 4.17" long, 0.19" |
| | | D107, D108 | 3 | | diameter thru hole, 0.16" wide seal groove |
| | | D109, D117, | | | on 2.24" O.D. |
| | | T103, T104, | | | |
| | | T106 | <u> </u> | | |
| 184 | Quad Ring-declutch piston | D103, D110 | | 5X-1138 | 2.26" O.D., 1.98" I.D., 0.14" thick. |
| | | D107, D108 | 3 | | |
| | | D109, D117, | 1 | | |
| | | HP100, T103, | | | |
| | | T104, T106 | _ | | |
| 185 | Spring-declutch piston return | D103, D110 | + | 2258-K-1233 | 1.60" O.D., 0.15" bore diameter, 4 active |
| | | D107, D108 | 3 | | coils, 4.25" free length. |
| | | D109, D117, | 1 | | |
| | | T103, T104, | | | |
| | | T106 | <u> </u> | | |
| 186 | Cover-declutch cage | D103, D110 | 2 | 2205-C-1043 | 3.00" long, 2.60" wide, 0.38" thick, 4 holes |
| | | D107, D108 | 3 | | 0.41" diameter, 1 hole 0.56"-18. |
| | | D109, D117, | 1 | | |
| | | HP100, T103, | 1 | | |
| 46= | <u> </u> | T104, T106 | Ļ | 1000 1/ 1-0- | O TEN O D. O ANN I D. O CONTINUE |
| 187 | Washer-shift cover capscrew | D103, D110 | 8 | 1229-K-1597 | 0.75" O.D., 0.41" I.D., 0.09" thick. |
| | | D107, D108 | 12 | | |
| | | D109, D117, | 4 | | |
| | | T103, T104, | | | |
| | | T107 | + | | |
| 188 | Capscrew-declutch shift cover | D103, D110 | 8 | S-268-2 | 0.38"-16, 1.00" long, 0.56" across flats, |
| | | D107, D108 | 12 | | grade 8. |
| | | D109, D117, | 4 | | |
| | | HP103, T103, | 1 | | |
| | | T104, T106 | l | | |

| | | PART | | PART | | |
|------|--------------------------------|--------------|------------|--|---|--|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION | |
| 189 | Switch Assydeclutch shift | D103, D110 | 2 | A-3237-A-1041 | 0.56"-18 thread, 13.27" overall length. | |
| 1 | | D107, D108 | 3 | 小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小小 | | |
| | | D109, D117, | 1 | 医乙酰苯胺胺 经 | | |
| | | T103, T104 | | 经时间标准证证 | | |
| 190 | Cage-declutch bearing | D107, D108 | 2 | 3226-V-1218 | 3226-U-1217 casting, 8.67" overall length, | |
| | | D109, D111, | 1 | | 4.87" diameter barrel, flange with 8 holes | |
| | | D112, D113, | | | 0.47" diameter, includes piston hole 2.75" | |
| | | D117, HP100, | | | diameter and 2.66" deep, includes item 126 | |
| | | T103, T105, | | | (39520), item 172, 193, and 194. | |
| | | T106, T107 | | | , | |
| l | | D110 | 2 | | | |
| | | D103, D111, | | A1-3226-V-1218 | Same as 3226-V-1218 except, | |
| | | D112, D113, | - | | includes item 126 (39520), 172, | |
| 1 | | D116, D117, | | | 193, and 194. | |
| | | HP100, T105, | | | Too, and To the | |
| | | T106, T107 | | | | |
| 191 | Washer-declutch cage capscrew | D103, D110 | 16 | 1229-E-1513 | 0.81" O.D. 0.47" I.D., 0.09" thick. | |
| '3' | Trashor accidion cage capscrew | D103, D110 | 24 | TELUE TOTO | 0.01 0.5. 0.47 1.5., 0.00 tillor. | |
| | | D109, D117, | 8 | 医传统 化自己自然 | | |
| | | HP100, T103, | l° | | | |
| | | T104 | | PERMIT | | |
| 102 | Capscrew-declutch brg. cage | D103, D110 | 16 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, | |
| 192 | Capscrew-declutch brg. cage | | | 5-2/10-2 | | |
| | | D107, D108 | 24 | | grade 8. | |
| | | D109, D117, | 8 | | | |
| | | HP100, T103, | | | | |
| 100 | <u> </u> | T104 | <u> </u> | 1000 11 1000 | D 0 0 4 0 D 0 47 1 D 0 00 1 1 | |
| 193 | Bearing-declutch shaft ball | D103, D110 | | 1228-N-1262 | Ball, 3.94" O.D., 2.17" I.D., 0.82" wide, | |
| | | D107, D108 | 3 | | included in item 190. | |
| | | D109, D117, | 1 | | | |
| | | T103, T104, | | | | |
| | | T106 | ļ., | Received Editor | | |
| 194 | Snap Ring-declutch bearing | D103, D110 | - | 1854-C-315 | Fits 4.06" diameter groove, 0.22" wide, | |
| | | D107, D108 | 3 | | 0.09" thick, included in item 190. | |
| | | D109, T103, | 1 | | | |
| | | T104, T106 | | Commence de la commen | | |
| 195 | Oil Seal Assydeclutch cage | D103, D110 | +- | A-1205-U-1529 | 4.00" O.D., 2.94" shaft, 0.45" wide, double | |
| | | D107, D108 | 3 | The Merchandler of the | lip, double case with spring. | |
| | | D109, D117, | 1 | The second second | | |
| | | T103, T104 | | Contract of the second | | |
| 196 | Oil Seal Assydeclutch cage | D103, D110 | 2 | A-1205-A-2107 | 4.00" O.D., 3.00" I.D., 0.25" wide, single lip, | |
| | | D107, D108 | 3 | | full case. | |
| | | D109, D117, | 1 | | | |
| | | T103, T104 | | | | |
| 197 | Deflector-declutch yoke | D103, D107 | 2 | 2297-K-6303 | 5.09" O.D., 2.95" I.D., 0.50" high, replaces | |
| 1 | | D117 | L | The state of the s | 2297-C-627, (5.13" O.D.), included in | |
| | | T104 | 1 | | item 198. | |
| 198 | Flange/Yoke-declutch | D103 | 1 | A-3260-T-1294 | 17 NYS yoke, 2.13"-41T spline, | |
| | | | | | 5.16" end hub to center cross | |
| | | | | | assy., includes item 197. | |
| | | D103, D107 | 1 | 3260-B-1510 | 155TYS yoke, 2.13"- 41T spline, | |
| | | <u> </u> | 1 | | 4.50" from end hub to center | |
| | | 1 | | | cross assy. | |
| | | D107, D117 | 1 | A-3260-D-1460 | 17NYS yoke, 2.13"-41T spline, | |
| 1 | (Continued) | D108 | 2 | | 2.50" spline length, includes item 197. | |
| | 1 (00 | | <u>. –</u> | | | |

| | | T | T | PART | |
|------|---|--------------|-----|--|---|
| ITEM | PART NAME | MODEL | QTY | NUMBER | DESCRIPTION |
| 198 | Flange/Yoke-declutch | D107, D110 | 1 | A-3260-D-1512 | 18NYS yoke, 2.13"-41T spline, |
| | | | | | 5.94" long end hub to center cross assy., |
| | | | | A CASH PARKETON | includes item 197. |
| | | D108, D110 | 1 | 3260-C-1511 | 5WCS flange, 2.10"-41T spline, |
| | | | | 2012年至2世末1 | 12 holes 0.48" in diameter on 7.25" |
| | | | | | bolt circle, 3.19" long end hub to |
| | | | | | flange mounting face. |
| | | D109, T103 | 1 | 3260-D-1512 | Same as A-3260-D-1512 less item 197. |
| | | T104 | 1 | A-3260-B-1536 | 17TYS yoke, 2.13"-41T spline, |
| | | | 1 | | 5.35" end hub to center cross assy., |
| | | | | of the second services. | includes item 197. |
| | | T105, T106 | 1 | 3260-C-1537 | 18TYS yoke, 2.28"-44T spline, |
| | | , i | | | 4 holes 0.50"-20 in ears, 2.96" end hub to |
| | | | l | A Section of the second | center cross assy. |
| 199 | Washer-declutch shaft | D103, D110 | 2 | 1229-T-1450 | 2.56" O.D., 1.28" I.D., 0.23" thick. |
| | | D107, D108 | 3 | 全种的企业工程的 | , , , |
| | | D109, D117, | 1 | | |
| | | T103, T104 | ' | | |
| 200 | Nut-declutch shaft | D103, D110 | 1 1 | 1227-K-1051 | 1.25"-12, 0.63" high, 1.63" across flats. |
| | | D107, D108 | 3 | | |
| | | D109, D117, | 1 1 | 4-2-45-646 | |
| | | T103, T104 | ' | またまたなななな | |
| _ | Silicone Gasket- 3 oz. tube | All | 1 | 2297-Z-6656 | Use as required. |
| 201 | Fitting/Filter Assy. | D103, D107, | | A-2206-D-56 | 0.25"-18 N.P.T.F. female thead, fitting is |
| | · ·································· | D108, D110, | ' | | 1.17" long with 1.12" across flats, includes |
| | | D113, D117, | 1 | | screen 2297-S-3841, (4.00" long, 0.81" O.D.). |
| | | HP100, T103, | | | , |
| | | T106, T108 | | the feet out of the | |
| 202 | Fitting-inlet tube to filter | D103, D117, | 1 | A-1898-U-645 | Fitting for 0.38" diameter tube, male end |
| | | T103, T106, | | | 0.25" N.P.T.F., 1.06" long, female end 0.84" |
| | | T108 | | | long. |
| | | D107, D108, | 1 | 1898-J-868 | 1.02" long, 0.75" cross hex flats, 0.28" |
| | | D110, D113, | | | I.D., thru hole, 0.25"-18 N.P.T.F. male |
| | | D117, HP100 | | STATE OF THE STATE | thread and 0.63"-18 thread. |
| 203 | Button-pump drive | D103, D107, | 1 | 2297-A-6423 | 0.94" long, 1 end has 0.26" slot, 0.55" body |
| | · ' ' - ' - ' - ' - ' - ' - ' - ' - ' - | D108, D110, | | | diameter, included in item 105 (Z-5226). |
| | | D113, D116, | | 空光计划多级态度 | , |
| | | D117, HP100, | | 17527562 | |
| | | T103, T106 | | | |
| 204 | Coupling-oil pump | D103, D107, | 1 | 2207-W-1011 | 0.57" long, 0. 56" diameter, 1 end has 0.24" |
| | F 9 - 1 F - 1 F - 1 F - 1 | D108, D110, | | | wide tang, other end has 0.17" wide slot. |
| | | D113, D117, | | | 3, 44 |
| | | HP100, T103, | | 2.64 1.62 1.65 | |
| | | T106, T108 | | | |
| 205 | Pump Assyoil | D103, D107, | 1 | A-3303-Q-1005 | 3.16" long, 2.75" wide, 4 holes 0.34" |
| _55 | | D108, D110, | ' | | diameter, 2 ports 0.38"-18 N.P.T.F., |
| | | D113, D117, | | | available as assembly only. |
| ĺ | | HP100, T103, | | | dramable de decembly only. |
| | | T106, T108, | | | |
| | I . | 1 100, 1106 | | | |

T-2111 SERIES OIL PUMP

| | | | | PART | |
|------|---------------------------------|--------------|----------------|--|--|
| ITEM | PART NAME | MODEL | QTY | A Company of the Comp | DESCRIPTION |
| 206 | Washer-oil pump to idler cage | D103, D107, | 4 | 1229-E-1669 | 0.62" O.D., 0.34" I.D., 0.06" thick. |
| | . , | D108, D110, | | Control of the Control | |
| | | D113, D117, | | ATTEMPT LANGE | |
| | | HP100, T103, | | | |
| | | T106, T108 | 1 | ACTION OF THE STATE | |
| 207 | Capscrew-oil pump to idler cage | D103, D107, | 4 | S-2528-1 | 0.31"-18, 3.50" long, 0.50" across flats, |
| | | D108, D110, | | | grade 8. |
| | | D113, D117, | | | |
| | | HP100, T103, | ļ | | |
| | | T106, T108 | İ | | |
| 208 | Fitting-oil pump Assy. | D103, D107, | 1 | 2206-W-1037 | 0.38"-18 N.P.T.F. male thread, 1.00" overall |
| | l ming on pomp recoy. | D108, D110, | | | length, female end has 0.63"-18 thread, |
| | | D113, D117, | | | 0.75" across flats. |
| | | T103, T106, | l | | Cirio del des maio. |
| | | T108 | | | |
| 209 | Tube Assylube outlet | D103, D108, | 1 | A-2296-C-1043 | 0.38" diameter tube, 16.50" total length, |
| 200 | rube rusy. lube dullet | D110 | ļ . | 7 2200 0 1010 | includes 2 fittings 1898-G-241. |
| | | D107, D113 | 1 | A-3196-B-1068 | 0.75" O.D., 0.38" I.D., approximately |
| | | D117, HP100 | ' | 74 0100 B 1000 | 23.69" long with 2 fittings 0.63"-18 |
| | | 5117,111 100 | | | UNF (1 each end). |
| | | T103, T106 | 1 | A-2296-V-1036 | 0.38" diameter copper tube, total |
| | | 1 103, 1100 | Ι' | A-2230-V-1030 | length 17.90", includes two fittings |
| | | | | | (1898-G-241), available as assembly only. |
| | | D117 | 1 | A-2296-U-1061 | 11.43" long, 0.38" x 0.04" steel |
| | | 0117 | ۱' | A-2290-U-1001 | tubing, 45 degree double flange, |
| | | | | | |
| 2004 | Clama | D113, D117, | 2 | 2257-D-1096 | available as assembly only. 0.49" diameter hole,0 .05" thick, 0.88" |
| 209A | Clamp | | - | 2257-D-1096 | |
| | | HP100 | 1 | 2257-M-1183 | wide, 0.62" diameter 0.51" diameter hole, 0.05" thick, 1.00" |
| | | HP100 | ' | 2237-WI-1103 | |
| 010 | Citaling and the base of a | D100 D107 | 1 | 1898-H-242 | wide, 0.62" diameter Male end 1.25" long, 0.25" N.P.T.F., female |
| 210 | Fitting-outlet tube to cage | D103, D107, | ' | 1898-H-242 | |
| | | D108, D110, | | | end 0.63"-18, 0.73" across flats. |
| | | D113, D117, | Ì | | |
| 011 | Cinia a di accessi Accessi | HP100 | +- | 0000 W 1007 | 0.00" 10 N.D.T.E. male throad 1.00" everall |
| 211 | Fitting-oil pump Assy. | D103, D107, | 1 | 2206-W-1037 | 0.38"-18 N.P.T.F. male thread, 1.00" overall |
| | | D108, D110, | | | length, female end has 0.63"-18 thread, |
| | | D113, HP100, | | SANTE TO STANK | 0.75" across flats. |
| | | T103 | _ | 1 0000 1/ 1000 | 0.00" 1" |
| 212 | Tube Assylube inlet | D103, T108 | 1 | A-2296-V-1036 | 0.38" diameter copper tube, total length |
| | | | 1 | | 17.90", includes two fitting 1898-G-241, |
| | | | | | available as assembly only. |
| | | D107, D117 | 1 | A-2296-C-1043 | 0.38" diameter tube, 16.50" total |
| | | | + | | length, includes 2 fittings (1898-G-241). |
| | | D108, D110 | 1 | A-3196-B-1068 | 0.75" O.D., 0.38" I.D., approximately |
| | | | | | 23.69" long with 2 fittings 0.63"- 18 |
| | | | | | UNF (1 each end), available as |
| | | | | | assembly only. |
| | | T103, T106, | 1 | A-2296-W-1037 | 0.38" diameter steel tubing with 21.80" |
| | | T108 | l | | developed length, includes 2 fittings |
| | (Continued) | | | Property Control of the Control of t | (1898-G-241), available as assembly only. |

T-2111 SERIES OIL PUMP

| ITEM | PART NAME | MODEL | QTY | PART NUMBER | DESCRIPTION |
|------|---------------------------|------------|-----|----------------|--|
| 212 | Tube Assylube inlet | D117 | 1 | A-2296-V-1062 | 0.38" diameter steel tubing, 17.59" before bending, includes (1898-G-241), available as assembly only. |
| 213 | Cage-brg. transfer case | HP100 | 1 | A-3226-D-1304 | 8 holes 0.47" diameter thru 6.00" bolt circle tap drill 1.13" deep, 0.50"-13 UNC, 0.88" deep 4 holes, 7.00" O.D., 2.38" I.D. |
| 214 | Washer-cage capscrew | HP100 | 1 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 215 | Screw | HP100 | 1 | SP1044 | 12 pt. ferry head, 1.25" length, 0.44"-14 UNC, grade 8. |
| 216 | Cage-brg. transfer case | D116 | 1 | A-3226-V-1218 | 4.87" diameter barrel, flange with 8 holes 0.47" diameter on 6.00" bolt circle. |
| 217 | Washer-cage capscrew | D116, D117 | 1 | 1229-E-1513 | 0.81" O.D., 0.47" I.D., 0.09" thick. |
| 218 | Capscrew output shaft brg | D116, D117 | 4 | S-2710-2 | 0.44"-14, 1.25" long, 0.62" across flats, grade 8. |

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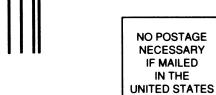
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