

# MERITOR® READYSET™ NO-REAM KING PIN KITS



**MERITOR**





## RELIABLE PERFORMANCE ACROSS A WIDE RANGE OF APPLICATIONS.

Meritor's ReadySet™ No-Ream King Pin Kits are a great fit for a wide variety of heavy-duty applications and designed and manufactured with quality, performance and durability in mind. The ReadySet™ kit is a cost-effective and reliable solution for king pin replacement.



With the ReadySet™ solution, you eliminate the need for reamers, resulting in a simple and faster installation. The King Pin Kits are easily installed by hand with applicable bushing drivers.



Available for virtually every truck on the road, the ReadySet™ King Pin Kit covers multiple pin diameters and lengths to fit various axle applications including: Meritor®, Dana®, Eaton, Spicer®, Mack®, Volvo, Chevrolet, GMC, Isuzu and Axle Alliance (Detroit Diesel).

Meritor® ReadySet No-Ream King Pin Kit Specifications					
Meritor ReadySet No-Ream Bronze	King Pin Dia.	King Pin Length	Axle Make	Axle Model Applications	Contents
R203016	1.179"	6.36"	Meritor	FA941	(4) Seals (2) Draw Keys (2) Nuts (2) Washers (4) Gaskets (2) O-Rings
R203037	1.359"	7.97"	Eaton/Dana	02ADA, 02ADB, 02AEM before 10/2002	(4) Seals, (6) Draw Keys, (2) Nuts, (8) Washers, (8) Capscrews, (4) Gaskets, (4) Fittings
R203009				02AEM after 10/2002	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (4) Fittings, (8) Washers
R203022	1.433"	8.25"	Ford	1989-2003, 7000-9000#	(4) Seals (4) Draw Keys (4) Fittings (4) Nuts (4) Caps
R203024	1.609"	9.66"	Eaton/Dana	I-108 except code 02309, I-120 except code 02309, I-132	(2) Seals (4) Gaskets (4) O-Rings (10) Draw Keys (12) Capscrews (12) Washers (6) Fittings (2) Bearing Retainers
R203039	1.625"	9.19"		EFA12F4	(4) Seals, (2) Draw Keys, (2) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings,
R203032	1.794"	8.875"	Meritor	FF981, MFS10, MFS12, MFS13	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings
R203029		9.05"	Eaton/Dana	E1200I/W, E1320I/W	(4) Seals, (2) Draw Keys, (2) Nuts, (1) Go-No Go Gauge, (4) Fittings
R203035		10.395"		E1203I	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Washers, (4) Capscrews, (4) Gaskets
R203031			Meritor	FF961,FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets
R203027				FG931, MFS13, MFS14	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (12) Washers, (12) Capscrews
R203014				FF931, FF941	(4) Seals, (4) Draw Keys, (4) Nuts, (4) Fittings, (12) Washers, (12) Capscrews, (4) Gaskets
R203010				FG931, FG933, FG940 (02ARG), FG941, FG943, FG941	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Caps
R203038			1.872"	9.05"	Eaton/Dana
R203018	9.96"	E1460I/W		(4) Seals, (2) Draw Keys, (2) Nuts, (4) Gaskets, (4) Fittings	
R203019		EFA18F4, EFA20F4 after 01/2000		(4) Seals, (2) Draw Keys, (2) Nuts, (16) Washers, (16) Capscrews, (4) Fittings	
R203028		EFA18F3 before 01/2000		(4) Seals, (2) Draw Keys, (2) Nuts, (16) Washers, (16) Capscrews, (4) Fittings	
R203036		1.921"		9.87"	
R203023	1.999"	10.787"	Meritor	MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings
R203040		11.21"		MFS16, MFS18, MFS73	
R203011		11.212"		FL931, FL933, FL941, FL943	(6) Seals, (4) Draw Keys, (4) Nuts, (4) Gaskets, (12) Washers, (12) Capscrews
R203034				MFS16, MFS18, MFS20	(6) Seals, (4) Draw Keys, (4) Nuts, (12) Washers, (12) Capscrews, (4) Gaskets, (4) Fittings
R203030	2.046"	11.00"	Eaton/Dana	02-ADH, 02-AEU, 02-AEV, 02-AEW, 02-ADJ, 02-ADK	(4) Seals (4) Draw Keys (4) Nuts (4) O-Rings (4) Fittings



**Meritor® ReadySet™ No-Ream King Pin Kit Cross Reference**

Meritor® ReadySet™ No-Ream Bronze	Meritor® FastSet™ No-Ream Spiral	Meritor Easy Steer Ream Kit	Meritor Bronze Ream Kit	STEMCO® Kaiser QwikKit®	STEMCO® Kaiser PlusKit®	STEMCO® Kaiser ECONO KIT™	Dana® Kit	Dayton Parts™ Kit	Automann Kit
R203009	R202009	R201328	R200304	K103S	70.103.19	50.103.19	329182	300-319	460.536C
R203010	R202042	R201309	R201310	KG931R	77.931.18	57.931.18	KPK1120		
R203011	R202011	R201312	R200198	KH931L	78.931.12	58.931.12	KPK1121	300-265	460.166C
R203014	R202014	R201307	R200195	K931L	70.931.12	50.931.12	KPK1119	300-242	460.204C
R203016		R201600	R201602	K56G	70.056.07	50.056.07		300-279	460.480B
R203018	R202018	R201332	R200308	K146E	70.146.05	50.146.05	824530	300-294/ 300-295	460.512C
R203019	R202019	R200250	R200319	K180E	70.180.05	50.180.05	811525	300-267/-283 /-325	460.242B
R203022			R200280	K76F	70.076.06	50.076.06	262-1637	300-286	460.264B
R203023	R202054	R201482		K200R	70.942.06			300-330	460.537C
R203024		R200278	R200074	K140I	70.140.09	50.140.09		300-249, 300-269	460.216B/C
R203027	R202010	R201319	R201321	KG931R	77.931.18	57.931.18	KPK1140	300-332	460.469C
R203028	R202019	R200250	R200319	K180E	70.180.05	50.180.05	262-1594	300-283	460.242B
R203029	R202001	R201326	R200281	K122E	70.122.05	50.122.05	328342	300-293/300-297	460.286B
R203030			R200279	K160S	70.160.19	50.160.19	329023	300-278, 300-322	460.457B/ 460.506C
R203031	R202002	R201315	R201316	K961L	70.961.12	50.961.12	KPK1122	300-284	460.246B
R203032	R202003	R201419	R200305	K981R	70.981.18	50.981.18	KPK1024	300-299	460.518C
R203034	R202030	R201476	R201491	K181R	70.181.18	50.181.18		300-329, 300-330	460.537C
R203035	R202033	R201334	R200310	K123E	70.123.05	50.123.05		300-303	460.524B
R203036	R202004	R201486	R201426	K120I	70.120.09	50.120.09	120KK100	300-271/300-276	460.260B/C
R203037	R202005	R201331	R200268	K102I	70.102.09	50.101.09	101KK111	300-268/300-282	460.244B
R203038	R202006	R201327	R200301	K147E	70.147.05	70.147.05	328347	300-305/300-306	460.534B
R203039	R202007	R200267	R200269	K120E	70.120.05	50.120.05	806355	300-257/300-274	460.220C/ 460.254B
R203040	R202031	R201475	R201607	K180R	70.180.18	50.180.19		300-310	460.528C

**Meritor® ReadySet™ Bushing Tool Specifications**

Meritor®	STEMCO®	Meritor® Kit Applications
R213001	ST70-2	R203037, R203009
R213002	ST70-4	R203016
R213003	ST70-5	R203024
R213004	ST70-6	R203039
R213005	ST70-7	R203029, R203031, R203032, R203014, R203023, R203027
R213006	ST70-9	R203022
R213007	ST70-12	R203011
R213008	ST70-15	-
R213009	ST70-18	-
R213010	ST70-19	R203036
R213011	ST70-23	R203038, R203019
R213012	ST70-24	-



## Meritor® ReadySet™ King Pin Kit Advantages:

- No reaming necessary on king pin bushings
- Built for strength with metal-to-metal componentry
- Manufactured for quality and durability

The Meritor® ReadySet No-Ream King Pin Kit is also easy to maintain, and is covered by Meritor's standard aftermarket 1-year warranty. Reference the charts in this brochure for the correct part number when ordering.

## Exceptional Customer Care.

Our highly trained Customer Care team is equipped with the product specification, warranty and service information you need. For exceptional service and support, call our U.S. Customer Care Center at (888) 725-9355. In Canada, call (800) 387-3889. Or visit [MeritorPartsXpress.com](http://MeritorPartsXpress.com).





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