



Service Parts Instructions

TN Series Trailer Axle Bearing Adjustment Using Doctor Preload

Axles Equipped with Temper-Loc® Spindle
Nuts

Hazard Alert Messages

Read and observe all Warning and Caution hazard alert messages in this publication. They provide information that can help prevent serious personal injury, damage to components, or both.

WARNING

To prevent serious eye injury, always wear safe eye protection when you perform vehicle maintenance or service.

Park the vehicle on a level surface. Block the wheels to prevent the vehicle from moving. Support the vehicle with safety stands. Do not work under a vehicle supported only by jacks. Jacks can slip or fall over. Serious personal injury and damage to components can result.

How to Obtain Additional Maintenance, Service and Product Information

Refer to Maintenance Manual 14, Trailer Axles. To obtain this publication, visit Literature on Demand at meritor.com.

Adjusting Bearing Preload Using Doctor Preload

Doctor Preload is intended for use only with conventional hubs with Temper-Loc® spindle nuts. Remove all bearing spacers from pre-adjusted hub assemblies before adjusting with Doctor Preload. Do not attempt to adjust a unitized hub assembly using the Doctor Preload system. Figure 1.



Figure 1

Inspect the Components Before Starting Bearing Adjustment

Inspect all wheel end components. Repair any damage to the spindle threads so that the Temper-Loc spindle nut is able to thread completely onto the spindle.

Prepare the Wheel End for Bearing Adjustment

Always be sure the hub is fully seated before adjusting with Doctor Preload. Thread the correct size Temper-Loc nut onto the spindle. Using a bar and socket, tighten the Temper-Loc nut to drive the hub **solidly** against the axle. Loosen the nut one-half turn. Finally, hand-tighten the nut until it first touches the face of the outer bearing.

Adjust the Bearings Using Doctor Preload

1. To attach Doctor Preload, first adjust the yellow T-handle so that it is "loosened" to the point that it completely covers the threads on the shaft of the spindle adapter shaft as shown. Figure 2 and Figure 3.

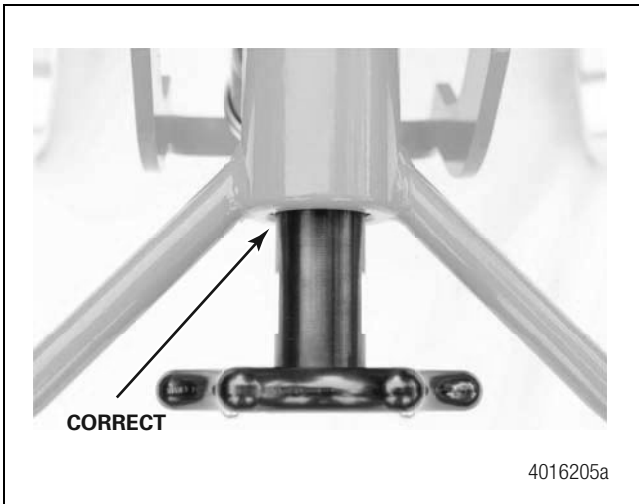


Figure 2

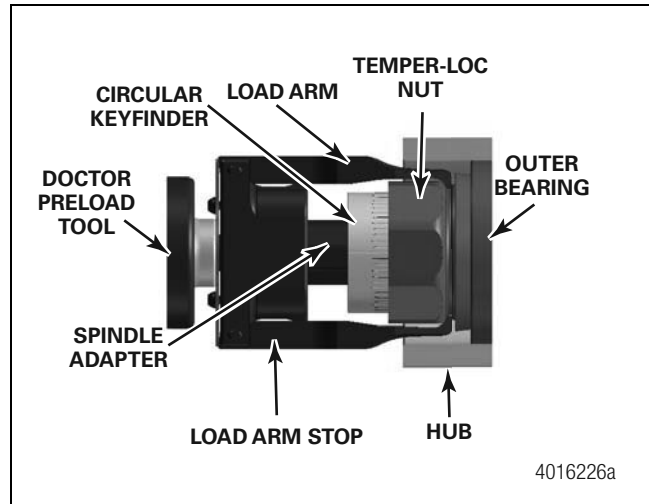


Figure 4

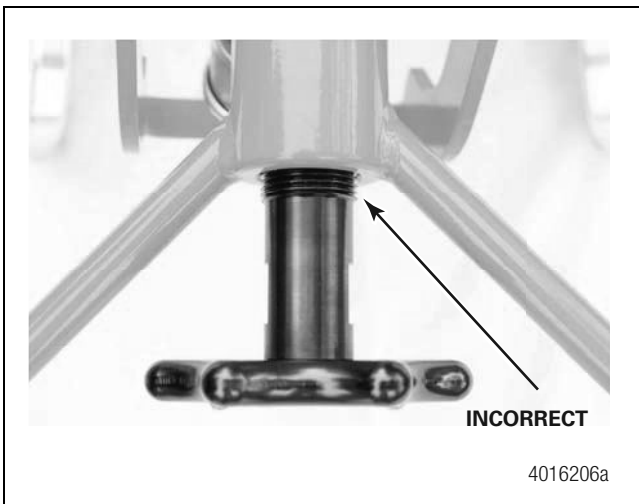


Figure 3

2. Hold Doctor Preload by the Gauge Guard Handle with one hand, or alternatively, by cradling the main body of the tool in the palm of one hand and the Circular KeyFinder with the other hand. Locate the position of the keyway on the spindle. Rotate the Circular KeyFinder until the Key is approximately lined up with the keyway. Using a sweeping motion, guide the spring-loaded load arms around two flats of the nut (not over any of the “points” of the nut) while slightly rotating the Circular KeyFinder until the Key is engaged in the keyway. Carefully engage the spindle adapter thread on the spindle until the O-ring in the spindle adapter bottoms out against the spindle face. Figure 4.

NOTE: A two-thread turn is adequate to engage the adapter. Do not tighten the star-handle once the O-ring makes contact with the spindle. Over-tightening the spindle adapter against the spindle can damage the Doctor Preload tool.

3. At this point, the inner surfaces of both of the two load arms should be flat against the sides of the load arm stops. Figure 5 and Figure 6. If one or both are skewed out of alignment, slowly push and pull the load arm assembly along the shaft until the tips of the load arms spring into their correct position behind the Temper-Loc nut. Check to be sure the load arms are correctly located in the backface relief of the Temper-Loc nut and making contact with the outer bearing cone. Figure 4.

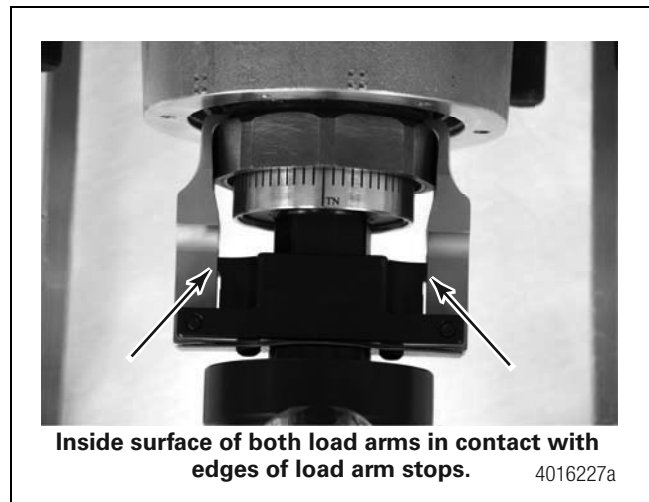
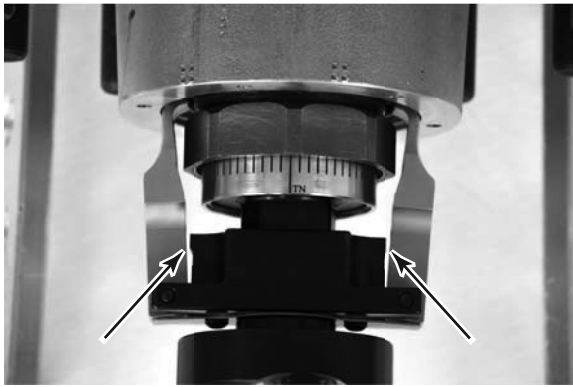


Figure 5



Inside surface of both load arms **NOT** in contact with edges of load arm stops. 4016228a

Figure 6

⚠ CAUTION

Do **NOT** over-tighten the yellow T-handle to the point that the needle pointer exceeds the maximum value shown on the gauge. Allow the needle pointer to catch up while slowly tightening the T-handle.

4. Seat the bearing rollers by SLOWLY tightening the T-handle clockwise.

Turn the T-handle to load the bearings until the needle pointer on the Doctor Preload gauge reaches the green “Roll-in Zone.” Holding the Gauge Guard Handle firmly with one hand, use the other hand to spin the hub at least three full turns in any one direction to seat the bearing rollers. The load may drop slightly when rolling in the bearings – this is normal. If the needle pointer drops out of the “Roll-in Zone”, tighten the T-handle until it returns to the “Roll-in Zone” and spin the hub again. Repeat until the needle pointer stays in the “Roll-in Zone.” **Do NOT spin the hub again after this step.** If this occurs, remove Doctor Preload and start over by fully seating the hub as described in “Prepare the Wheel End for Bearing Adjustment” procedure. **Do NOT tighten the Temper-Loc nut against the bearing while the needle pointer is in the green “Roll-In Zone”.** Figure 7.



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Figure 7

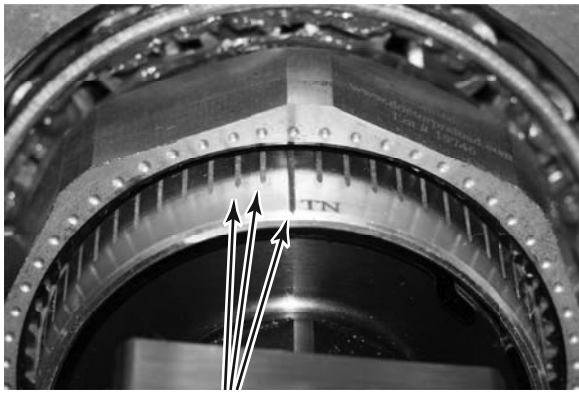
5. Set the bearings as follows. Loosen the T-handle, turning it counterclockwise slowly until the needle pointer reaches the 1,000 lbs force hash mark. Do **NOT** go past the set point; if the set point is overshoot, go back to Step 2 and repeat in order to seat the bearing rollers. Figure 8.



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Figure 8

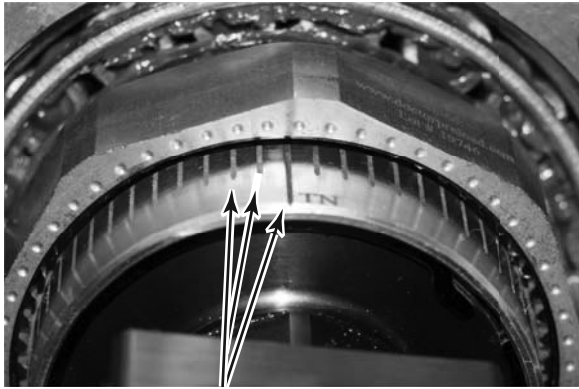
6. Lock in the bearing setting. Rotate the Temper-Loc nut clockwise until the backface first makes light contact with the bearing face. Standing directly in front of the Doctor Preload tool, look towards the Temper-Loc nut to determine if the dots on the face along the top of the Temper-Loc nut are aligned with the hash marks on the top section of the Circular KeyFinder. If the dots line up with the hash marks, this step is completed. If the dots on the face of the Temper-Loc nut are **NOT** aligned with the hash marks on the Circular KeyFinder, turn **BACK** the Temper-Loc nut very slightly until the very next set of dots do align with the hash marks. Figure 9 and Figure 10.



Dots on nut face aligned with hash marks on circular keyfinder.

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Figure 9



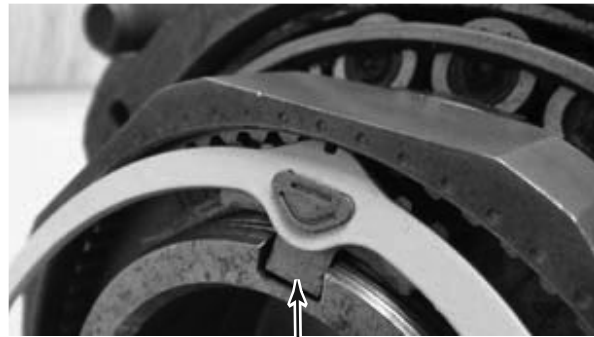
Dots on nut face NOT aligned with hash marks on circular keyfinder.

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Figure 10

NOTE: The dots on the face of the Temper-Loc nut and the hash marks on the Circular KeyFinder are positioned so that, when the user is standing in front of the tool and looking in a “direct line of sight” along any one hash mark to the dots, lining up one dot with the hash mark will ensure that dots are aligned with a hash mark all around the circumference of the Circular KeyFinder. Due to normal visual distortion, if the user looks to the left or to the right along the Circular KeyFinder, it will appear that the dots and hash marks are out of alignment. This can be seen in Figure 10.

7. Remove the Doctor Preload tool from the spindle. Completely loosen the T-handle by turning it counterclockwise until the load shown on the gauge drops to ZERO and the threads on the shaft are completely covered. Hold the Gauge Guard Handle to support the weight of the tool, and then loosen the star-handle, turning it counterclockwise. When the tool is unattached from the spindle, gently rotate the Doctor Preload tool until the two load arm tips are positioned over two flats of the nut, then pull straight back and the load arms will slide back around the nut.
8. Install the retainer ring. First, install the EasyView® center tab of the retainer ring in the Temper-Loc nut, engaging the key in the keyway at the same time. Figure 11. Push in on each end finger tab, one at a time, to fit each tab into the nut groove. Figure 12.



Retainer tab entering groove in nut.

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Figure 11



Retainer tab inserted correctly in nut.

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Figure 12

Inspect the Final Assembly of the Temper-Loc Nut

WARNING

You must inspect the retainer ring in the nut to ensure it has been correctly installed. Failure to inspect the installation thoroughly could result in component failure and serious personal injury.

Ensure that there is a yellow retainer ring inserted in the nut. Check that all three EasyView tabs and locking teeth of the key are fully seated in the nut for safe installation. The EasyView notches of all three tabs must be completely hidden in the groove of the nut.



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