

MERITOR® COMPLETE KING PIN KIT PORTFOLIO





A COMPLETE KING PIN KIT OFFERING FOR MAJOR AXLE APPLICATIONS

As a leading OE axle manufacturer, Meritor® knows king pins and now offers kits to service competitive axles. The newly expanded offering complements the traditional service kits for Meritor front axles. With multiple bushing types, including ream and no-ream, Meritor has the right solutions and the right price to serve the right points of your journey.

Meritor provides Genuine and all-makes solutions for king pin kit replacement depending on the lifecycle of the vehicle. Our complete offering meets multiple price point requirements while covering 95 percent of the market for ream and no-ream applications including linehaul, vocational, city delivery and bus.

- Available for a wide range of popular axle applications
- Designed for a tight turning radius and smooth steering
- Xact Search tool on [MeritorPartsXpress.com](https://www.meritorpartsxpress.com) for easy king pin kit identification
- Backed by Meritor's standard 1 year aftermarket warranty and extensive customer support

CONTENTS

2	Meritor® Ream King Pin Kits
6	Meritor® FastSet™ No-Ream King Pin Kits
10	Meritor® ReadySet™ No-Ream King Pin Kits
14	Meritor® Cross Reference Chart
16	Customer Care



MERITOR® REAM KING PIN KITS





Meritor® Genuine king pins are the same as those used on original builds and are best-suited for end-users who prefer genuine OEM replacement parts.

Meritor® also offers an expanded line of ream king pin kits to service competitive axles. The expanded line of ream king pin kits includes 12 new king pin kits with composite bushings and 14 king pin kits with bronze bushings, and covers virtually every application on the road.

REAM ADVANTAGES

- Production fit OE components
- Bronze bushings are durable for heavy duty applications
- Composite bushings create less friction for smooth steering



Meritor® Ream (Tapered/Threaded) King Pin Kit Specifications						
Meritor® Ream Kit	Bushing Type	King Pin Sm. Dia.	King Pin Lg. Dia.	King Pin Length	Thd Lgth	Thd Size
R200123	Nylon	1.308	1.308	9.75	0.937	1.125-12
R200186	Bronze	1.308	1.308	9.75	0.937	1.125-12
R200123	Nylon	1.308	1.308	9.75	0.937	1.125-12
R200186	Bronze	1.308	1.308	9.75	0.937	1.125-12
R200121	Bronze	1.308	1.308	10.75	0.75	1.125-12
R200121	Bronze	1.308	1.308	10.75	0.75	1.125-12
R200282	Bronze	1.309	1.309	8.04	1.26	M30 x 2.0

Meritor® Ream (Straight) King Pin Kit Specifications							
Meritor® Ream Kit	Bushing Type	King Pin Dia.	King Pin Length	Axle Make	Axle Model Applications	Contents	
R200040	Bronze	0.859	6.36			(4) Shims, (2) Nuts, (2) Seals	
R200049	Bronze	1.054	6.685	Ford®	F250	(4) Fittings, (2) Nut, (4) Plug, (2) Seal, (4) Shims, (2) Washers	
R200062	Bronze		6.969	Ford®	F250	(4) Fittings, (2) Lock Pins, (2) Nuts, (4) Plugs, (2) Seals, (4) Shims, (2) Washers	
R200026	Nylon	1.109	6.343	Chevrolet™/GMC™	F-050, F-055	(4) Gaskets, (2) Seals, (6) Shims, (2) Nuts, (2) Washers, (2) Spacers	
R200265	Bronze	1.129	7.67	Meritor®	B500, F500	(2) Nuts, (4) Seals - Rubber, (4) Shims, (1) Washer	
R200046	Bronze	1.179	6.36	Chevrolet™/GMC™	F-050, F-055	(2) Nuts, (2) Seals, (6) Shims, (2) Washers	
R200029	Bronze	1.231	8.91	Ford®	7000# Hyd. Brakes, 6000#, 7000#	(2) Nuts, (4) Seals, (6) Shims	
R200008	Bronze	1.234	6.75	Meritor®	FA60, 68, 69, 70, 72, 48	(4) Gaskets, (2) Washers, (2) Lock Pins, (2) Nuts	
R201478	Composite		6.781	Meritor®	MFS06	(6) Seals, (8) Shims, (2) Draw Keys, (2) Nuts, (2) Adapters	
R200143	Bronze		7.438		Meritor®	FA95	(4) Draw Pins, (2) Cap-Knuckle Pins, (2) Snap Rings, (2) Plugs, (8) Shims, (2) Gaskets, (4) Fillisters
R200155	Nylon				Meritor®	FA95	(4) Draw Pins, (2) Cap-Knuckle Pins, (2) Snap Rings, (2) Plugs, (8) Shims, (2) Gaskets, (4) Fillisters
R201314	Bronze				Meritor®	FC921, FC941	(4) Gaskets, (8) Capscrew, (8) Washers-Flat, (18) Shims, (4) Draw Pins, (4) Keys,
R200024	Nylon		1.249	7.888	Chevrolet™/GMC™		(2) Nuts, (2) O-Rings-Rubber, (6) Shims, (2) Washers
R200025	Bronze				Chevrolet™/GMC™		(2) Nuts, (2) O-Rings-rubber, (6) Shims, (2) Washers
R201601	Bronze	1.299	7.27			(2) Seals, (4) plugs, (2) Washers, (2) Lock Pins, (2) Nuts	
R200272	Bronze		7.748	Meritor®		(4) Nuts, (4) Plugs, (4) Seals, (4) Shims	
R200052	Bronze	1.359	7.968	Eaton®/Dana®	FA-71, FA-73, FA-74, FA-103, I-050, I-060, I-075, I-080	(2) Nuts, (6) Oil Seals, (2) Seals, (4) Shims	
R200304	Bronze		7.97		Eaton®/Dana®	02AEM AFTER 10/2002	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings, (8) Washers
R201328	Composite				Eaton®/Dana®	02AEM AFTER 10/2002	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings, (8) Washers
R201331	Composite				Eaton®/Dana®	02ADA, 02ADB, 02AEM BEFORE 10/2002	(4) Seals, (6) Draw Keys, (2) Nuts, (8) Washers, (8) Capscrews, (4) Gaskets, (4) Fittings
R201487	Composite		8.07				(4) Fittings, (4) Nuts, (4) Seals, (4) Oil Seals, (8) Washers
R200044	Bronze	1.434	8.25	Ford®		(6) Screws, (4) Seals, (2) Snap Rings, (2) Fittings, (2) Plugs, (2) gaskets, (4) Nuts, (4) Shims	
R201483	Composite	1.498	7.153	Meritor®	MFS07	(4) Seals, (10) Shims, (2) Key Draws, (2) Keys, (6) Nuts, (2) Washers	
R201484	Composite	1.499	7.511	Meritor®	MFS08	(4) Seals, (10) Shims, (2) Key Draws, (2) Keys, (4) Nuts, (4) Fittings	
R201606	Composite			Meritor®	MFS08	(4) Seals, (10) Shims, (2) Key Draws, (2) Keys, (4) Nuts, (4) Fittings	
R201318	Composite	1.5	8.944	Meritor®	FC921, FC941	(4) Seals, (2) Key Draws, (2) Keys, (4) Nuts, (4) Gaskets, (4) Shims, (12) Capscrews, (12) Washers-Flat	
R200050	Bronze	1.607	9.08	Ford®	9000# Air Brakes	(2) Nuts, (2) Plug - Expansion, (2) Snap Rings, (6) Bolts, (4) Seals, (6) Shims	
R200275	Bronze				Ford®	B700, C700, F700, LN700, N700, T700, B750, C750, F750, LN750, N750, T750, F5W0900	(4) Nuts, (4) Seals, (6) Shims, (4) Sub-Assembly
R200196	Bronze		9.136	Meritor®	FD931 and FD933	(6) Keys, (4) Nuts, (2) Snap Rings, (2) Plugs, (6) Shims, (2) Gaskets, (4) seals	
R200057	Bronze	1.609	9.16	Eaton®/Dana®		(2) Nuts, (12) Screws, (8) Seals, (6) Shims, (12) Washers - Lock	
R200073	Bronze				Eaton®/Dana®	FA-309, I-090, I-108, I-120	(8) Seals, (6) Shims
R200042	Bronze		9.66			(12) Screws, (8) Seals, (6) Shims, (12) Washers	
R201329	Composite		7.46	Mack®	FA523, FA532	(4) Seals, (2) Grease Plugs, (2) Expansion Plugs	
R200312	Bronze	1.625	9.19	Eaton®/Dana®	EFA-12F3, EFA-13F3	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	
R200270	Bronze		9.195	Eaton®/Dana®	EFA12F3, EFA13F3	(2) Nus, (12) Screws, (2) Seals, (2) Fitting, (4) Shims, (12) Washers - Lock	
R200066	Bronze	1.745	9.38	Chevrolet™/GMC™	F090D, F120, F120D	(2) Plugs, (2) Lock Rings, (4) Seals, (6) Shims	
R201330	Composite	1.771	9.23	Alliance™	AF-10.0-3, AF-12.0-3, AF-13.0-3, AF-13.3-3, AF-14.7-3	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Lock Rings, (4) Gaskets	
R201488	Composite	1.794	8.844	Meritor®	FF981, MFS10, MFS12, MFS13	(4) Keys, (4) Nuts, (4) Fittings, (4) Shims, (4) Seals	
R201489	Composite				Meritor®	FF981, MFS10, MFS12, MFS13	(4) Keys, (4) Nuts, (4) Fittings, (4) Shims, (4) Seals
R200305	Bronze		8.875	Meritor®	FF981, MFS10, MFS12, MFS13	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings	
R201608	Composite		9.016	Meritor®	MFS+	(4) Keys, (4) Nuts, (4) Fittings, (10) Shims, (4) Gaskets, (4) Seals	

Meritor® Ream (Straight) King Pin Kit Specifications

Meritor® Ream Kit	Bushing Type	King Pin Dia.	King Pin Length	Axle Make	Axle Model Applications	Contents		
R200309	Bronze	1.794	9.05	Eaton®/Dana®	E1000I/W, E1200I/W, E1201I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Fittings, (4) Gaskets		
R200310	Bronze			Eaton®/Dana®	E1203I	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Washers, (4) Capscrews, (4) Gaskets		
R201326	Composite			Eaton®/Dana®	E1200I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (1) Go-No Go Gauge, (4) Fittings		
R201333	Composite			Eaton®/Dana®	E1000I/W, E1200I/W, E1201I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Fittings, (4) Gaskets		
R201334	Composite			Eaton®/Dana®	E1203I	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Washers, (4) Capscrews, (4) Gaskets		
R200167	Nylon		Meritor®	FA-201, FA-211, FA-212, FA-215, FA-216, FA-217, FA-218, FA-219, FF-901, FF-903	(2) Snap Rings, (2) Plugs, (2) Gaskets, (2) Draw Pins, (2) Keys, (6) Shims, (6) Fillister, (2) Cap-Fin, (2) Spacers			
R200172	Bronze		Meritor®	FA-201, FA-211, FA-212, FA-215, FA-216, FA-217, FA-218, FA-219, FF-901, FF-903	(2) Snap Rings, (2) Plugs, (2) Gaskets, (2) Draw Pins, (2) Keys, (6) Shims, (6) Fillisters, (2) Cap-Fins			
R200051	Bronze		10.07	10.07	Ford®	12000# Conventional	(4) Nuts, (12) Bolts, (4) Seals, (6) Shims	
R200273	Bronze				Ford®	12000# Conventional	(4) Nuts, (4) Sub-Assembly, (4) Seals, (6) Shims	
R201425	Composite		10.392	10.392	Meritor®	FG931, MFS13, MFS14	(6) Keys, (4) Nuts, (12) Capscrews, (12) Washers-Flat, (10) Shims, (4) Gaskets, (4) Seals	
R201493	Bronze				Meritor®	FG931, MFS13, MFS14	(6) Keys, (4) Nuts, (12) Capscrews, (12) Washers-Flat, (10) Shims, (4) Gaskets, (4) Seals	
R201316	Bronze			10.395	10.395	Meritor®	FF961, FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets
R201321	Bronze	Meritor®				FG931, MFS13, MFS14	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (12) Washers, (12) Capscrews	
R201492	Bronze	Sterling™				MFS12, MFS13, 12000# FF961	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	
R201493	Bronze	Meritor®				Coach 17110/17111	(6) Seals, (6) Draw Keys, (4) Nuts, (4) Caps, (12) Washers, (12) Capscrews, (4) Gaskets	
R200069	Bronze	1.81		10.375	Watson & Chalin®	F3W, F5W, F6W, WS16	(2) Nuts, (4) Screws, (4) Shims, (4) Washers-Lock	
R200067	Bronze			10.531	10.531	Westport	F3W-125 (12000#), F3W, F6W, 1400 Series	(2) Gaskets, (2) Seals, (4) Shims
R200068	Bronze					Westport	F3W, F6W, 1200 Series	(2) Gaskets, (2) Seals, (4) Shims
R200301	Bronze	1.872		9.05	Eaton®/Dana®	E1202I/W, E1322I/W, E1462I/W	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings	
R200308	Bronze				Eaton®/Dana®	E1460I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Gaskets, (4) Fittings	
R201327	Composite				Eaton®/Dana®	E1202I/W, E1322I/W, E1462I/W	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings	
R201332	Composite		Eaton®/Dana®		E1460I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Gaskets, (4) Fittings		
R200319	Bronze		9.96	Eaton®/Dana®	EFA18F4, EFA20F4	(4) Seals, (2) Draw Keys, (2) Nuts, (16) Washers, (16) Capscrews, (4) Fittings		
R200168	Nylon	1.999	11.04	Meritor®	FL-901, FH-901	(4) Keys, (2) Snap Rings, (2) Plugs, (4) Shims, (4) Gaskets, (2) Caps		
R200170	Bronze			Meritor®	FL-901, FH-901	(4) Keys, (2) Snap Rings, (2) Plugs, (4) Shims, (4) Gaskets, (2) Caps		
R201477	Composite		11.212	11.212	Meritor®	MFS16, MFS18, MFS20	(12) Capscrews, (12) Washers, (4) Keys, (4) Nuts, (8) Shims, (4) Gaskets, (4) Seals, (4) Fittings	
R201494	Bronze				Meritor®	MFS16, MFS18, MFS20	(12) Capscrews, (12) Washers, (4) Keys, (4) Nuts, (8) Shims, (4) Gaskets, (4) Seals, (4) Fittings	
R201491	Bronze				Meritor®	MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	
R201476	Composite				Meritor®	MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	
R201494	Bronze				Meritor®	MFS20142A	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	
R201339	Composite				Ford®	Ford AT85 1996-1998 (18-20,000#)	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (12) Washers, (12) Capscrews, (4) Gaskets	
R201485	Composite		2.046	10.12	Eaton®/Dana®	140KK100, I-132SG, I-140S/SG	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings	
R201336	Composite				Eaton®/Dana®	I-132SG, I-140SG, I-140S, I-140W	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings	
R200194	Bronze		2.061	13.25	Meritor®	FU910, FU915 and FU935	(12) Spacers, (10) Key, (4) Nuts	
R201342	Composite		2.125	9.75	Alliance™	AF-16.0-5, AF-18.0-3, AF-20.3-3	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Lock Rings, (4) Gaskets	

MERITOR® FASTSET™ NO-REAM KING PIN KITS





Save time and money during installation and down the road with Meritor® FastSet™ No-Ream King Pin Kits.

Built to Meritor® standards for quality, performance and durability, the FastSet™ No-Ream King Pin Kit is designed for most popular axle applications. FastSet eliminates the need for reamers, presses and pressing-in of bushings during installation. The kit makes the aftermarket installation and repair of front steering axles fast and easy. King pin bushings do not need to be reamed after they are installed into the steering knuckle, saving costs for both labor and time.

FASTSET™ KING PIN KIT ADVANTAGES

- Designed so that spiral bushings are easily installed by hand using the FastSet T-Handle tool, fitting all FastSet spiral bushing sizes
- Groove pattern in the king pin makes it easy to install and provides exceptional lubrication
- Available in multiple pin diameters and lengths to fit your application
- Spiral bushings are easily installed by hand, saving labor, time and costs



MERITOR® FASTSET™ NO-REAM KING PIN KITS

Meritor® FastSet™ No-Ream King Pin Kit Specifications						
Meritor® FastSet™ King Pin Kit Part Number	King Pin Diameter (Inches)	King Pin Length (Inches)	Axle Make	Axle Model	Contents	Stemco® Kaiser™ QwikKit® King Pin Kit
R202005	1.359	7.97	Eaton®/Dana®	02ADA, 02ADB, 02AEM BEFORE 10/2002	(4) Seals, (6) Draw Keys, (2) Nuts, (4) Caps, (8) Washers, (8) Capscrews, (4) Gaskets, (4) Fittings	K102I
R202009			Eaton®/Dana®	02AEM After 10/2002	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings, (8) Washers	K103S
R202021	1.499	7.153	Meritor®	MFS07	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps	K70R
R202045			Meritor®	MFS07153C	(4) Seals, (4) Draw Keys, (6) Nuts, (4) Caps, (2) Washers	K70R**
R202046		7.51	Meritor®	MFS08113B, MFS08153B	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	K80R**
R202048			Meritor®	MFS08113B, MFS08153B	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (8) Washers, (2) Capscrews	K80R*
R202049			Meritor®	MFS07153B, MFS08153B	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (8) Washers, (2) Capscrews	K80R**
R202050			Meritor®	MFS08113B, MFS08153B	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	K80R**
R202012			Meritor®	MFS08	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	K80R
R202015	7.46	Mack®	FA523, FA532	(4) Seals, (2) Caps, (2) Grease Plugs, (2) Expansion Plugs	K533M	
R202007	1.625	9.19	Eaton®/Dana®	EFA12F4	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Caps, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	K120E
R202039			Eaton®/Dana®	EFA-12F3, EFA-13F3	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	K121E
R202036	1.771	8.06	Alliance™	AF-6.0-2, AF-8.0-2	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Gaskets, (4) Lock Rings	K80A
R202037		9.23	Alliance™	AF-10.0-3, AF-12.0-3, AF-13.0-3, AF-13.3-3, AF-14.7-3	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Lock Rings, (4) Gaskets	K120A
R202014	1.794	10.395	Meritor®	FF931, FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	K931L
R202010			Meritor®	FG931, MFS13, MFS14	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Gaskets, (12) Washers, (12) Capscrews	KG931R
R202002			Meritor®	FF961, FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	K961L
R202040			Sterling™	MFS12, MFS13, 12000# FF961	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	K120R
R202042			Meritor®	FG931, FG933, FG940 (02ARG), FG941, FG943, FG941	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (12) Washers, (12) Capscrews, (4) Gaskets	KG931R**
R202043			Meritor®	Coach 17110/17111	(6) Seals, (6) Draw Keys, (4) Nuts, (4) Caps, (12) Washers, (12) Capscrews, (4) Gaskets	KG931R**
R202003		8.875	Meritor®	FF981, MFS10, MFS12, MFS13	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	K981R
R202047			Meritor®	MFS12143A	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	K981R**
R202052			Meritor®	MFS13143A	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	NA
R202053			Meritor®	MFS12143A	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	NA
R202001	9.05	Eaton®/Dana®	E1200I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (1) Go/No-Go Gauge, (4) Fittings	K122E	
R202032		Eaton®/Dana®	E1000I/W, E1200I/W, E1201I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Caps, (4) Fittings, (4) Gaskets	K125E	
R202033		Eaton®/Dana®	E1203I	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Washers, (4) Capscrews, (4) Gaskets	K123E	
R202008	1.872	9.180	Meritor®	FH941, FH945, FH946	(4) Seals, (6) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings	KH946R
R202006		9.05	Eaton®/Dana®	E1202I/W, E1322I/W, E1462I/W	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings	K147E
R202018			Eaton®/Dana®	E1460I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Gaskets, (4) Fittings	K146E
R202019		9.96	Eaton®/Dana®	EFA18F4, EFA20F4	(4) Seals, (2) Draw Keys, (2) Nuts, (16) Washers, (16) Capscrews, (4) Fittings	K180E
R202027	1.889	9.20	Chevrolet™/GMC™	FM6, FL2, FS7	(2) Seals, (2) Nuts, (2) Gaskets	K110G
R202029		9.62	Chevrolet™/GMC™	FH0, FL3, FSD	(2) Seals, (2) Nuts, (2) Gaskets	K120G
R202004	1.921	9.87	Eaton®/Dana®	02ADD, 02ADG, 02ADN, 02ADP	(4) Seals, (4) Draw Keys, (4) Nuts, (12) Lock Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	KH931L**

* Non-spiral bushing ** Meritor kit includes 100% new components; competitive kit requires the reuse of some components

Meritor® FastSet™ No-Ream King Pin Kit Specifications (cont'd)

Meritor® FastSet™ King Pin Kit Part Number	King Pin Diameter (Inches)	King Pin Length (Inches)	Axle Make	Axle Model	Contents	Stemco® Kaiser™ QwikKit® King Pin Kit
R202031	1.999	11.21	Meritor®	MFS16, MFS18, MFS73	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	K180R
R202011		11.212	Meritor®	FL931, FL933, FL941, FL943	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Gaskets, (12) Washers, (12) Capscrews	KH931L
R202030			Meritor®	MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	K181R
R202041	1.999	11.212	Ford®	Ford AT85 1996-1998 (18-20,000#)	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Gaskets, (12) Washers, (12) Capscrews	KH931L**
R202044			Meritor®	MFS20142A	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	KH931L**
R202034	2.046	10.07	Eaton®/Dana®	D2000F, D2200F	(2) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Fittings, (8) Washers, (4) Lock Pins	K201S
R202020		10.12	Eaton®/Dana®	I-132SG, I-140SG, I-140S, I-140W	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings	K141S
R202051			Eaton®/Dana®	140KK100, I-132SG, I-140S/SG	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (4) Gaskets	NA
R202026	2.125	8.75	Mack®	FA(W)616, FA(W)617	(4) Seals, (2) Caps, (2) Grease Plugs, (2) Expansion Plugs	K616M
R202038		9.75	Alliance™	AF-16.0-5, AF-18.0-3, AF-20.3-3	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Caps, (4) Lock Rings, (4) Gaskets	K160A
R202035	2.441	8.92	Mack®/Volvo	301SQ52A, 12000# FXL12, 14600# FXL14.6	(4) Seals, (2) Nuts, (4) Gaskets	K536M

Optional Meritor® FastSet™ King Pin Kit Compatible Installation Tools

Part Number	Description	Handle Size (Inches)	Cross Reference	Application
R212087	T-Handle Tool	6	ST100-1	Use with most kits except R202006, R202018, R202019, R202027, R202029
R212133	T-Handle Tool		ST100-3	Use with R202006, R202018, R202019, R202027, R202029
R212134	Go/No-Go Guage	-	ST80-1	Included in Kit R202001
R212135	Bushing Driver		ST70-30	Use with R202036, R202037
R212136	Bushing Driver		ST70-31	Use with R202038
R212137	King Pin Removal Tool		ST90-1	Use with R202035



MERITOR® READYSET™ NO-REAM KING PIN KITS





Meritor's ReadySet™ No-Ream King Pin Kits are a great fit for a wide variety of heavy-duty applications — designed and manufactured with quality, performance and durability in mind.

The ReadySet™ king pin kit is a cost-effective and reliable solution for king pin replacement. With the king pin kit solution, you eliminate the need for reamers, resulting in a simple and quick installation.

Available for virtually every truck on the road,

the ReadySet™ King Pin Kit covers

multiple pin diameters

and lengths to fit various

axle applications including:

Meritor®, Dana Spicer®, Eaton®,

and Ford.®



READYSET™ NO-REAM KING PIN KIT ADVANTAGES

- No reaming necessary on king pin bushings
- Built for strength with metal-to-metal componentry
- Manufactured for quality and durability
- Easily installed by hand with applicable bushing drivers

MERITOR® READYSET™ NO-REAM KING PIN KITS

Meritor® ReadySet™ No-ream King Pin Kit Specifications						
Meritor® ReadySet No-ream Bronze King Pin Kit	King Pin Dia.	King Pin Length	Axle Make	Axle Model Applications	Contents	STEMCO® Kaiser™ PlusKit®
R203016	1.179	6.36	Meritor®	FA941	(4) Seals, (2) Draw Keys, (2) Nuts, (2) Washers, (4) Gaskets, (2) O-Rings	70.056.07
R203037	1.359	7.97	Eaton®/ Dana®	02ADA, 02ADB, 02AEM before 10/2002	(4) Seals, (6) Draw Keys, (2) Nuts, (8) Washers, (8) Capscrews, (4) Gaskets, (4) Fittings	70.102.09
R203009			Eaton®/ Dana®	02AEM after 10/2002	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings, (8) Washers	70.103.19
R203022	1.433	8.25	Ford®	1989-2003, 7000-9000#	(4) Seals, (4) Draw Keys, (4) Fittings, (4) Nuts, (4) Caps	70.076.06
R203024	1.609	9.66	Eaton®/ Dana®	I-108 except code 02309, I-120 except code 02309, I-132	(2) Seals, (4) Gaskets, (4) O-Rings, (10) Draw Keys, (12) Capscrews, (12) Washers, (6) Fittings, (2) Bearing Retainers	70.140.09
R203039	1.625	9.19	Eaton®/ Dana®	EFA12F4	(4) Seals, (2) Draw Keys, (2) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	70.120.05
R203032	1.794	8.875	Meritor®	FF981, MFS10, MFS12, MFS13	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings	70.981.18
R203029		9.05	Eaton®/ Dana®	E1200I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (1) Go-No Go Gauge, (4) Fittings	70.122.05
R203035		10.395	Eaton®/ Dana®	E1203I	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Washers, (4) Capscrews, (4) Gaskets	70.123.05
R203031			Meritor®	FF961, FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	70.961.12
R203027			Meritor®	FG931, MFS13, MFS14	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (12) Washers, (12) Capscrews	77.931.18
R203014			Meritor®	FF931, FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets	70.931.12
R203010			Meritor®	FG931, FG933, FG940 (02ARG), FG941, FG943, FG941	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Caps	77.931.18
R203038			9.05	Eaton®/ Dana®	E1202I/W, E1322I/W, E1462I/W	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings
R203018	1.872	9.05	Eaton®/ Dana®	E1460I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (4) Gaskets, (4) Fittings	70.146.05
R203019		9.96	Eaton®/ Dana®	EFA18F4, EFA20F4 after 01/2000	(4) Seals, (2) Draw Keys, (2) Nuts, (16) Washers, (16) Capscrews, (4) Fittings	70.180.05
R203028		Eaton®/ Dana®	EFA18F3 before 01/2000	(4) Seals, (2) Draw Keys, (2) Nuts, (16) Washers, (16) Capscrews, (4) Fittings	70.180.05	
R203036	1.921	9.87	Eaton®/ Dana®	02ADD, 02ADG, 02ADN, 02ADP	(4) Seals, (4) Draw Keys, (4) Nuts, (12) Lock Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	70.120.09
R203023	1.999	10.787	Meritor®	MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	70.942.06
R203040		11.21	Meritor®	MFS16, MFS18, MFS73		70.180.18
R203011		11.212	Meritor®	FL931, FL933, FL941, FL943	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (12) Washers, (12) Capscrews	78.931.12
R203034			Meritor®	MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings	70.181.18
R203030	2.046	11.00	Eaton®/ Dana®	02-ADH, 02-AEU, 02-AEV, 02-AEW, 02-ADJ, 02-ADK	(4) Seals, (4) Draw Keys, (4) Nuts, (4) O-Rings, (4) Fittings	70.160.19

Meritor® ReadySet™ No-Ream Bushing Tool Specifications

Meritor®	STEMCO®	Meritor® Kit Applications
R213001	ST70-2	R203037, R203009
R213002	ST70-4	R203016
R213003	ST70-5	R203024
R213004	ST70-6	R203039
R213005	ST70-7	R203029, R203031, R203032, R203014, R203023, R203027
R213006	ST70-9	R203022
R213007	ST70-12	R203011
R213008	ST70-15	—
R213009	ST70-18	—
R213010	ST70-19	R203036
R213011	ST70-23	R203038, R203019
R213012	ST70-24	—



MERITOR® KING PIN KIT PORTFOLIO

CROSS REFERENCE CHART									
Meritor® FastSet™ No-Ream Spiral King Pin Kit	Meritor® ReadySet™ No-Ream Bronze King Pin Kit	Meritor® Easy Steer Ream King Pin Kit	Meritor® Bronze Ream King Pin Kit	STEMCO® Kaiser™ QwikKit® King Pin Kit	STEMCO® Kaiser™ PlusKit® King Pin Kit*	STEMCO® Kaiser™ ECONO KIT™ King Pin Kit*	Dana® King Pin Kit*	Dayton Parts™ King Pin Kit*	Automann King Pin Kit*
R202001	R203029	R201326	R200281	K122E	70.122.05	50.122.05	328342	300-293/ 300-297	460.286B
R202002	R203031	R201315	R201316	K961L	70.961.12	50.961.12	KPK1122	300-284	460.246B
R202003	R203032	R201419	R200305	K981R	70.981.18	50.981.18	KPK1024	300-299	460.518C
R202004	R203036	R201486	R201426	K120I	70.120.09	50.120.09	120KK100	300-271/ 300-276	460.260B/C
R202005	R203037	R201331	R200268	K102I	70.102.09	50.101.09	101KK111	300-268/ 300-282	460.244B
R202006	R203038	R201327	R200301	K147E	70.147.05	70.147.05	328347	300-305/ 300-306	460.534B
R202007	R203039	R200267	R200269	K120E	70.120.05	50.120.05	806355	300-257/ 300-274	460.220C/ 460.254B
R202008		R201424		KH946R	78.946.18	58.946.18	KPK1038	300-312	460.526C
R202009	R203009	R201328	R200304	K103S	70.103.19	50.103.19	329182	300-319	460.536C
R202010	R203027	R201319	R201321	KG931R	77.931.18	57.931.18	KPK1140	300-332	460.469C
R202011	R203011	R201312	R200198	KH931L	78.931.12	58.931.12	KPK1121	300-265	460.166C
R202012	R203012	R201474		K80R	70.080.18	50.080.18	KPK1068	300-316	460.530C
R202014	R203014	R201307	R200195	K931L	70.931.12	50.931.12	KPK1119	300-242	460.204C
R202015		R201329	R200065	K533M	70.533.13	50.533.13	KPK1106	300-231	460.194B
R202018	R203018	R201332	R200308	K146E	70.146.05	50.146.05	824530	300-294/ 300-295	460.512C
R202019	R203019	R200250	R200319	K180E	70.180.05	50.180.05	811525	300-267/- 283/-325	460.242B
R202019	R203028	R200250	R200319	K180E	70.180.05	50.180.05	262-1594	300-283	460.242B
R202020		R201336	R201427	K141S	70.141.19	50.141.19	140KK100	300-271	460.262B
R202021	R203041	R201479		K70R	70.070.18	50.070.18	KPK1049	300-314	460.532C
R202027			R200283	K110G			KPK1084	300-288	460.268B
R202029			R200284	K120G			262-1642	300-289	460.492B
R202030	R203034	R201476	R201491	K181R	70.181.18	50.181.18		300-329, 300-330	460.537C
R202031	R203040	R201475	R201607	K180R	70.180.18	50.180.19		300-310	460.528C
R202032		R201333	R200309	K125E	70.125.05				
R202033	R203035	R201334	R200310	K123E	70.123.05	50.123.05		300-303	460.524B
R202034		R201344		K201S			331435		
R202037		R201330	R200321	K120A					
R202038		R201342	R200322	K160A					
R202039	R203042	R200251	R200312	K121E	70.121.05	50.121.05	262-1586	300-275	460.254B
R202040		R201473	R201492	K120R	70.120.18	50.120.18			
R202041		R201339	R200285	KH931L	78.931.12	58.931.12			
R202042	R203010	R201309	R201310	KG931R	77.931.18	57.931.18	KPK1120		
R202047		R201490							
R202048		R201604		K80R	70.080.18	50.080.18	KPK1068	300-316	460.530C
R202049		R201605		K80R	70.080.18	50.080.18	KPK1068	300-316	460.530C
R202054	R203023	R201482		K200R	70.942.06			300-330	460.537C

* Non-spiral bushing

CROSS REFERENCE CHART (continued)

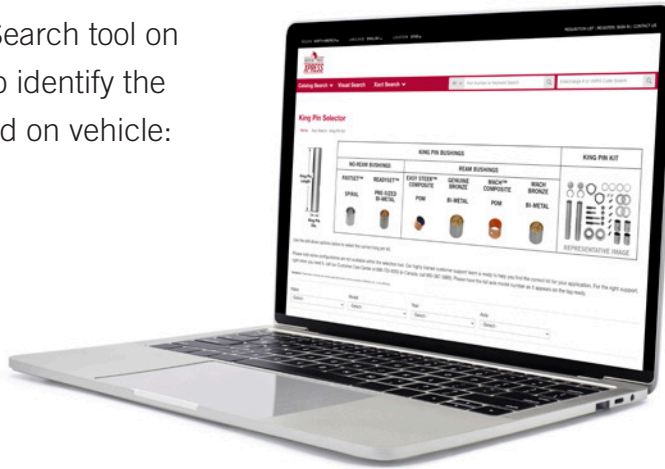
Meritor® FastSet™ No- Ream Spiral King Pin Kit	Meritor® ReadySet™ No-Ream Bronze King Pin Kit	Meritor® Easy Steer Ream King Pin Kit	Meritor® Bronze Ream King Pin Kit	STEMCO® Kai- ser™ QwikKit® King Pin Kit	STEMCO® Kai- ser™ PlusKit® King Pin Kit*	STEMCO® Kai- ser™ ECONO KIT™ King Pin Kit*	Dana® King Pin Kit*	Dayton Parts™ King Pin Kit*	Automann King Pin Kit*
	R203016	R201600	R201602	K56G	70.056.07	50.056.07		300-279	460.480B
	R203022		R200280	K76F	70.076.06	50.076.06	262-1637	300-286	460.264B
	R203024	R200278	R200074	K140I	70.140.09	50.140.09		300-249, 300-269	460.216B/C
	R203033		R200051	K941F	70.941.06	50.941.06	262-1550	300-217/- 261/-280	460.168B
			R200040				262-1484	300-202	
			R200049	KE350F	75.350.06	50.350.06	262-1549	300-214	460.172B
			R200062	KE350F	75.350.06	50.350.06	262-1563	300-228	460.186B
			R200265				262-1013	300-134	
			R200046	K55G	70.055.07	50.055.07	262-1548	300-209	460.164B
			R200029	K70F	70.073.06	50.073.06	262-1018	300-180	
			R200008				262-1360	300-120	
		R201478		K60R					
			R200143	K70D	70.070.04	50.070.04	262-1421	300-140	460.116B
			R201314	K70D	70.070.04	50.070.04		300-296	
			R200025	K70G	70.070.07	50.070.07	262-1017	300-173	460.102B
			R201601	K71F	70.071.06	50.071.06		300-273	460.252C
			R200272	K72F	70.072.06	50.072.06	262-1597	300-260	460.454B
			R200052	K101I	70.101.09	50.101.09	262-1555	300-218	460.174B
			R200044	K75F	70.075.06	50.075.06	262-1537	300-207	460.162B
		R201483		K70R	70.070.18	50.070.18		300-314	460.532C
		R201484		K80R	70.080.18	50.080.18		300-316	460.530C
		R201606		K80R	70.080.18	50.080.18		300-316	460.530C
		R201318		K941R	70.941.18	50.941.18		300-324	460.325C
			R200050	K95F	70.095.06	50.095.06	262-1551	300-215	460.170B
			R200275	K96F	70.096.06	50.096.06		300-263	
			R200057	K309I	70.309.09	50.309.09	262-1560	300-223	
			R200073	K310I	70.310.09	50.310.09	262-1579	300-248	460.206B
			R200042	K140I	70.140.09	50.140.09	262-1562	300-205	460.160B
			R200270	K121E	70.121.05	50.121.05		300-275	460.254BW
			R200066	K120G	70.121.07	50.121.07	262-1582	300-233	460.196B
			R200051	K941F	70.941.06	50.941.06	262-1550	300-217	460.168B
			R200273	K942F	70.942.06	50.942.06		300-262	460.457B
		R201425	R201493	KG931R	77.931.18	57.931.18	262-1583	300-264	460.208B
		R201488		K981R	70.981.18	50.981.18		300-299	460.518C
		R201489		K981R	70.981.18	50.981.18		300-299	460.518C
		R201608		K131R					
			R200172	K901L	70.901.12	50.901.12	262-1507	300-182	460.519B
			R200069				262-1575	300-236	
			R200067	K125W	70.125.23	50.125.23	262-1577	300-234	460.201B
			R200068	K126W	70.126.23	50.126.23	262-1576	300-235	460.200B
			R200170	KH901L	78.901.12	58.901.12	262-1513	300-210	460.128B
		R201477	R201494	KH931L	78.931.12	58.931.12		300-330	460.537C
			R200194				262-1525	300-204	460.148B

* Non-spiral bushing

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