

## **IMPORTANT NOTICE**

Contaminated brake fluid is a leading cause of wheel cylinder and expander failure in both new and renewed units. Brake fluid should be changed at each major brake repair. To drain the fluid from the system, attach a bleed tube to the bleeder screw. Loosen the bleeder screw ½ turn. Operate the foot pedal to pump out the fluid.

**BRAKE FLUID IS NOT REUSABLE. UNDER NO CIRCUMSTANCES SHOULD IT BE REINTRODUCED TO THE BRAKE SYSTEM.**

There are three KEY areas you need to check when replacing these cylinders, expanders, or backing plate units.

1. MAKE SURE THAT THE BRAKE FLUID HAS BEEN CHANGED.
2. PERFORM AN INITIAL MANUAL BRAKE ADJUSTMENT.

For details on performing the initial brake adjustment or measuring shoe to drum clearance, see Service Bulletin 28 or call our Technical Service Department at 1-866-238-2543.